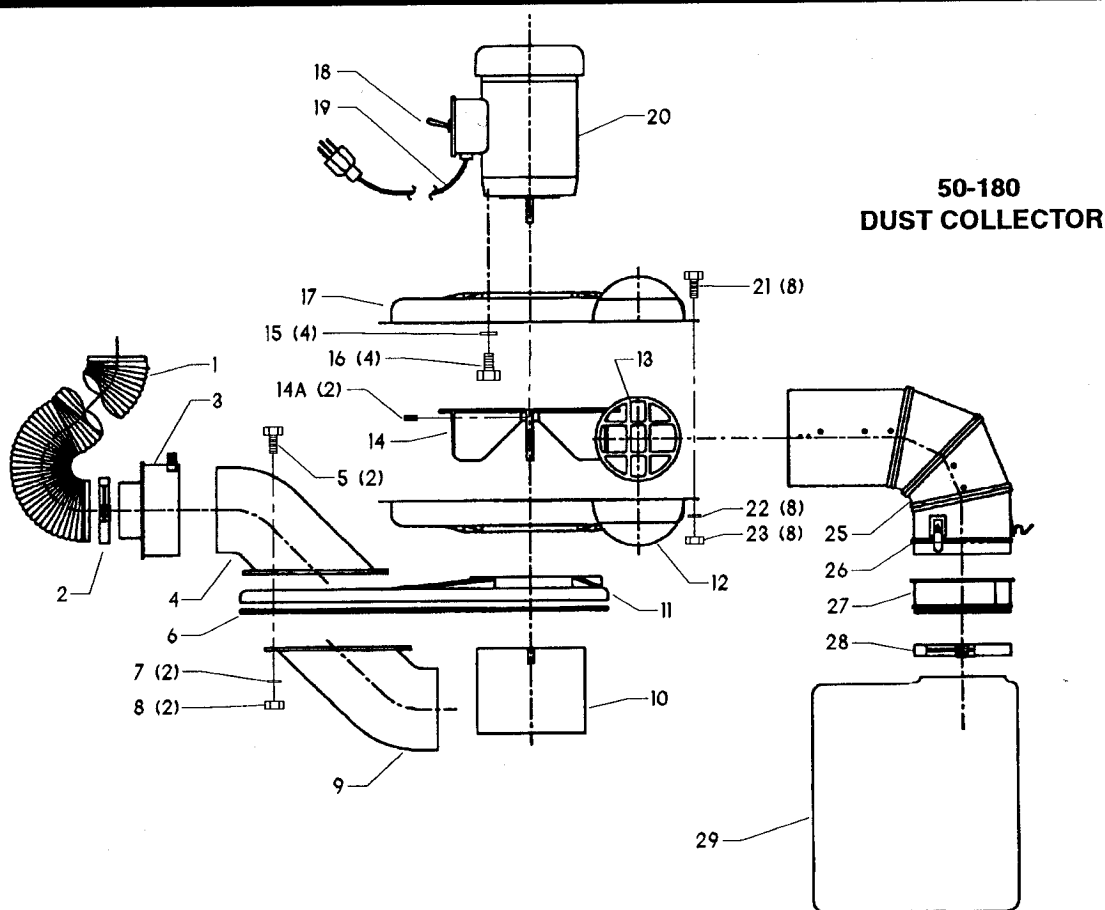




NOTE:
BLOWER DISCHARGE GUARD (REF NO 13) MUST BE IN POSITION AT ALL TIMES

REPLACEMENT PARTS

REF NO	PART NUMBER	DESCRIPTION	REF NO	PART NUMBER	DESCRIPTION
*	50-180	DUST COLLECTOR - 1HP, CONST OF:	17	410-06-031-0001	HOUSING - MOTOR SIDE
1	50-187	HOSE, INCL:	18	438-01-628-0004	SWITCH
2	410-06-027-0002	CLAMP - 5	19	49-513	CORD SET
3	50-191	INLET HOSE REDUCER	20	438-02-314-1009	MOTOR - 1HP
4	410-06-001-0001	ELBOW	21	901-01-060-0626	1/4-20 X 3/4" HEX HD SCREW
5	901-01-060-0626	1/4-20 X 3/4" HEX HD SCREW	22	904-03-030-1757	1/4" EXT TOOTH WASHER
6	410-06-116-0001	GASKET	23	902-01-120-1034	1/4-20 HEX NUT
