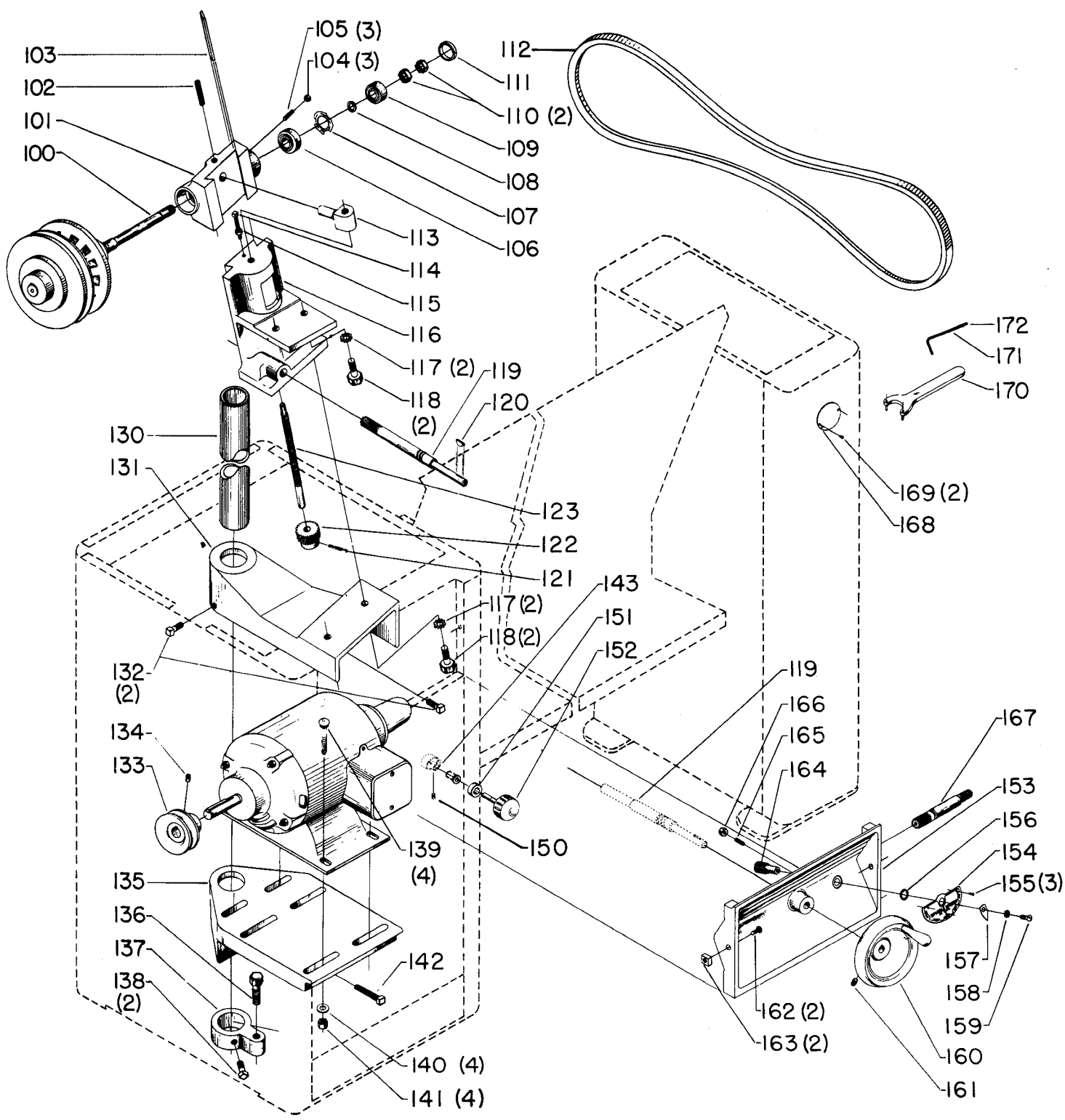


REPLACEMENT PARTS

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
1	902-08-061-3098	Guard	39	902-04-030-1408	Serrated Nut
2	434-03-079-5002	Retainer	40	901-04-190-6217	7/16-14 X 2-3/8" Soc. Hd. Set Scr.
3	930-02-030-3640	Index	41	907-00-000-2486	Oiler
4	920-08-040-5358	Bearing	42	904-03-020-1764	1/4" Int. Tooth Lockwasher
5	928-07-010-7356	Load Spring Washer	43	901-09-060-6131	Shoulder Scr.
6	927-03-010-2655	3/16" Sq. X 7/8" Straight Key	44	434-01-111-0003	U-Bolt
7	See A	Spindle	45	434-03-027-5001	Clamp Plate
8	434-03-071-5001	Pin Ass'y., Incl:	46	902-01-210-1212	5/16"-24 Hex Nut
9	901-04-150-0208	1/4-20 X 1/4" Hex Soc. Set Scr.	47	930-01-990-3643	Handwheel Ass'y., Incl:
10	434-03-058-5001	Headstock	48	901-04-150-0205	5/16-18 X 1/4" Hex Soc. Set Scr.
11	960-03-010-1862	Tape	49	902-01-020-1227	1/2"-20 Hex Jam Nut
12	904-01-031-2907	3/16 X 15/16 X 1/16" Spring Washer	55	901-01-060-0604	3/8-16 X 2-1/4" Hex Hd. Cap Scr.
13	434-03-067-5001	Lever	56	904-02-020-1704	3/8" Split Lockwasher
14	926-01-991-2273	Pulley Ass'y., Incl:	57	901-01-060-0642	3/8-16 X 1" Hex Hd. Cap Scr.
15	901-04-150-0208	1/4-20 X 1/4" Hex Soc. Set Scr.	58	902-01-040-1026	3/8"-16 Hex Jam Nut
16	Nameplate	By Request Only	59	901-02-050-0705	3/8-16 X 1" Fil. Hd. Cap Scr.
17	901-06-450-2252	#2 X 3/16" Drive Screw	60	902-01-010-5900	3/8"-16 Hex Jam Nut
18	434-03-371-5002	Pin Ass'y.	61	402-04-031-5002	Cover
19	902-01-020-5435	5/16"-18 Hex Jam Nut	62	901-06-120-3015	#6 X 1/4" Rd. Hd. Self-Tapping Scr.
