

Deluxe Uniguard (Model 34-976)



Shown assembled to a
Delta Unisaw equipped
with a 52" Unifence.

DATED 7-1-97

PART NO. 1345340

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INTRODUCTION

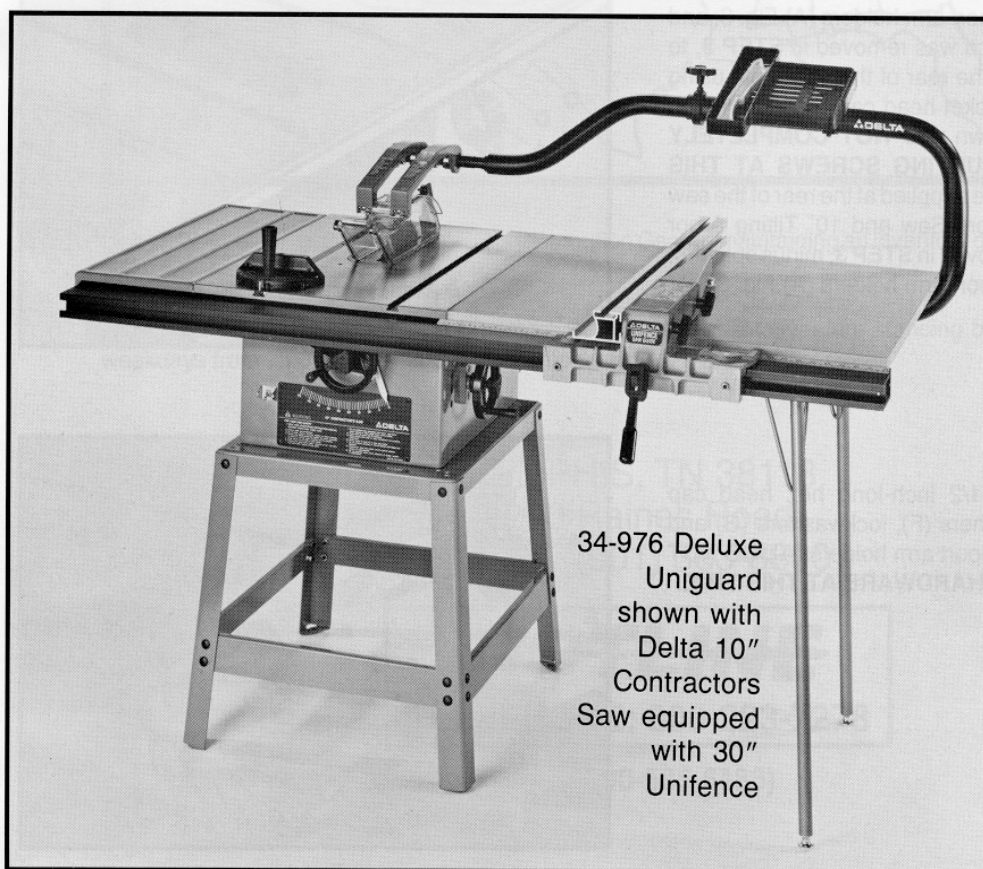
This new Deluxe Uniguard is designed for use on Delta 10" Unisaws, 10" Tilting Arbor Saws and 10" Contractors Saws equipped with either the Jet-Lock Rip Fence or the 30" and 52" Unifence. The following instructions explain assembling the Deluxe Uniguard to a 10" Unisaw equipped with a 52" Unifence. Assembly instructions for 10" Tilting Arbor Saws and 10" Contractors Saws with either the 30" or 52" Unifence are identical. When assembling the Deluxe Uniguard to saws equipped with the Jet-Lock Rip Fence the following instructions will be identical unless otherwise stated.



34-976 Deluxe Uniguard
shown with Delta Unisaw
equipped with 52" Unifence



34-976 Deluxe Uniguard
shown with Delta
10" Tilting Arbor Saw
equipped with Jet-Lock
Rip Fence



34-976 Deluxe
Uniguard
shown with
Delta 10"
Contractors
Saw equipped
with 30"
Unifence

ASSEMBLY INSTRUCTIONS

1. DISCONNECT THE MACHINE FROM THE POWER SOURCE.
2. Remove blade guard, splitter and splitter mounting brackets.
3. Remove rip fence and if saw is equipped with the Jet-Lock Rip Fence, remove the rear guide rail.

ASSEMBLING SUPPORT ARM HOLDERS TO SAW TABLE

FOR SAWS EQUIPPED WITH THE 30" OR 52" UNIFENCE

4. Assemble the two support arm holders (A) Fig. 2, to the two threaded holes at the rear of the saw table using the two 1-1/4 inch-long socket head cap screws (B). **DO NOT COMPLETELY TIGHTEN THE TWO SCREWS (B) AT THIS TIME.** NOTE: Thru holes are supplied at the rear of the saw table for the 10" Contractors Saw and 10" Tilting Arbor Saw. Assemble two support arms (A) with two 1-1/4 inch-long socket head cap screws (B), lock-washers and hex nuts.

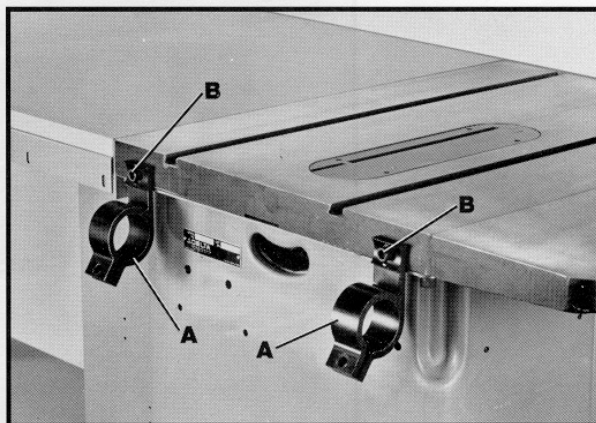


Fig. 2

FOR SAWS EQUIPPED WITH THE JET-LOCK RIP FENCE

5. Assemble the two support arm holders (A) Fig. 3, and the rear guide rail (C), which was removed in **STEP 3**, to the two threaded holes in the rear of the saw table using the two 1-1/4 inch-long socket head cap screws through the two holes (D) as shown. **DO NOT COMPLETELY TIGHTEN THE TWO MOUNTING SCREWS AT THIS TIME.** NOTE: Thru holes are supplied at the rear of the saw table for the 10" Contractors Saw and 10" Tilting Arbor Saw. Reuse hardware removed in **STEP 3**, minus spacers, when assembling two support arm holders (A) Fig. 3.



Fig. 3

FOR ALL SAWS

6. Assemble the two 1-1/2 inch-long hex head cap screws (E) Fig. 4, flat washers (F), lockwashers (G) and hex nuts (H) to the two support arm holders (A). **DO NOT COMPLETELY TIGHTEN HARDWARE AT THIS TIME.**