7	904-02-020-1702	1/4" LOCK WASHER	25	1345343	BAG LATCH ASSY (Current Models Only, See Service Note B)
8	902-01-120-1034	1/4-20 HEX NUT	25	410-06-001-0004	BAG ELBOW (Early Models Only, See Service Note B)
9	410-06-001-0001	ELBOW	26	1345345	O RING
10	410-06-035-0001	INTAKE CYLINDER	27	1345346	LATCH SLEEVE
11	410-06-031-0003	LID	28	410-06-027-0001	CLAMP - 6"
12	410-06-031-0002	HOUSING - INLET SIDE	29	50-195	DUST BAG
13	410-06-054-0001	DISCHARGE GUARD			
14	1342482	FAN			
14A	1346931	5/16-18 X 3/8" HEX SOC SET SCREW (See Service Note A)			
15	904-02-020-1704	3/8" LOCK WASHER			
16	901-01-060-3104	3/8-16 X 1/2" HEX HD SCREW			

AVAILABLE AS ACCESSORY

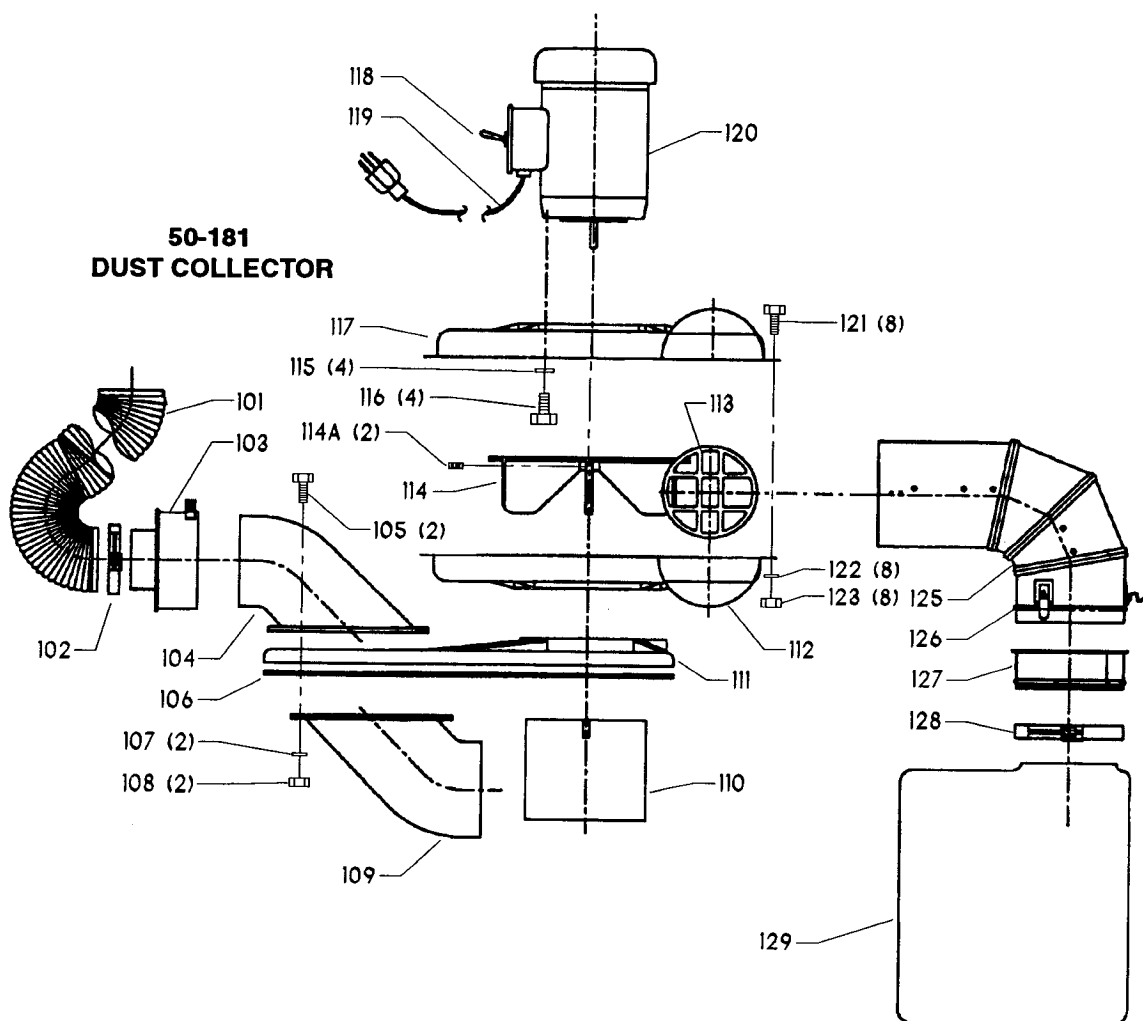
**	50-311	DRUM DOLLY
**	50-183	55 GAL DRUM

