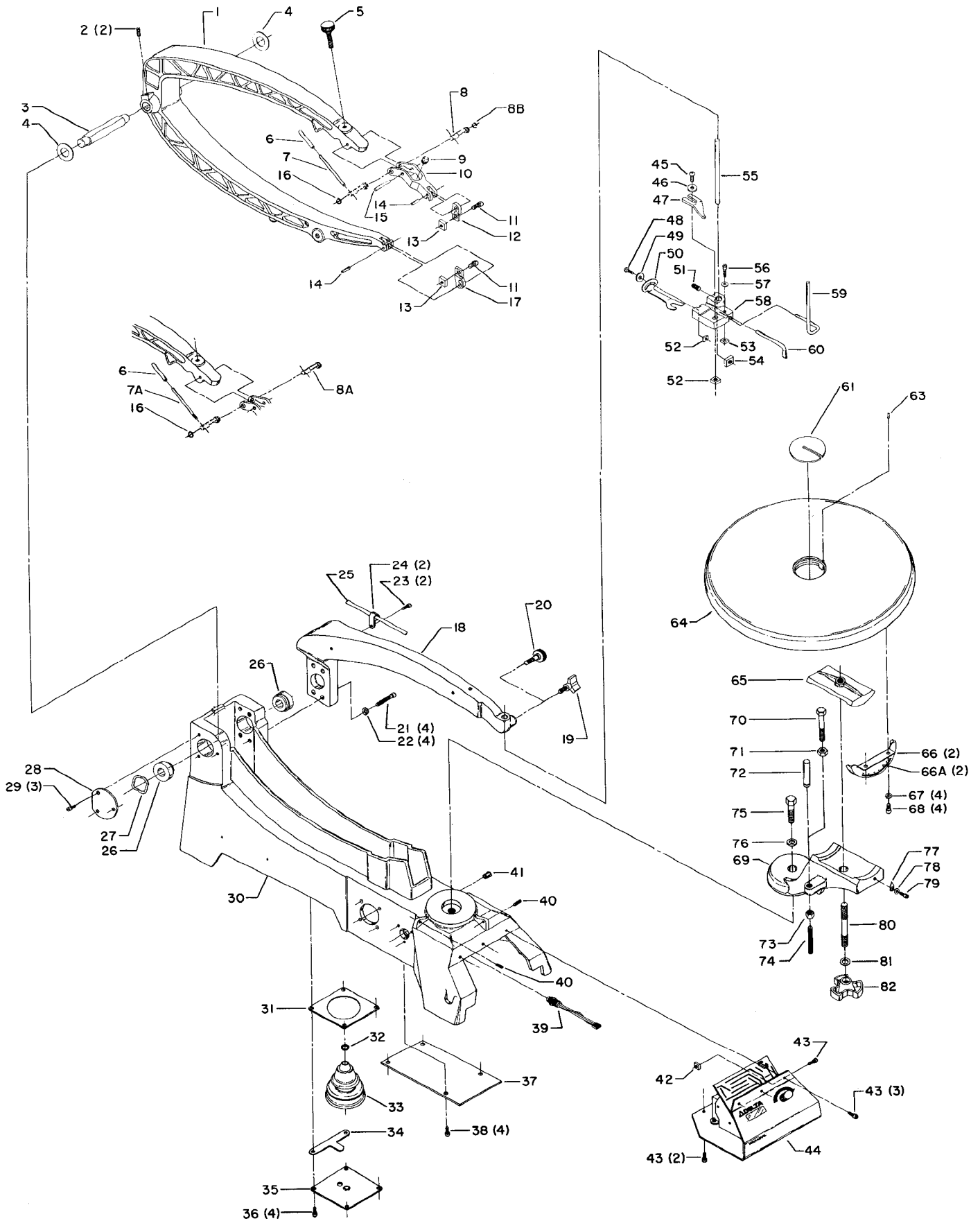
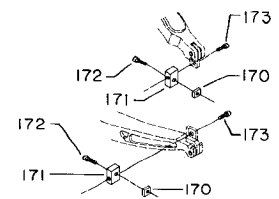