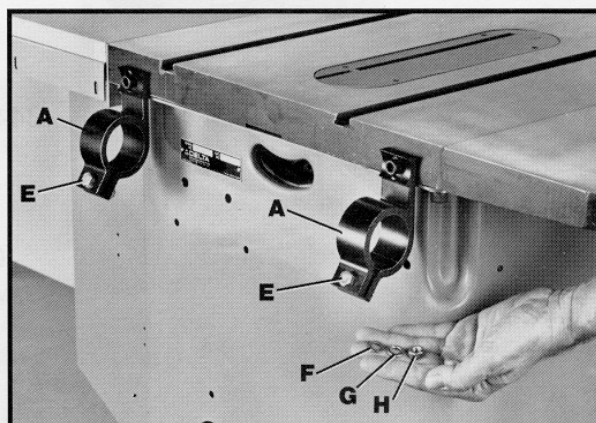


Fig. 4

MOUNTING THE UNIGUARD TO A DELTA CONTRACTORS' SAW EQUIPPED WITH A 30" UNIFENCE AND RIGHT HAND TABLE EXTENSION

1. Drill two 9/64" diameter holes (9/16" deep) in the underside of the table at the locations shown in Fig. 5.

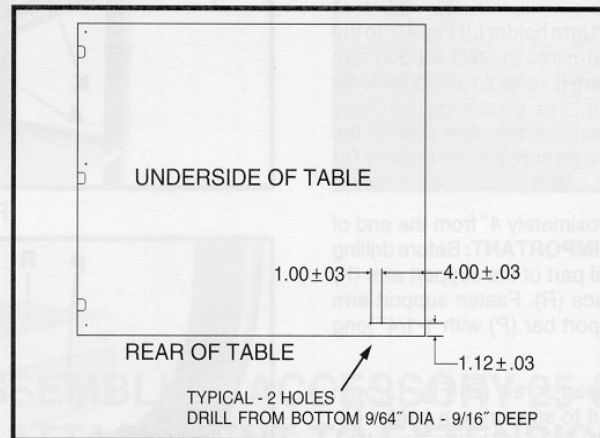


Fig. 5

2. Assemble support bracket (T) Fig. 6, at the locations of holes drilled in **STEP 1** with two 3/4 inch-long washer-head screws (V). **NOTE:** Do not overtighten screws in particle board. Fig. 7 illustrates support bracket (T) assembled to the underside of the table.

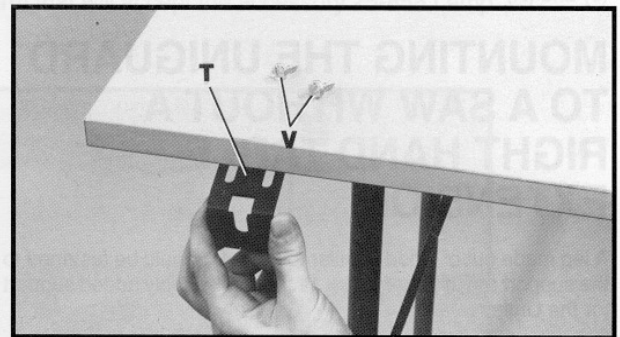


Fig. 6

3. Assemble remaining support arm holder (J) Fig. 8, to support bracket (T) with 1-1/4 inch-long socket head screw (W) and hex nut.

4. Assemble 1-1/2 inch-long hex head screw (O) Fig. 8, with flat washer, lockwasher and hex nut to support arm holder (J) as shown. **NOTE:** Do not tighten hardware at this time. **IMPORTANT:** If you have a 30" Unifence with an accessory 34-914 table or a similar size table and would like a more compact Uniguard due to space limitations, you can safely cut-off **up to 12"** from each end of support arm (K) Fig. 9. Insert long end of support arm (K) through the three support arm holders and snug up all mounting hardware at this time. **NOTE:** Long end of support arm (K) Fig. 9, should extend at least 1/2" beyond right support; however this dimension can vary depending on the capacity you desire on the right side of the blade.

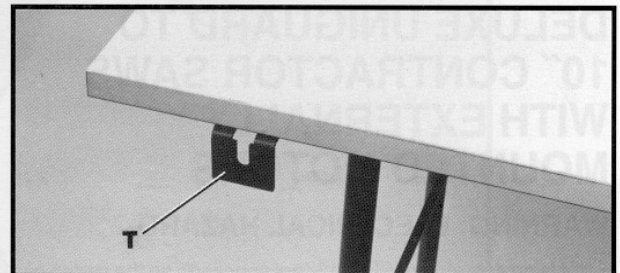


Fig. 7

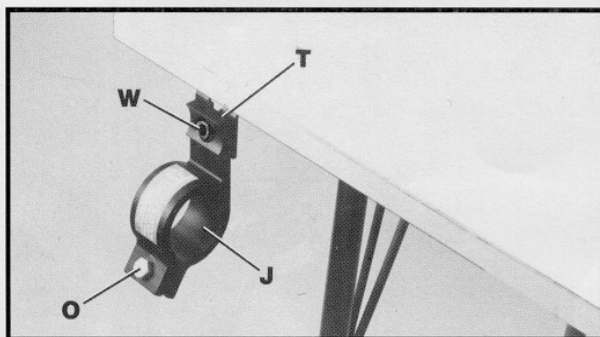


Fig. 8

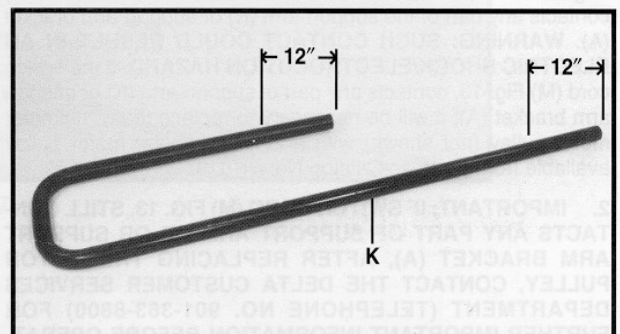


Fig. 9

MOUNTING THE UNIGUARD TO A DELTA SAW EQUIPPED WITH A 52" UNIFENCE AND RIGHT HAND TABLE EXTENSION

1. Assemble the remaining support arm holder (J) Fig. 10, to the support arm (K) and insert support arm into the two support arm holders (A). **NOTE:** End of support arm (L) should extend at least 1/2" beyond right support; however, this dimension can vary depending on the capacity you desire on the right side of the blade. Snug up all mounting hardware on support arm holders (A) at this time.

2. Drill a 7/16" diameter hole approximately 4" from the end of the rear table support bar (P) Fig. 10. **IMPORTANT:** Before drilling the hole, make certain the horizontal part of the support arm (K) Fig. 11, is parallel to the table surface (R). Fasten support arm holder (J) Fig. 11, to rear table support bar (P) with 1-1/4" long socket head screw (S) and hex nut.

3. Assemble 1-1/2" long socket head screw (O) Fig. 11, with flat washer, lockwasher and hex nut to support arm holder (J). Fig. 12, illustrates the support arm (K) fastened to the rear of the saw table and table support bar (P) with three support arm holders (J) and (A).

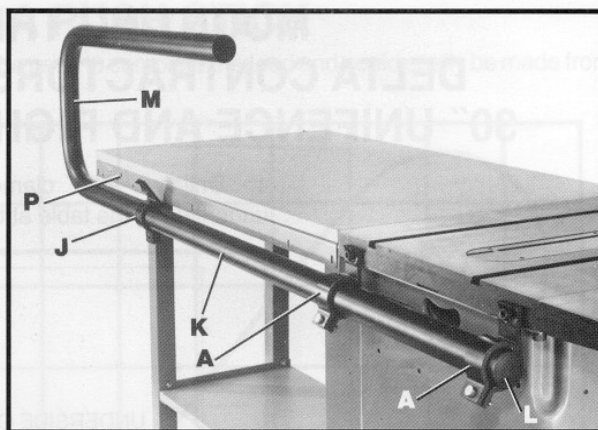


Fig. 10

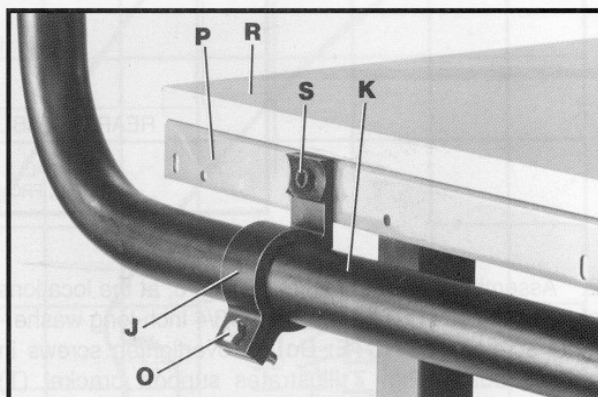


Fig. 11

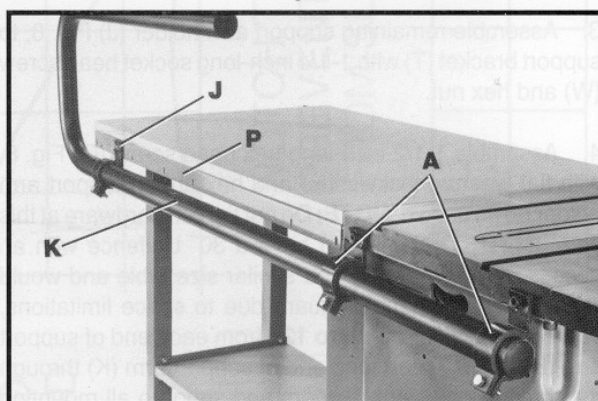


Fig. 12

MOUNTING THE UNIGUARD TO A SAW WITHOUT A RIGHT HAND TABLE EXTENSION

A leg made out of wood (similar to a 2 x 4) should be fastened to the support arm holder (J) Fig. 11. This will supply added support for the Unifence arm.