SERVICE NOTES:

A - When screw requires servicing install at 100 inch lbs.

B - For early model units without bag quick disconnect.

* NOT SHOWN ASSEMBLED
** NOT SHOWN



NOTE:

BLOWER DISCHARGE GUARD (REF NO 113) MUST BE IN POSITION AT ALL TIMES

REPLACEMENT PARTS

REF NO	PART NUMBER	DESCRIPTION	REF NO	PART NUMBER	DESCRIPTION
*	50-181	DUST COLLECTOR - 2HP, CONST OF:	117	410-06-031-0001	HOUSING - MOTOR SIDE
101	50-188	HOSE, INCL:	118	438-01-628-0004	SWITCH
102	410-06-027-0001	CLAMP - 6"	119	49-514	CORD SET
104	410-06-001-0001	ELBOW	120	438-02-314-1010	MOTOR - 2HP
105	901-01-060-0626	1/4-20 X 3/4" HEX HD SCREW	121	901-01-060-0626	1/4-20 X 3/4" HEX HD SCREW
106	410-06-116-0001	GASKET	122	904-03-030-1757	1/4" EXT TOOTH WASHER
107	904-02-020-1702	1/4" LOCK WASHER	123	902-01-120-1034	1/4-20 HEX NUT
108	902-01-120-1034	1/4-20 HEX NUT	125	1345343	BAG LATCH ASSY
109	410-06-001-0001	ELBOW	~		(Current Models Only, See Service Note B)
110	410-06-035-0001	INTAKE CYLINDER	125	410-06-001-0004	BAG ELBOW
111	410-06-031-0003	LID			(Early Models Only, See Service Note B)
112	410-06-031-0002	HOUSING - INLET SIDE	126	1345345	O RING
113	410-06-054-0001	DISCHARGE GUARD	127	1345346	LATCH SLEEVE
114	410-06-100-0002	FAN	128	410-06-027-0001	CLAMP - 6"
114A	1346931	5/16-18 X 3/8" HEX SOC SET SCREW (See Service Note A)	129	50-195	DUST BAG
115	904-02-020-1704	3/8" LOCK WASHER			
116	901-01-060-3104	3/8-16 X 1/2" HEX HD SCREW			