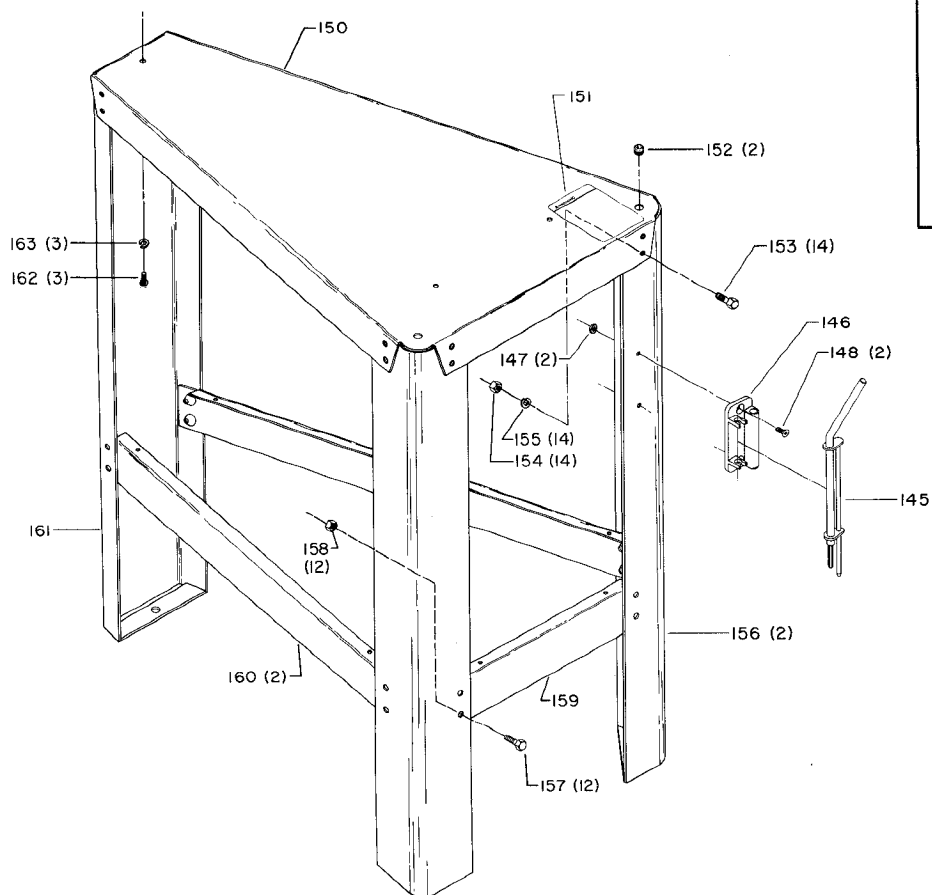
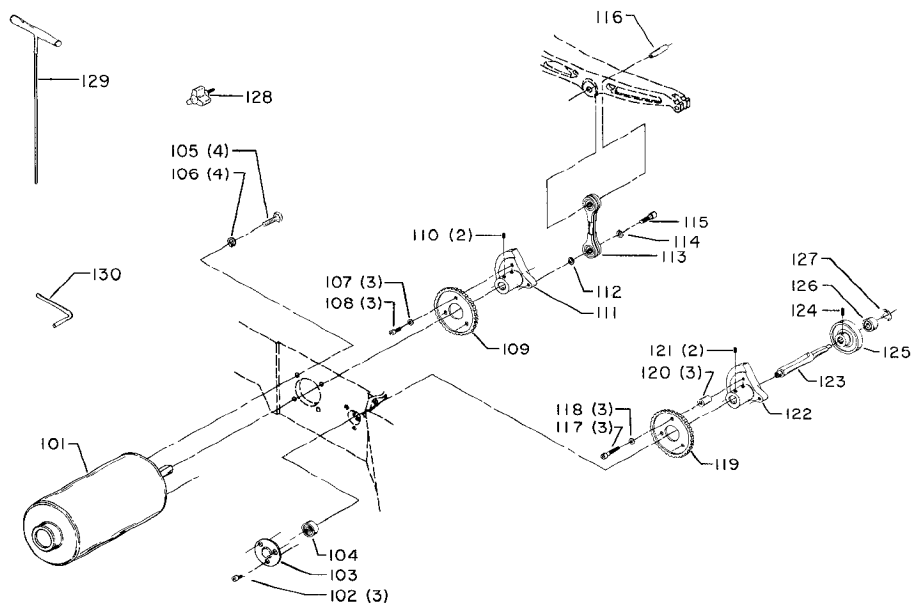