ASSEMBLING DELUXE UNIGUARD TO 10" CONTRACTOR SAWS WITH EXTERNALLY MOUNTED MOTORS

WARNING: ELECTRICAL HAZARD

1. Using a tie strap (L) Fig. 13 (not supplied), tie the switch cord (M) to the motor end bell as shown. Tilt the saw blade to the 45 degree bevel position and check to see if the switch cord (M) contacts any part of the support arm (K) or support arm bracket (A). **WARNING: SUCH CONTACT COULD RESULT IN AN ELECTRIC SHOCK/ELECTROCUTION HAZARD.** If the switch cord (M) Fig. 13, contacts any part of support arm (K) or support arm bracket (A), it will be necessary to replace the 3" diameter motor pulley (not shown) with a 2-1/4" diameter motor pulley available from Delta as Catalog No. 41-013.

2. **IMPORTANT: IF SWITCH CORD (M) FIG. 13, STILL CONTACTS ANY PART OF SUPPORT ARM (K) OR SUPPORT ARM BRACKET (A), AFTER REPLACING THE MOTOR PULLEY, CONTACT THE DELTA CUSTOMER SERVICES DEPARTMENT (TELEPHONE NO. 901-363-8800) FOR FURTHER IMPORTANT INFORMATION BEFORE OPERATING THE CONTRACTORS SAW.**

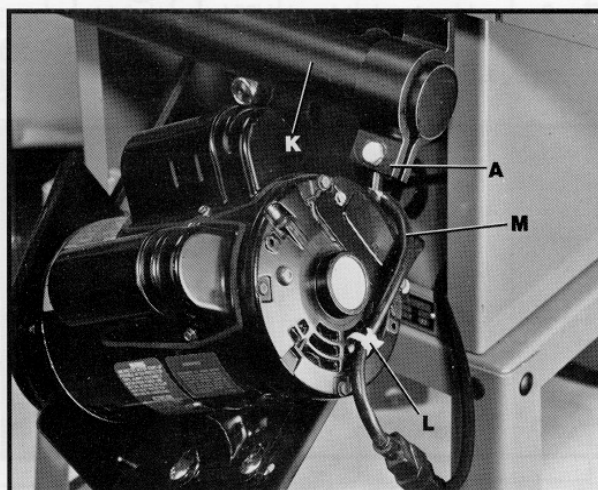


Fig. 13

MOUNTING SPLITTER AND BLADE GUARD ASSEMBLIES

1. Locate the following components shown in Fig. 14, for the splitter assembly.

- A. Splitter
- B. 1/4-20 x 5/8" button head screws (2)
- C. 1/4" Bushings (2)
- D. Stud
- E. 5/16 - 18 x 5/8" button head screws (2)
- F. 5/16" Bushings (2)
- G. Splitter mounting bracket
- H. Plate
- J. Knob
- K. Spring
- L. 1/4" Flat washer
- M. E-ring

2. **IMPORTANT:** The following instructions for assembling the splitter illustrated in this manual are shown on a Delta 10" right-tilting arbor Unisaw. Assembly to a left-tilting arbor saw will be opposite to what is shown except where noted.

3. Insert and seat stud (D) Fig. 15, through hole in side of splitter mounting bracket (G). **NOTE:** It will be necessary to have a hammer, punch (N) and a tool with a recessed hole, similar to the deep well socket (P) in order to seat stud (D) Fig. 15, and used as shown in Fig. 16.

4. Fig. 17, illustrates stud (D) assembled to splitter mounting bracket for both a right and left-tilting arbor saw.

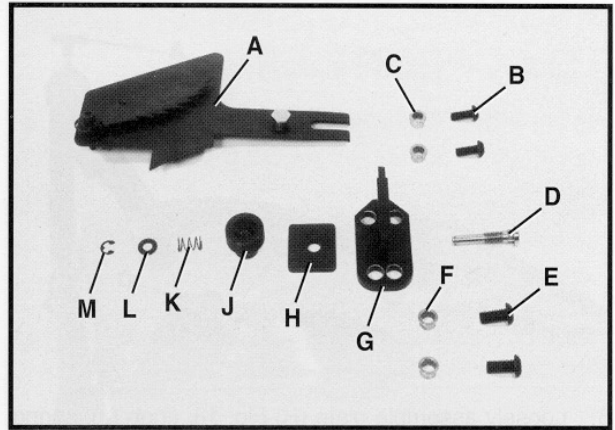


Fig. 14

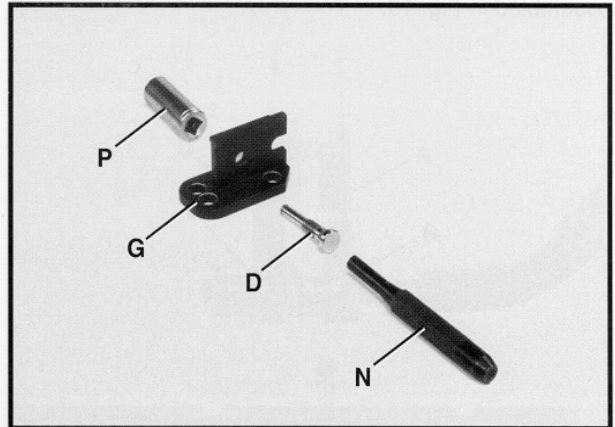


Fig. 15

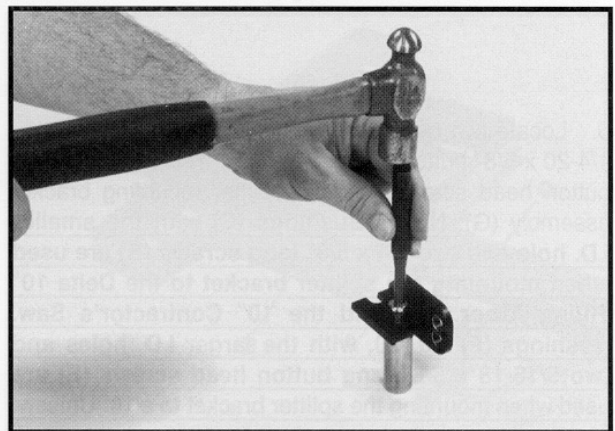


Fig. 16

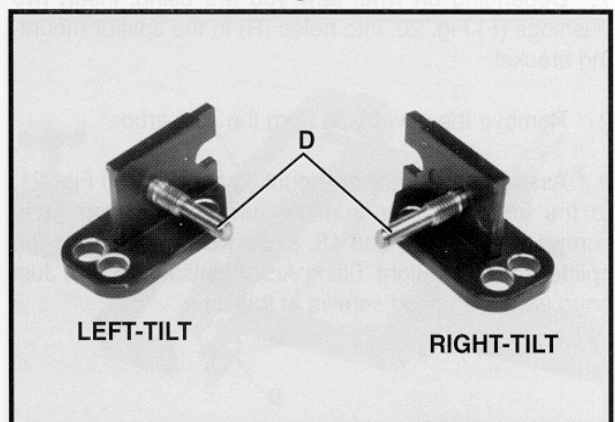


Fig. 17

5. Loosely assemble plate (H) Fig. 18, knob (J), spring (K), flat washer (L) and E-ring (M) onto stud (D) as shown assembled in Fig. 19.