AVAILABLE AS ACCESSORY

**	50-183	55 GAL DRUM
**	50-311	DRUM DOLLY

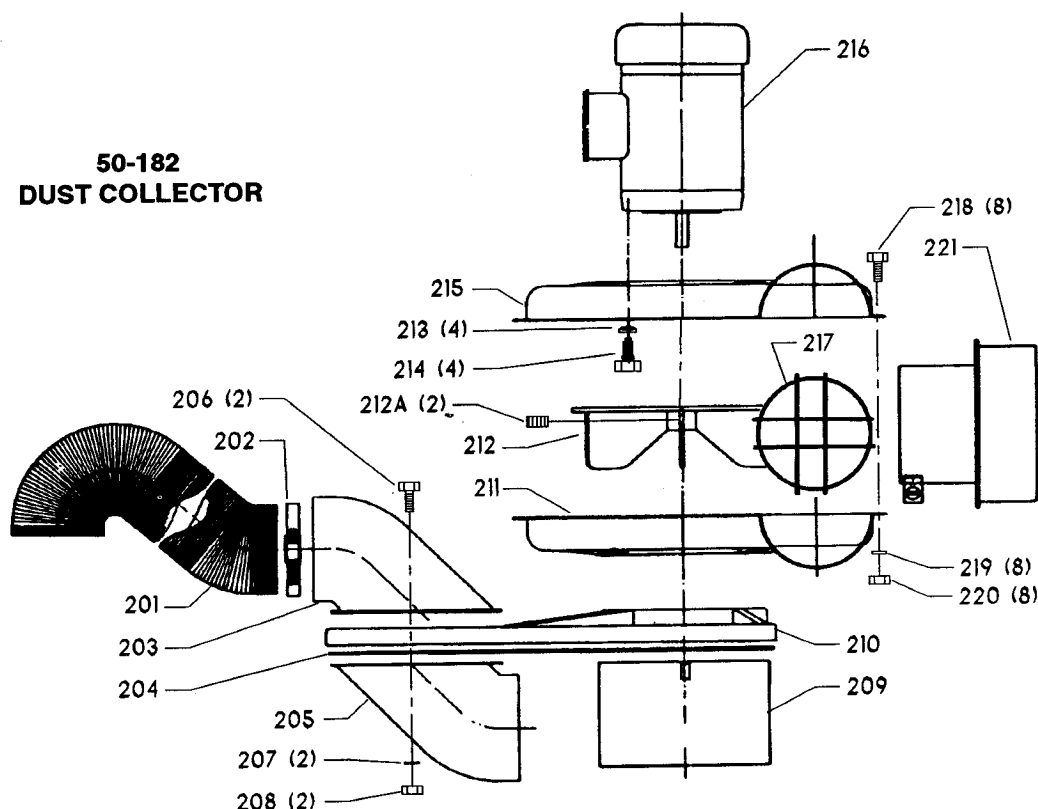
SERVICE NOTES:

A - When screw requires servicing install at 100 inch lbs.

B - For early model units without bag quick disconnect.