# REPLACEMENT PARTS

| REF. NO. | PART NUMBER     | DESCRIPTION                                                | REF. NO.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | PART NUMBER     | DESCRIPTION                                         |
|----------|-----------------|------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------|-----------------------------------------------------|
| 1        | 430-03-102-0001 | Yoke                                                       | 50                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 430-02-027-0005 | Clamp                                               |
| 2        | 901-04-150-0202 | 1/4-20 x 1/2" Hex Soc Set Screw                            | 51                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 902-02-040-0207 | 5/16-18 x 1/2" Hex Soc Set Screw                    |
| 3        | 430-03-106-0001 | Pivot Shaft                                                | 52                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 901-02-040-1306 | 1/4-20 Square Nut                                   |
| 4        | 904-01-023-1437 | Shim Washer                                                | 53                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 902-02-040-1309 | #10-32 Square Nut                                   |
| 5        | 430-03-412-0001 | Screw Assembly                                             | 54                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 902-02-040-1303 | 5/16-18 Square Nut                                  |
| 6        | 430-03-105-0001 | Sleeve                                                     | 55                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 430-03-108-0002 | Hold Down Rod                                       |
| 7        | 905-01-013-1507 | 3/16 x 3" Roll Pin (Current Models Only)                   | 56                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 901-03-010-0224 | #10-32 x 1/2" Soc Hd Screw                          |
| 7A       | 430-03-067-0001 | Lever (Early Models Only)                                  | 57                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 904-01-010-1610 | #10 Flat Washer                                     |
| 8        | 430-03-042-0002 | Eccentric (Current Models Only)                            | 58                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 430-03-014-0001 | Hold Down Bracket                                   |
| 8A       | 430-03-042-0001 | Eccentric (Early Models Only)                              | 59                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 430-03-054-0001 | Blade Guard                                         |
| 8B       | 904-15-223-1506 | Retainer Ring (Current Models Only)                        | 60                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 430-02-061-0002 | Air Nozzle                                          |
| 9        | 961-03-010-2859 | Grommet                                                    | 61                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 426-02-063-0002 | Table Insert                                        |
| 10       | 430-03-089-0001 | Blade Support                                              | 63                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 905-01-010-6711 | 1/8 x 3/8" Roll Pin (Early Models Only)             |
| 11       | 901-03-010-3318 | #10-32 x 3/8" Soc Hd Screw                                 | 64                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 430-03-091-0001 | Table                                               |
| 12       | 430-03-027-0002 | Top Blade Clamp                                            | 65                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 430-02-027-0003 | Trunnion Clamp                                      |
| 13       | 430-03-079-0002 | Blade Clamp Nut                                            | 66                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 426-02-095-0001 | Half Table Trunnion w/Scale                         |
| 14       | 905-01-012-0303 | 3/16 x 9/16" Roll Pin                                      | 66A                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | 951-02-010-7833 | Tilt Scale (Early Models Only)                      |
| 15       | 905-01-012-2708 | 3/16 x 1 1/4" Roll Pin                                     | 67                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 904-02-020-1702 | 1/4" Lockwasher                                     |
| 16       | 908-25-013-1439 | O-Ring                                                     | 68                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 901-03-010-0763 | 1/4-20 x 3/8" Soc Hd Screw                          |
| 17       | 430-03-027-0003 | Bottom Blade Clamp                                         | 69                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 430-03-390-0001 | Table Swivel Assembly, Incl:                        |
| 18       | 430-03-089-0003 | Support Arm (Current Models Only, See Service Note A)      | 70                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 901-01-060-5770 | 5/16-18 x 2 1/4" Hex Hd Screw (Current Models Only) |
| 19       | 430-03-089-0002 | Support Arm (Early Models Only, See Service Note A)        | 71                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 1087640         | 5/16-18 Hex Nut (Current Models Only)               |
| 20       | 430-03-412-0002 | Screw Assembly (Current Models Only, See Service Note A)   | 72                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 426-02-088-0001 | Table Stop (Early Models Only)                      |
| 21       | 901-03-010-0760 | Screw Assembly (Early Models Only, See Service Note A)     | 73                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 902-01-010-1300 | 5/16-18 Hex Nut (Early Models Only)                 |
| 22       | 904-02-020-1702 | 1/4-20 x 1 1/4" Soc Hd Screw                               | 74                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 901-04-080-0105 | 5/16-18 x 2" Headless Set Screw (Early Models Only) |
| 23       | 901-03-010-3318 | 1/4" Lockwasher                                            | 75                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 901-01-060-3080 | 7/16-14 x 1 1/2" Hex Hd Screw                       |
| 24       | 438-01-004-0080 | #10-32 x 3/8" Soc Hd Screw                                 | 76                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 904-01-031-2925 | Table Stud Washer                                   |
| 25       | 430-03-061-0001 | Chip Blower Tube                                           | 77                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 951-01-010-7802 | Pointer                                             |