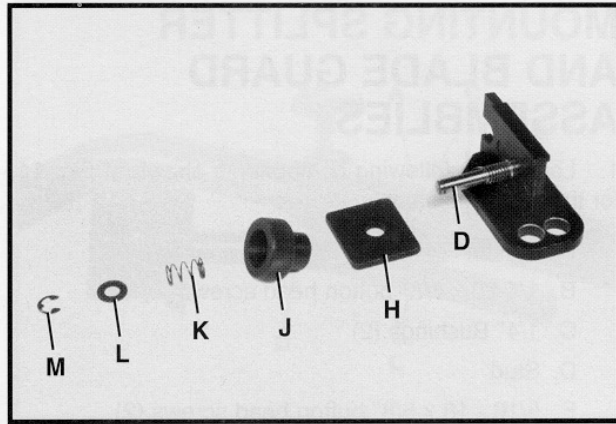


Fig. 18

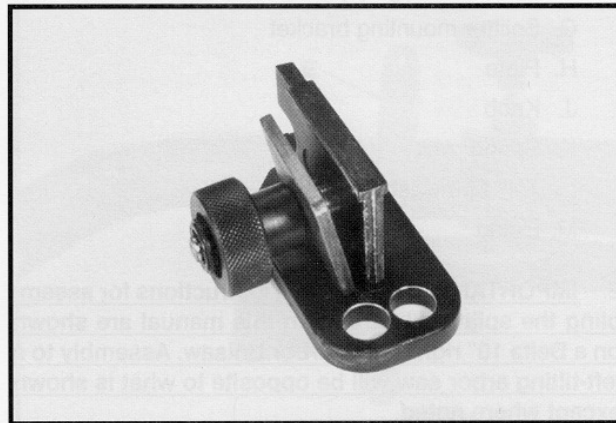


Fig. 19

6. Locate two bushings each, (C) and (F) Fig. 20, two 1/4-20 x 5/8" button head screws (B); two 5/16-18 x 5/8" button head screws (E) and splitter mounting bracket assembly (G). **NOTE: Bushings (C) with the smaller I.D. hole and two 1/4 x 5/8" long screws (B) are used when mounting the splitter bracket to the Delta 10" Tilting Arbor Saw and the 10" Contractor's Saw. Bushings (F) Fig. 20, with the larger I.D. holes and two 5/16-18 x 5/8" long button head screws (E) are used when mounting the splitter bracket to a 10" Unisaw.**

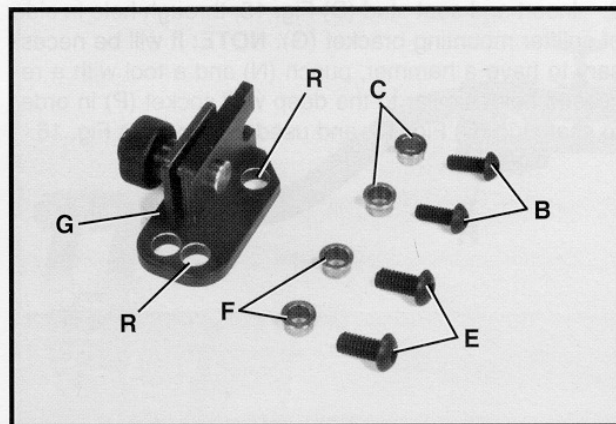


Fig. 20

7. Depending on what saw you are using, insert two bushings (F) Fig. 20, into holes (R) in the splitter mounting bracket.

8. Remove the saw blade from the saw arbor.

9. Assemble the splitter mounting bracket (G) Fig. 21, to the inside of rear trunnion using two button head screws (E) Figs. 17 and 18, since we are mounting the splitter to a 10" Right Tilting Arbor Unisaw. **NOTE: Just snug up button head screws at this time.**

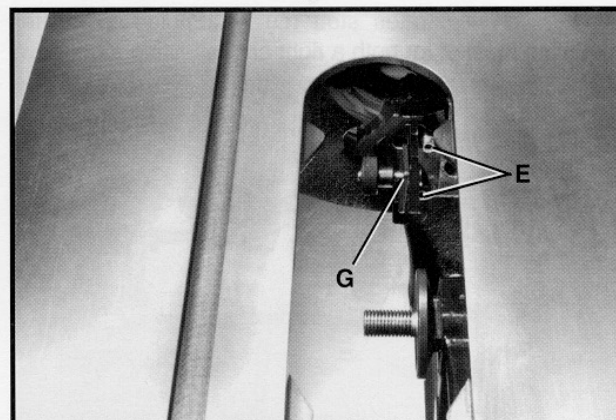


Fig. 21

10. Using a straight edge (S) Fig. 22, align the top portion of splitter mounting bracket (G) to saw arbor (T) as shown. Then tighten two screws (E) Fig. 21.

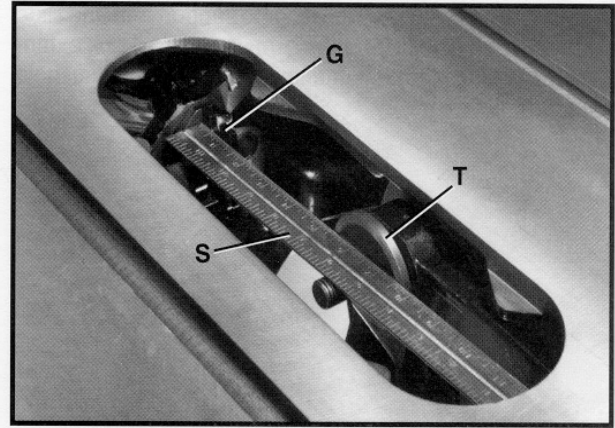


Fig. 22

11. Insert index pin (X) Fig. 23, through the hole in splitter (W), as shown and fasten with locknut (Y). Fig. 23 illustrates the index pin assembly arrangement for both right and left-tilting arbor saws.

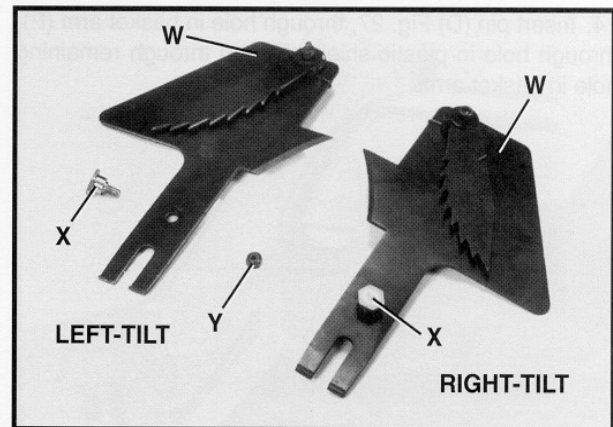


Fig. 23

12. Loosen knob (J) Fig. 24, and slide splitter (W) down as far as possible into the splitter mounting bracket and tighten knob (J). Fig. 25, illustrates the splitter assembled to the mounting bracket. **IMPORTANT:** When performing non thru-cutting operations, such as dadoing, the splitter (W) Figs. 24 and 25, can be removed by loosening knob (J). This enables you to use the guard baskets for non thru-cutting operations.