* NOT SHOWN ASSEMBLED
** NOT SHOWN

**50-182
DUST COLLECTOR**



NOTE:
BLOWER DISCHARGE GUARD (REF NO 217) MUST BE IN POSITION AT ALL TIMES

REPLACEMENT PARTS

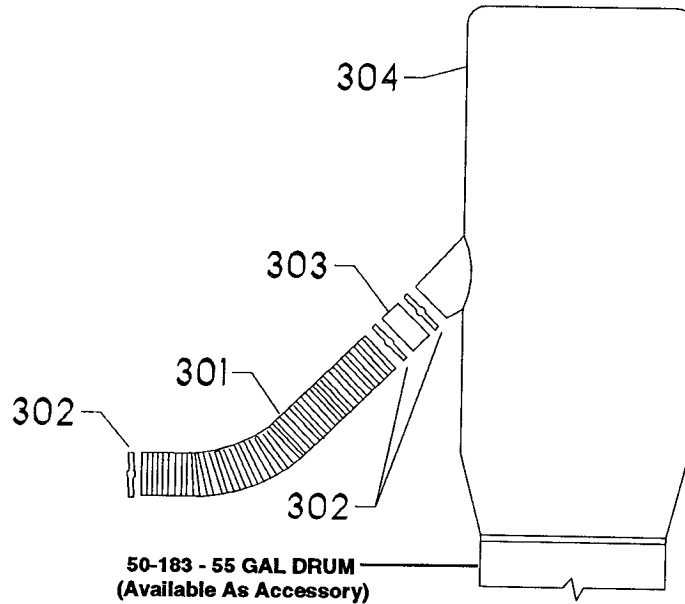
REF NO	PART NUMBER	DESCRIPTION	REF NO	PART NUMBER	DESCRIPTION
*	50-182	DUST COLLECTOR - 3HP, CONST OF:	212B	1346931	5/16-18 X 3/8" HEX SOC SET SCREW (See service Note D)
201	50-188	HOSE, INCL:	213	904-02-020-1704	3/8" LOCK WASHER
202	410-06-027-0001	CLAMP 6"	214	901-01-060-3104	3/8-16 X 1/2" HEX HD SCREW
203	410-06-001-0001	ELBOW (Current Models Only, See Service Note C)	215	410-06-031-0001	HOUSING - MOTOR SIDE (Current Models Only, See Service Note C)
203	410-06-001-0002	ELBOW (Early Models Only, See Service Note C)	215	410-06-031-0006	HOUSING - MOTOR SIDE (Current Models Only, See Service Note C)
204	410-06-116-0001	GASKET	216	1349446	MOTOR - 3HP, W/7/8" SHAFT (Current Models Only)
205	410-06-001-0001	ELBOW (Current Models Only)	216A	438-02-314-1011	MOTOR - 3HP, W/5/8" SHAFT (Early Models Only)
205	410-06-001-0003	ELBOW (Early Models Only)	217	410-06-054-0001	DISCHARGE GUARD (Current Models Only, See Service Note C)
206	901-01-060-0626	1/4-20 X 3/4" HEX HD SCREW	217	410-06-054-0002	DISCHARGE GUARD (Early Models Only, See Service Note C)
207	904-02-020-1702	1/4" LOCK WASHER	218	901-01-060-0626	1/4-20 X 3/4" HEX HD SCREW
208	902-01-120-1034	1/4-20 HEX NUT	219	904-03-030-1757	1/4" EXT TOOTH WASHER
209	410-06-035-0001	INTAKE CYLINDER	220	902-01-120-1034	1/4-20 HEX NUT
210	410-06-031-0003	LID (Current Models Only, See Service Note C)	221	410-06-001-0005	INCREASER (Early Models Only, See Service Note C)
210	410-06-031-0004	LID (Early Models Only, See Service Note C)	**	50-183	55 GAL DRUM
211	410-06-031-0002	HOUSING - INLET SIDE (Current Models Only, See Service Note C)	AVAILABLE AS ACCESSORY DRUM DOLLY		
211	410-06-031-0005	HOUSING INLET SIDE (Early Models Only, See Service Note C)			
212	1349447	FAN - 7/8" SHAFT (Current Models Only)	**	50-311	
212A	410-06-100-0003	FAN - 5/8" SHAFT (Early Models Only)	*		NOT SHOWN ASSEMBLED
			**		NOT SHOWN

SERVICE NOTES:

C - Early models had cast aluminum blower housings. Current models have stamped sheet metal blower housings.

D - When screw requires servicing install at 100 inch lbs.

50-185 BAG ASSEMBLY
(OPTIONAL FOR 50-180 & 50-181 - STANDARD FOR 50-182)



NOTE:

THE NECK OF THE BAG MUST BE CLAMPED TO THE DRUM USING A STANDARD 55 GAL DRUM LID CLAMP

REPLACEMENT PARTS

<u>REF</u> <u>NO</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>
*	50-185	DRUM MOUNTED BAG ASSY, CONST OF:
301	50-188	HOSE, INCL:
302	410-06-027-0001	CLAMP - 6"
	410-06-105-0001	HOSE SLEEVE
304	410-06-602-0001	DUST BAG
*	NOT SHOWN ASSEMBLED	

STANDARD SAFETY EQUIPMENT

In order to promote tool safety, Delta International Machinery Corp. strictly enforces the policy of repairing or replacing any damaged or missing standard safety equipment on machines presented to Delta Authorized Service Center for service/repairs. Any product which is presented to a Delta Authorized Service Center for repairs which contains missing or damaged standard safety equipment will have that equipment repaired or replaced and the customer will be charged for any such service/repairs. Customers can avoid such charges only if the missing safety component is supplied to the service center at the time of repair.

This parts list is provided to aid in obtaining service parts. Copies of the instruction and maintenance literature can be obtained through the Delta Technical Publications Department or through your local service outlet.