| 26       | 920-44-053-1432 | Cable Clamp                                                | 78                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 904-01-010-1610 | #10 Flat Washer                                     |
| 27       | 928-06-013-1438 | Tapered Roller Bearing                                     | 79                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 901-03-010-3318 | #10-32 x 3/8" Soc Hd Screw                          |
| 28       | 430-03-079-0003 | Wave Washer                                                | 80                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 420-01-111-0003 | Stud                                                |
| 29       | 901-03-010-3318 | Bearing Retainer                                           | 81                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 904-01-031-2925 | Washer                                              |
| 30       | 430-03-005-0002 | #10-32 x 3/8" Soc Hd Screw                                 | 82                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 406-03-138-0004 | Knob                                                |
| 30       | 430-03-005-0001 | Base (Current Models Only, See Service Note B)             | **                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 438-01-004-0075 | Heyco Clamp                                         |
| 31       | 430-03-079-0001 | Base (Early Models Only, See Service Note B)               | **                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | NOT SHOWN       |                                                     |
| 32       | 908-25-013-1439 | Bellows Retainer (Current Models Only, See Service Note C) | SERVICE NOTES:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                 |                                                     |
| 33       | 430-03-038-0001 | Bellows                                                    | A - Early model support arms used screw assembly (Ref No 20) with 5/16-18 threads. Current model support arms use screw assembly (Ref No 19) with 1/4-20 threads.                                                                                                                                                                                                                                                                                                                                                                                              |                 |                                                     |
| 34       | 430-03-038-0002 | Flapper Valve (Current Models Only, See Service Note C)    | B - Early models (prior to serial no 85M37440) had a ball bearing at location 126 and 3/8" hole plug (Ref No 41). Intermediate models had an open ended needle bearing at location 126 and 1/2" hole plug (Ref No 41). Current models have closed end needle bearing at location 126 and no hole plug. Open and closed end needle bearings are interchangeable. When replacing the base (Ref No 30) on early models, one must order the current base, current idler shaft (Ref No 123), current needle bearing (Ref No 126) and current hole plug (Ref No 41). |                 |                                                     |
| 35       | 430-03-079-0004 | Bellows Retainer (See Service Note C)                      | C - In order to improve bellows efficiency a flapper valve (Ref No 34) has been added to current models. To retrofit early models, order new retainer with vent hole (Ref No 35), flapper valve (Ref No 34) and O-ring (Ref No 32). The O-ring slips over the pointed end of the bellows as a retainer.                                                                                                                                                                                                                                                        |                 |                                                     |
| 36       | 901-03-010-3318 | #10-32 x 3/8" Soc Hd Screw                                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                 |                                                     |
| 37       | 430-03-031-0001 | Gear Cover                                                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                 |                                                     |
| 38       | 901-03-010-3318 | #10-32 x 3/8" Soc Hd Screw                                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                 |                                                     |
| 39       | 400-06-131-0022 | Speed Sensor                                               |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                 |                                                     |
| 40       | 901-04-150-9428 | #8-32 x 1/2" Set Screw w/Nylon Patch                       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                 |                                                     |
| 41       | 430-03-074-0001 | 1/2" Hole Plug (Current Models Only, See Service Note B)   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                 |                                                     |
| 41       | 436-01-074-0001 | 3/8" Hole Plug (6) (Early Models Only, See Service Note B) |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                 |                                                     |
| 42       | 902-02-040-1309 | #10-32 Square Nut                                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                 |                                                     |
| 43       | 901-03-010-3318 | #10-32 x 3/8" Soc Hd Screw                                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                 |                                                     |
| 44       | 400-06-131-0023 | Control Panel                                              |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                 |                                                     |
| 45       | 901-03-040-8015 | 1/4-20 x 1/2" Button Hd Screw                              |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                 |                                                     |
| 46       | 904-01-010-1614 | 1/4" Flat Washer                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                 |                                                     |
| 47       | 430-03-055-0001 | Blade Back Up Guide                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                 |                                                     |
| 48       | 901-03-040-8015 | 1/4-20 x 1/2" Button Hd Screw                              |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                 |                                                     |
| 49       | 904-01-010-1614 | 1/4" Flat Washer                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                 |                                                     |