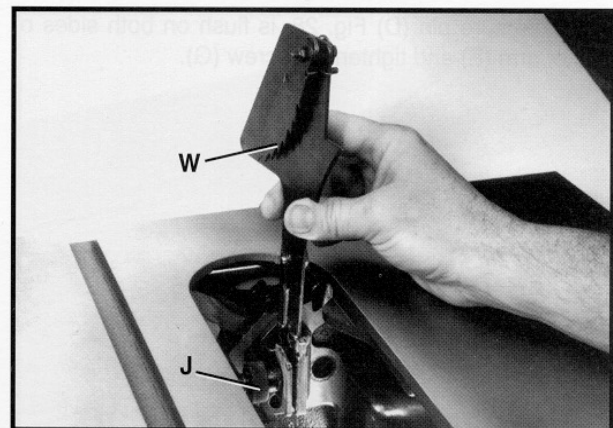


Fig. 24

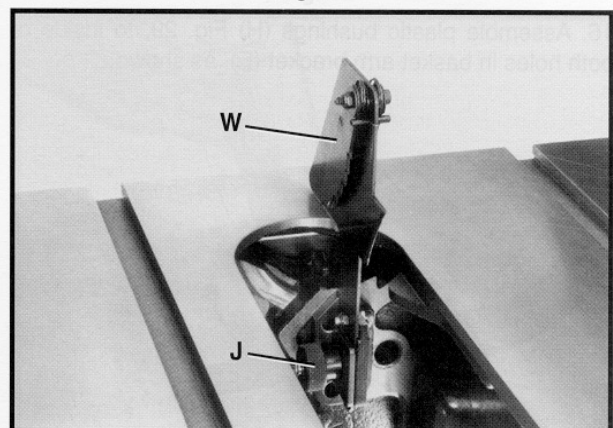


Fig. 25

13. Place lock collar (A) Fig. 26, onto support arm and slide extension arm (B) into support arm as shown. Lock extension arm (B) in place by tightening handle (C) into first hole in support arm.

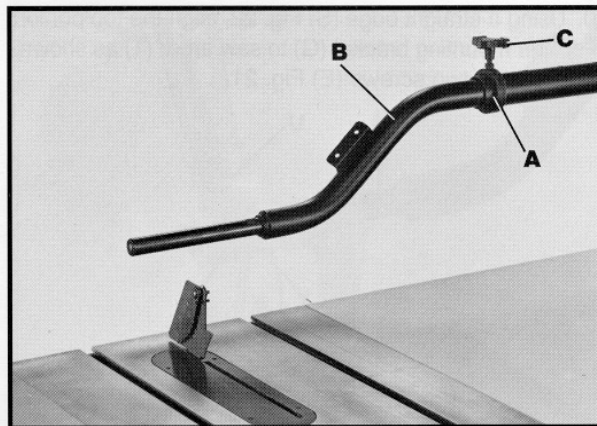


Fig. 26

14. Insert pin (D) Fig. 27, through hole in basket arm (E), through hole in plastic shield (F) and through remaining hole in basket arm.

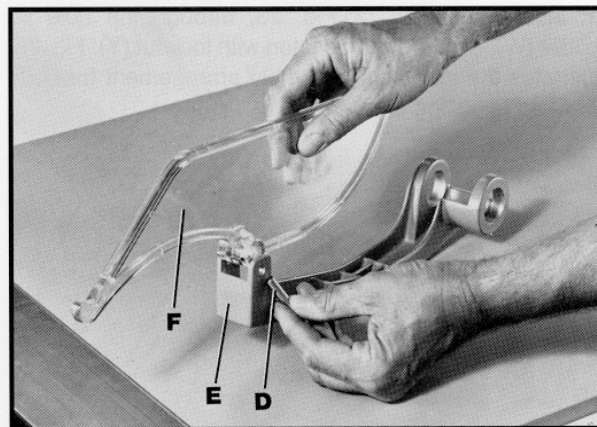


Fig. 27

15. Make sure pin (D) Fig. 28, is flush on both sides of basket arm (E) and tighten set screw (G).

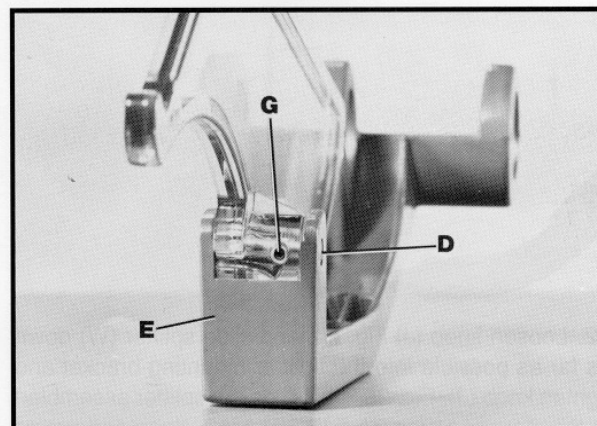


Fig. 28

16. Assemble plastic bushings (H) Fig. 29, to inside of both holes in basket arm bracket (E), as shown.

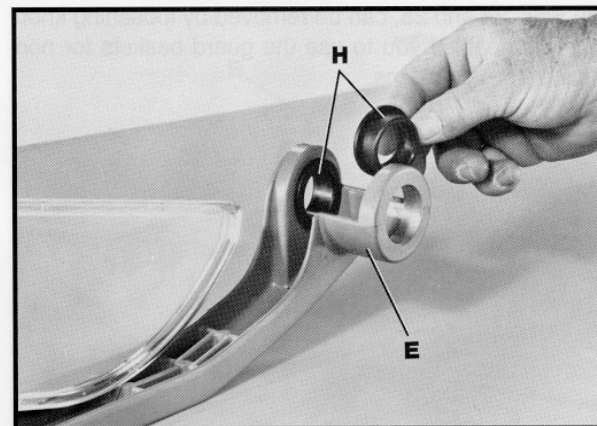


Fig. 29

17. Insert pin (J) Fig. 30, of top plastic shield (K) into hole (L) of basket arm, through hole (M) of plastic side shield and hole (N) of basket arm.

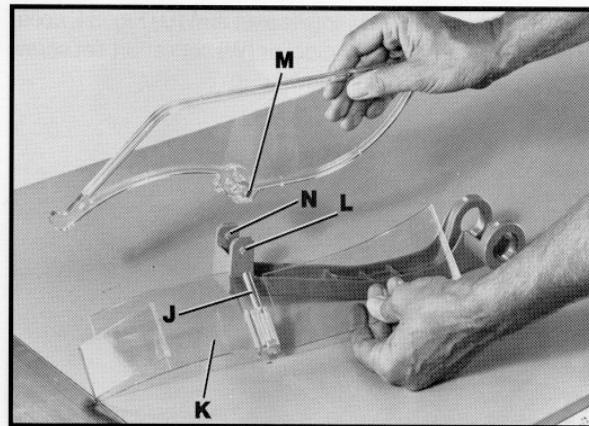


Fig. 30

18. Tighten set screw (O) Fig. 31, to hold basket assembly together.

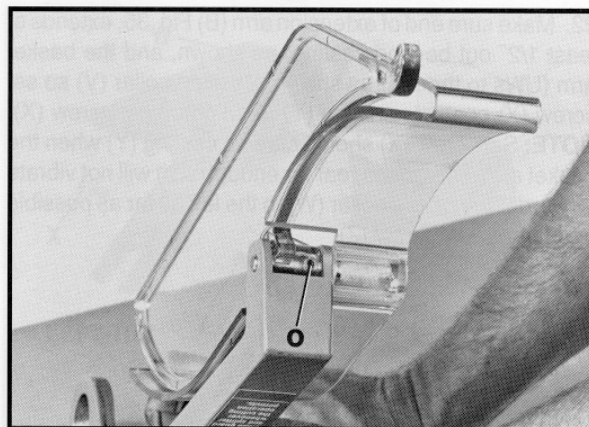


Fig. 31

19. Assemble plastic bushings (O) Fig. 32, to inside of both holes in basket arm bracket, as shown.

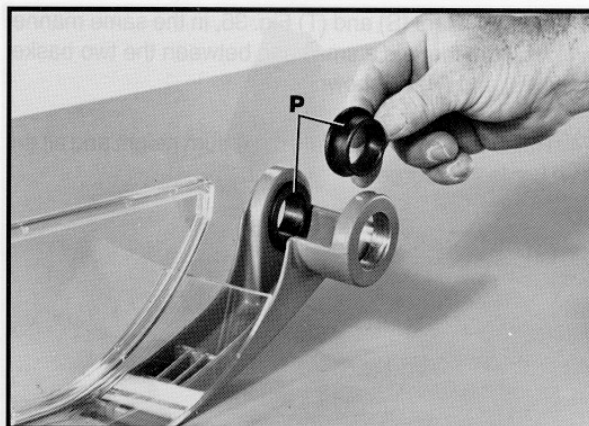


Fig. 32

20. Assemble the basket arm (R) Fig. 33, with both side and top plastic shields, collar (S) with long set screw and collar (T) with short set screw to extension arm (B) as shown.