20	49-196	V-Belt 41-1/2" O.C.	63	434-03-306-5001	Bed Ass'y.
21	901-02-080-0412	5/16-18 X 1" Oval Hd. Scr.	70	902-01-200-9764	5/8"-18 Hex Nut
22	434-03-031-5002	Headstock Cover	71	434-02-103-5001	Flange
23	905-01-010-5075	1/4 X 3/4" Roll Pin	72	901-11-320-0091	5/8-18 X 1-1/2" Eye Bolt
24	920-07-080-5334	Bearing	73	904-10-101-3151	3/4 X 1-1/16 X 7/8" Lg. Stl. Bushing
25	434-02-079-5001	Bearing Retainer	74	434-02-042-5001	Eccentric Shaft
26	901-02-551-2858	#10-32 X 7/16" Fil. Hd. Cap Scr.	75	928-01-020-7393	Coil Spring
27	902-08-021-3078	Spindle Nut	76	901-04-150-0208	1/4-20 X 3/8" Headless Set Scr.
30	434-02-077-5001	Quill	77	434-02-005-5002	Base
31	434-03-112-5004	Quill Adjustment Scr.	78	46-430	Tool Support, Incl:
32	927-01-100-2617	Key-Hi Pro #HP-403	79	434-02-327-5004	Clamp Ass'y.,
33	904-01-031-2903	49/64 X 1 X 1/16" Stl. Washer	80	434-02-067-5001	Lever
34	927-03-991-3701	3/16 Sq. X 2-5/8" Key w/Pin	81	905-01-010-2708	3/16 X 1-1/4" Roll Pin
35	434-03-012-5001	Tailstock Body	82	46-431	12" Tool Support Ass'y., Incl:
36	434-03-342-5001	Eccentric Ass'y.	83	434-03-063-5001	Hardened Scale
37	901-02-120-7528	1/4-20 X 1/2" Truss Hd. Scr.	84	901-02-030-0457	#6-32 X 1/2" Fil. Hd. Scr.
38	901-04-150-0217	Clamp Handle			

SERVICE NOTES:

- A. The final machining of the No. 2 Morse Taper Hole in the spindle of the headstock of this lathe is done after installation of the spindle. This is the only method of assuring perfect alignment. If replacement of the spindle of your lathe should ever be necessary, send the entire headstock to us prepaid and insured.