40-603  
90° BLADE HOLDER

## REPLACEMENT PARTS

| REF. NO. | PART NUMBER     | DESCRIPTION                                                                 |
|----------|-----------------|-----------------------------------------------------------------------------|
| 101      | 430-03-626-0001 | Motor (Jensen or Kinetic Systems), Incl: (Current Models Only)              |
| **       | 438-02-011-0017 | Brush Cap                                                                   |
| **       | 438-02-007-0027 | Brush                                                                       |
| 101      | 438-02-314-1012 | Motor (Baldor), Incl: (Early Models Only)                                   |
| **       | 438-02-011-0017 | Brush Cap                                                                   |
| **       | 438-02-007-0026 | Brush                                                                       |
| 102      | 901-03-010-3318 | #10-32 x 3/8" Soc Hd Screw                                                  |
| 103      | 430-03-079-0005 | Bearing Retainer                                                            |
| 104      | 920-04-091-6633 | Bearing                                                                     |
| 105      | 901-01-060-0623 | 1/4-20 x 1" Hex Hd Screw                                                    |
| 106      | 904-02-020-1702 | 1/4" Lockwasher                                                             |
| 107      | 904-01-010-1610 | #10 Flat Washer                                                             |
| 108      | 901-03-010-3318 | #10-32 x 3/8" Soc Hd Screw                                                  |
| 109      | 430-03-051-0003 | Gear                                                                        |
| 110      | 901-04-151-9199 | 1/4-28 x 1/4" Hex Soc Set Screw                                             |
| 111      | 430-03-032-0003 | Counter Balance                                                             |
| 112      | 904-01-021-3590 | Shim Washer                                                                 |
| 113      | 430-03-408-0001 | Connecting Rod                                                              |
| 114      | 904-02-020-1702 | 1/4" Lockwasher                                                             |
| 115      | 901-03-010-0222 | 1/4-28 x 5/8" Soc Hd Screw                                                  |
| 116      | 905-04-023-1449 | 5/16 x 1" Oversize Dowel Pin                                                |
| 117      | 901-03-010-8073 | #10-32 x 7/8" Soc Hd Screw                                                  |
| 118      | 904-01-010-1610 | #10 Flat Washer                                                             |
| 119      | 430-03-051-0003 | Gear                                                                        |
| 120      | 430-03-104-0001 | Gear Spacer                                                                 |
| 121      | 901-04-151-9199 | 1/4-28 x 1/4" Hex Soc Set Screw                                             |
| 122      | 430-03-032-0004 | Idler Counter Balance                                                       |
| 123      | 430-03-062-0002 | Idler Shaft (Current Models Only, See Service Note B)                       |
| 123      | 430-03-062-0001 | Idler Shaft (Early Models Only, See Service Note B)                         |
| 124      | 901-04-150-1186 | #10-32 x 1/4" Hex Soc Set Screw                                             |
| 125      | 430-03-100-0001 | Speed Sensor Rotor                                                          |
| 126      | 920-04-023-1488 | Needle Bearing (Current & Intermediate Models Only, See Service Note B & D) |
| 126      | 920-04-023-1431 | Ball Bearing (Early Models Only, See Service Note B & D)                    |
| 127      | 928-07-013-1436 | Finger Spring Washer (Early Models Only, See Service Note D)                |