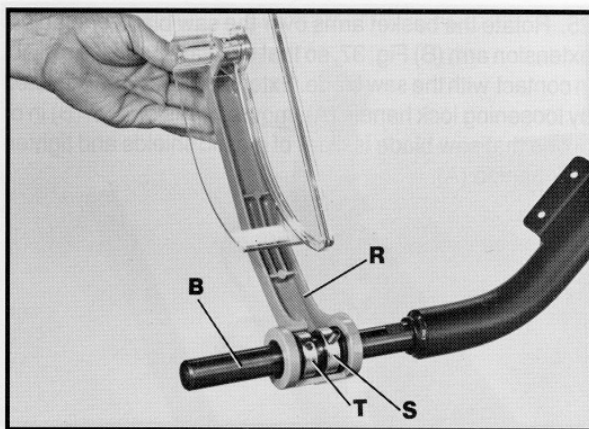


Fig. 33

21. Assemble the remaining basket arm (U) Fig. 34, collar (V) with long set screw and collar (W) with short set screw to extension arm (B), as shown.

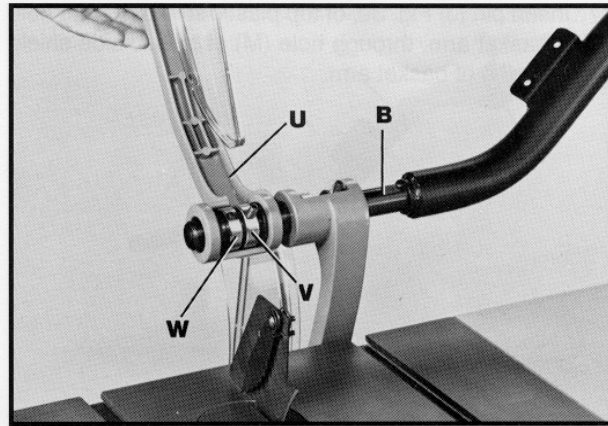


Fig. 34

22. Make sure end of extension arm (B) Fig. 35, extends at least 1/2" out beyond casting, as shown, and the basket arm (U) is to the rear as shown. Position collar (V) so set screw (X) contacts casting (Y) and tighten set screw (X). **NOTE:** Set screw (X) should contact casting (Y) when the basket arm (U) is to the rear far enough so it will not vibrate forward. Then move collar (W) to the left as far as possible and tighten set screw (Z).

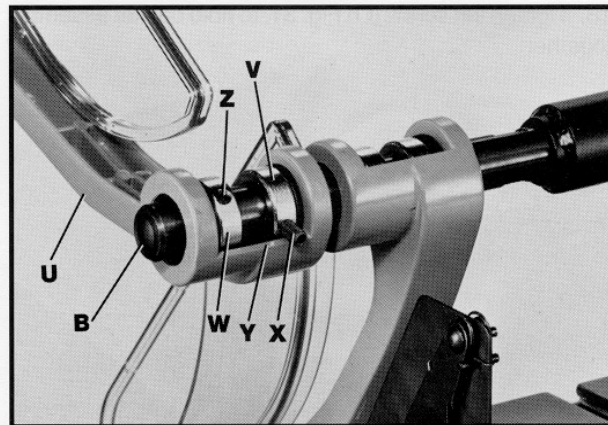


Fig. 35

23. Adjust collars (S) and (T) Fig. 36, in the same manner making sure there is a small gap between the two basket arms (R) and (U) as shown.

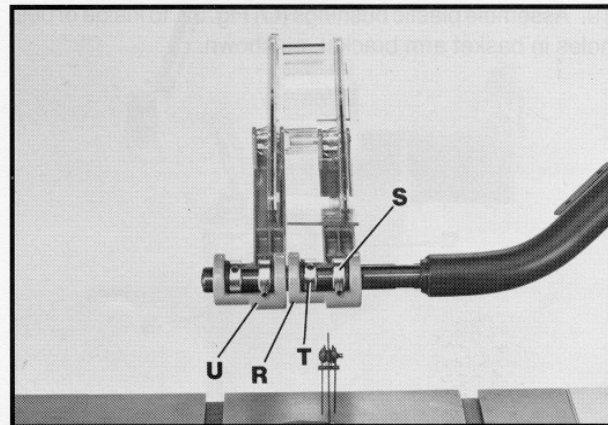


Fig. 36

25. Rotate the basket arms over the saw blade and adjust extension arm (B) Fig. 37, so that the plastic shields are not in contact with the saw blade. Extension arm (B) is adjusted by loosening lock handle (A), move extension arm (B) in or out so that saw blade is clear of plastic shields and tighten lock handle (A).

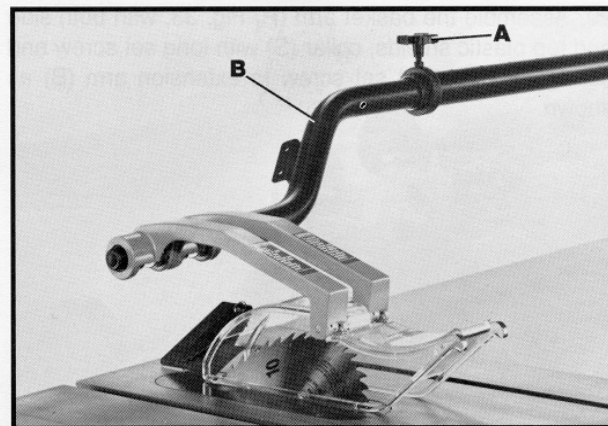


Fig. 37

26. **IMPORTANT:** THE BACK END OF PLASTIC SHIELD (C) FIG. 38, SHOULD BE POSITIONED AND SET SO IT IS NO FURTHER THAN 3/8 INCH AWAY FROM FRONT EDGE OF SPLITTER (D), AT ALL TIMES. IF AN ADJUSTMENT IS NECESSARY, LOOSEN LOCK HANDLE (A) AND ROTATE EXTENSION ARM (B).

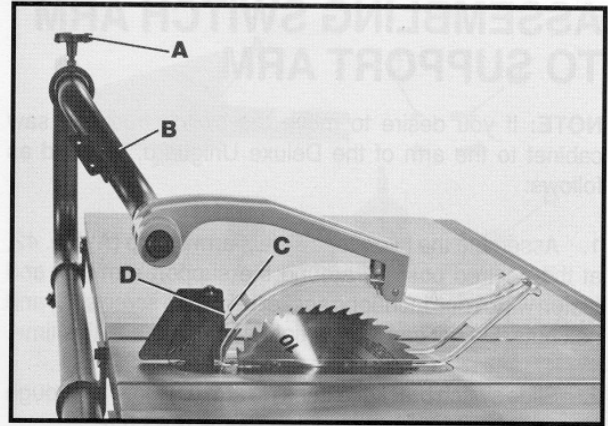


Fig. 38

27. Recheck and adjust set screws in collars (S) and (V) Fig. 39, if necessary to prevent basket arms (U) and (R) from vibrating toward the saw blade when the arms are in the up position.

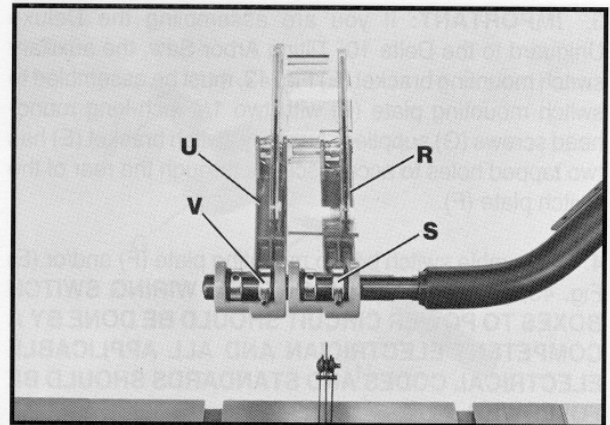


Fig. 39

ASSEMBLING STORAGE BASKET TO SUPPORT ARM

1. Insert four 2 inch-long hex head screws, one of which is shown at (A) Fig. 40, through the four hex-shaped slots in the base of splitter storage basket (B).