REPLACEMENT PARTS

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
100	Cannot Furnish	Variable Speed Pulley Ass'y.	137	Cannot Furnish	Adjusting Retainer
101	434-03-014-5001	Bracket	138	901-04-020-0310	3/8-16 X 5/8" Sq. Hd. Set Scr.
102	901-04-150-0217	5/16-18 X 1/2" Hex Soc. Set Scr.	139	Cannot Furnish	3/8 X 2" Carriage Bolt
103	434-03-052-5001	Saddle	140	904-01-010-1616	7/16 X 1 X 5/64" Stl. Washer
104	901-04-110-0169	#10-32 X 1" Headless Set Scr.	141	902-01-040-1026	3/8"-16 Hex Nut
105	901-01-120-1203	#10-32" Hex Nut	142	901-04-020-0339	3/8-16 X 1-3/4" Sq. Hd. Set Scr.
106	920-08-040-5344	Bearing	143	426-04-019-5001	Lockcam
107	928-07-010-7355	Bearing Load Spring	150	901-04-150-0208	1/4-20 X 1/4" Set Scr.
108	904-15-010-7412	Snap Ring	151	904-10-031-3894	Spacer
109	920-08-040-5354	Bearing	152	414-01-106-5044	Shaft Ass'y.
110	902-01-201-2558	Special Hex Jam Nut,	153	Cannot Furnish	Indicator Panel Ass'y., Incl:
111	902-07-020-7167	Bearing Closure Nut	154	951-02-010-7803	Indicator Dial
112	49-195	V-Belt 37 O.C.	155	901-06-450-2250	#4 X 3/16" Drive Scr.
113	929-76-010-6308	Elevating Nut	156	904-15-010-7406	Ring
114	901-04-020-0311	1/4-20 X 1-1/2" Sq. Hd. Set Scr.	157	434-03-075-5001	Pointer
115	902-01-120-1034	1/4"-20 Hex Nut	158	904-03-030-1757	1/4" Ext. Tooth Lockwasher
116	Cannot Furnish	Saddle	159	901-02-010-0509	1/4-20 X 1/2" Rd. Hd. Scr.
117	904-03-030-1755	1/4" Ext. Tooth Lockwasher	160	930-01-990-3639	Handwheel Ass'y., Incl:
118	901-01-060-0628	1/2-13 X 1" Hex Hd. Cap Scr.	161	901-04-150-0206	5/16-18 X 5/16" Hex Soc. Set Scr.
119	434-03-106-5002	Pinion Shaft	162	Cannot Furnish	5/16 X 1" Rd. Hd. Stove Bolt
120	927-01-100-2617	Key-Hi Pro. #HP-403	163	902-02-040-1303	5/16"-18 Sq. Nut
121	905-01-010-2708	3/16 X 1-1/4" Roll Pin	164	434-03-051-5001	Speed Indicator Gear
122	434-03-351-5002	Elevating Scr. Gear	165	901-04-160-0293	1/4-20 X 5/8" Hex Soc. Set Scr.
123	434-03-412-5002	Elevating Scr.	166	902-01-120-1034	1/4"-20 Hex Nut
130	Cannot Furnish	Column	167	434-03-112-5003	Gear
131	Cannot Furnish	Motor Plate Bracket	168	960-02-010-1861	Nameplate
132	901-04-020-0314	3/8-16 X 3/4" Sq. Hd. Set Scr.	169	901-06-450-2252	#2 X 3/16" Drive Scr.
133	41-043	Pulley Ass'y., Incl:	170	955-02-990-1477	Spanner Wrench
134	901-04-190-0201	5/16-18 X 5/16" Hex Nut	171	48-273	1/8" Hex Wrench
135	Cannot Furnish	Motor Mounting Bracket	172	48-245	5/32" Hex Wrench
136	901-01-060-0616	1/2-13 X 1-1/2" Hex Hd. Cap Scr.			