| 128      | 430-03-138-0001 | Top Blade Clamp Knob                                                        |
| 129      | 430-03-101-0001 | "T" Handle Wrench (Early Models Only)                                       |
| 130      | 430-03-071-0001 | Blade Lock Pin (Early Models Only)                                          |
| 145      | 430-03-401-0002 | Wrench Assembly, Incl: (Current Models Only)                                |
| 146      | 1343599         | Tool Holder                                                                 |
| 147      | 902-01-120-1203 | #10-32 Hex Nut                                                              |
| 148      | 901-03-030-8081 | #10-32 x 1/2" Flat Hd Screw                                                 |
| *        | 40-644          | Stand, Const Of:                                                            |
| 150      | 430-03-115-0002 | Shelf                                                                       |
| 151      | 430-00-752-0001 | Warning Label                                                               |
| 152      | 961-03-010-2859 | Grommet (Early Models Only)                                                 |
| 153      | 901-01-060-0607 | 5/16-18 x 3/4" Hex Hd Screw                                                 |
| 154      | 902-01-010-1300 | 5/16-18 Hex Nut                                                             |
| 155      | 904-02-010-1703 | 5/16" Lockwasher                                                            |
| 156      | 430-03-366-0001 | Front Leg                                                                   |
| 157      | 901-01-060-0607 | 5/16-18 x 3/4" Hex Hd Screw                                                 |
| 158      | 902-01-010-1300 | 5/16-18 Hex Nut                                                             |
| 159      | 430-03-103-0001 | Tie Bar                                                                     |
| 160      | 430-03-103-0002 | Tie Bar                                                                     |
| 161      | 430-03-366-0002 | Rear Leg                                                                    |
| 162      | 901-03-030-8013 | 1/4-20 x 3/4" Screw                                                         |
| 163      | 904-02-020-1702 | 1/4" Lockwasher                                                             |

### AVAILABLE AS AN ACCESSORY

|     |                 |                                   |
|-----|-----------------|-----------------------------------|
| *   | 40-603          | 90 Degree Blade Holder, Const Of: |
| 170 | 430-03-079-0002 | #10-32 Square Nut                 |
| 171 | 430-03-001-0001 | Adapter                           |
| 172 | 901-03-010-0224 | #10-32 x 1/2" Soc Hd Screw        |
| 173 | 901-03-010-3318 | #10-32 x 3/8" Soc Hd Screw        |

\* NOT SHOWN ASSEMBLED  
 \*\* NOT SHOWN

### SERVICE NOTES:

B - Early models (prior to serial no 85M37440) had a ball bearing at location 126 and 3/8" hole plug (Ref No 41). Intermediate models had an open ended needle bearing at location 126 and 1/2" hole plug (Ref No 41). Current models have closed end needle bearing at location 126 and no hole plug. Open and closed end needle bearings are interchangeable. When replacing the base (Ref No 30) on early models, one must order the current base, current idler shaft (Ref No 123) current needle bearing (Ref No 126) and current hole plug (Ref No 41).

D - Early ball bearing models used a spring washer (Ref No 127) to retain bearing (Ref No 126). Later ball bearing models use Loctite adhesive sealant to retain bearing (Ref No 126).

This parts list is provided to aid in obtaining service parts. Copies of the instruction and maintenance literature can be obtained through the Delta Technical Publications Department or through your local service outlet.