2. Position storage basket (B) Fig. 40, over support arm (C). Assemble two clamps (D) on screws (A) from underneath support arm (C), and fasten splitter storage basket (B) to support arm (C) with four hex nuts. **NOTE:** Storage basket can be positioned anywhere along support arm.

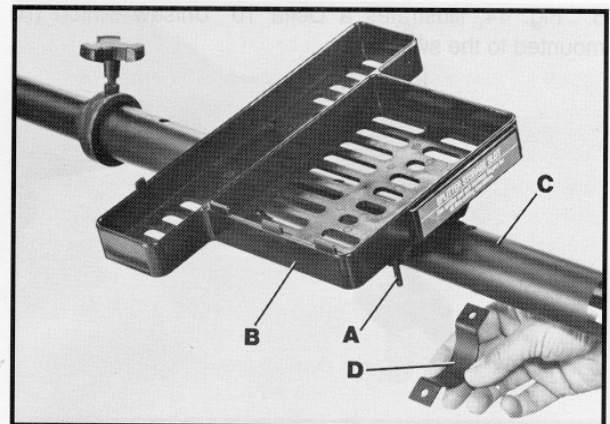


Fig. 40

3. Fig. 41, illustrates the storage basket (B), with splitter (E), push stick (F), tape measure (G) and miscellaneous material assembled to the support arm (C). **IMPORTANT:** Note the position of the splitter (E), when correctly stored in the basket (B).

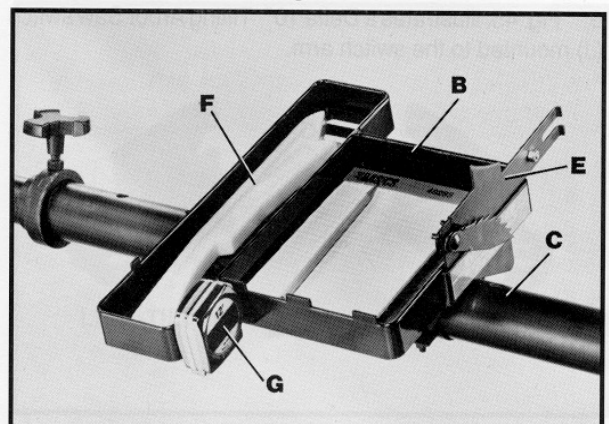


Fig. 41

ASSEMBLING SWITCH ARM TO SUPPORT ARM

NOTE: If you desire to move the switch from the saw cabinet to the arm of the Deluxe Uniguard, proceed as follows:

1. Assemble the two-piece switch arm clamp (A) Fig. 42, at the desired position around the support arm (B), and fasten with 4 one inch-long socket head cap screws (C) and hex nuts. Do not completely tighten hardware at this time.

2. Slide switch bracket extension arm (D) Fig. 42, through clamp assembly (A) and tighten four screws (C).

3. **IMPORTANT:** If you are assembling the Deluxe Uniguard to the Delta 10" Tilting Arbor Saw, the auxiliary switch mounting bracket (E) Fig. 43, must be assembled to switch mounting plate (F) with two 1/4 inch-long round-head screws (G) supplied. Auxiliary switch bracket (E) has two tapped holes to accept screws through the rear of the switch plate (F).

4. Assemble switch box to mounting plate (F) and/or (E) Fig. 43, as necessary. **IMPORTANT: WIRING SWITCH BOXES TO POWER CIRCUIT SHOULD BE DONE BY A COMPETENT ELECTRICIAN AND ALL APPLICABLE ELECTRICAL CODES AND STANDARDS SHOULD BE FOLLOWED.**

5. Fig. 44, illustrates a Delta 10" Unisaw switch (H) mounted to the switch arm.

6. Fig. 45, illustrates a Delta 10" Tilting Arbor Saw switch (J) mounted to the switch arm.

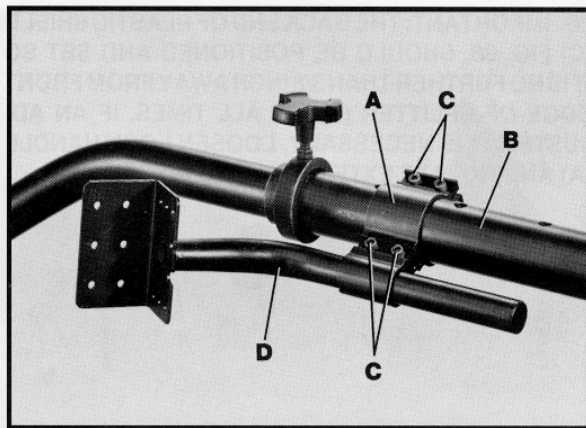


Fig. 42

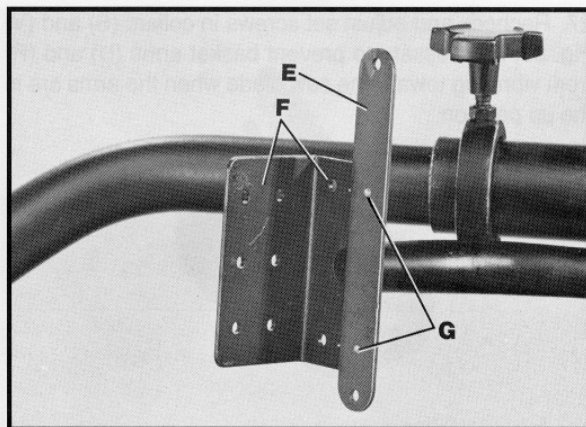


Fig. 43

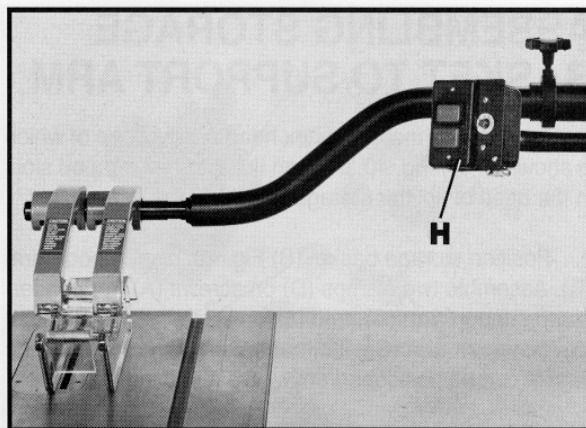


Fig. 44

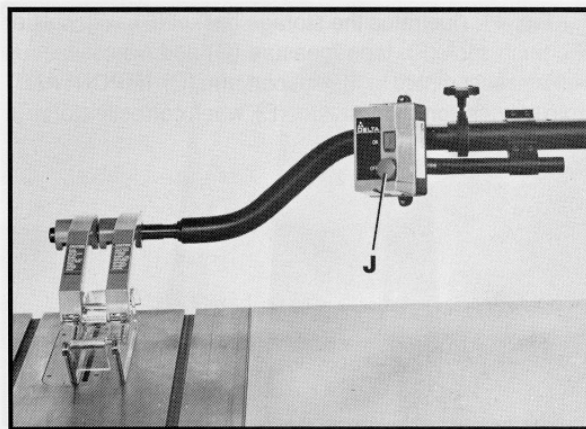


Fig. 45

7. Fig. 46, illustrates a 10" Delta Contractor's Saw switch (K) mounted to the switch arm.

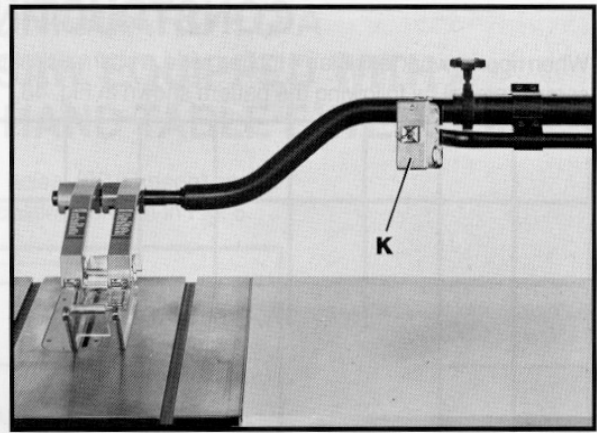


Fig. 46

ASSEMBLING ACCESSORY 25-858 LAMP ATTACHMENT TO EXTENSION ARM

A bracket (A) Fig. 47, is supplied on the extension arm that will accept the accessory 25-858 Lamp Attachment as shown.

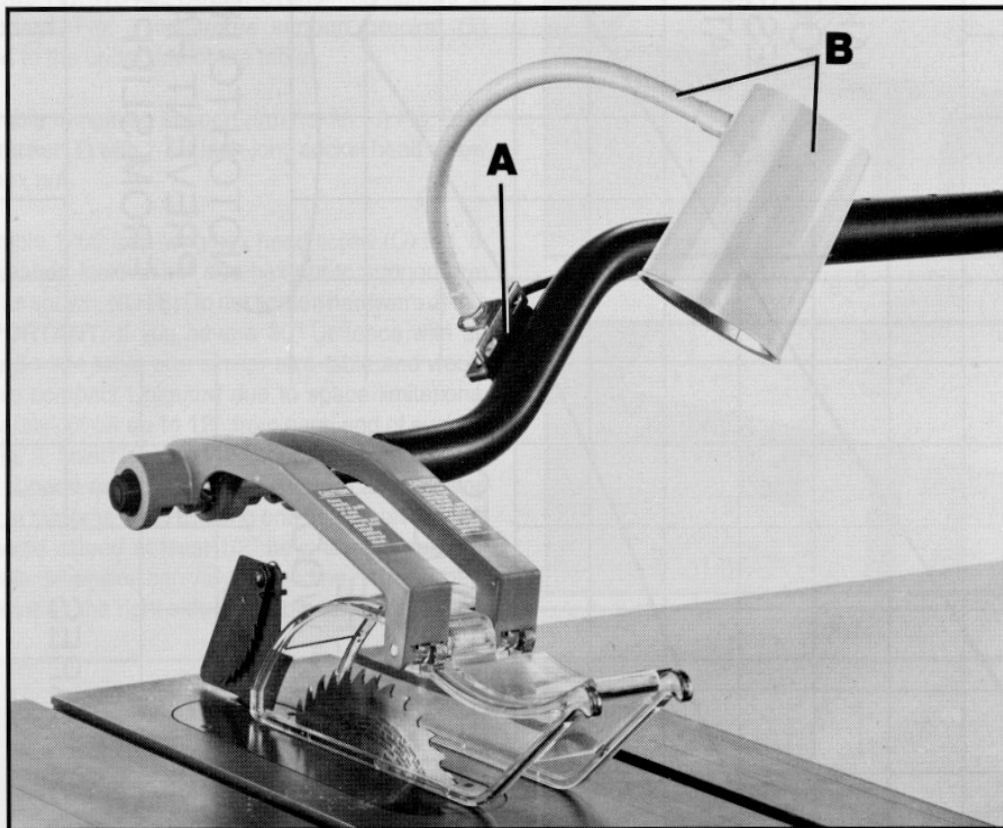


Fig. 47

CONSTRUCTING A PUSH STICK

When ripping work less than 4 inches wide, a push stick should be used to complete the feed and could easily be made from scrap material by following the pattern shown in Fig. 48.

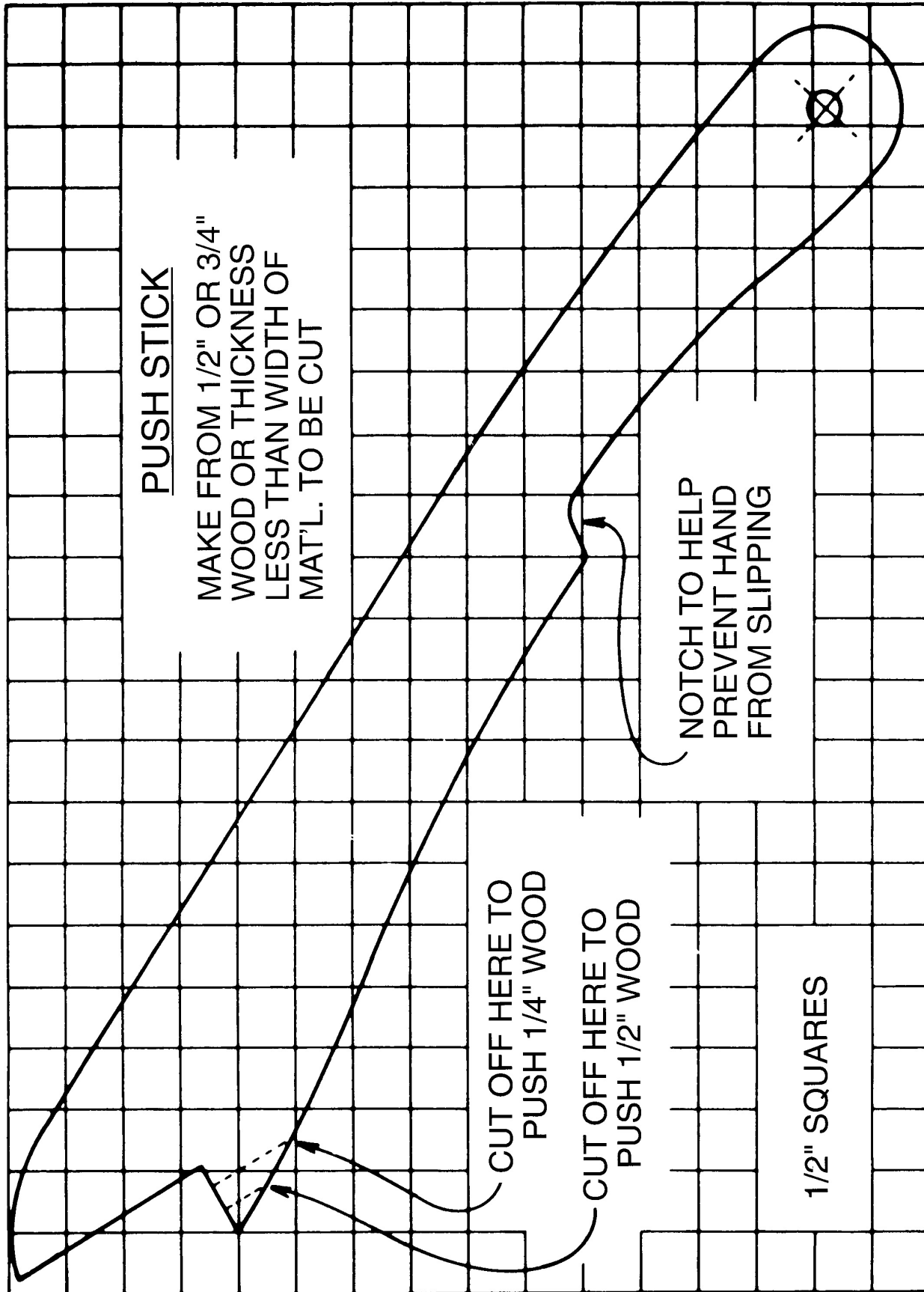


Fig. 48

INTRODUCTION

This new Deluxe Unguard is designed for use on Delta 10" Unisaws, 10" Tiling Arbor Saws and 10" Contractors Saws equipped with either the Jet-Lock Rip Fence or the 30" and 32" Unifence. The following instructions explain assembling the Deluxe Unguard to a 10" Unisaw equipped

Fence the following instructions will be identical unless otherwise stated.



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