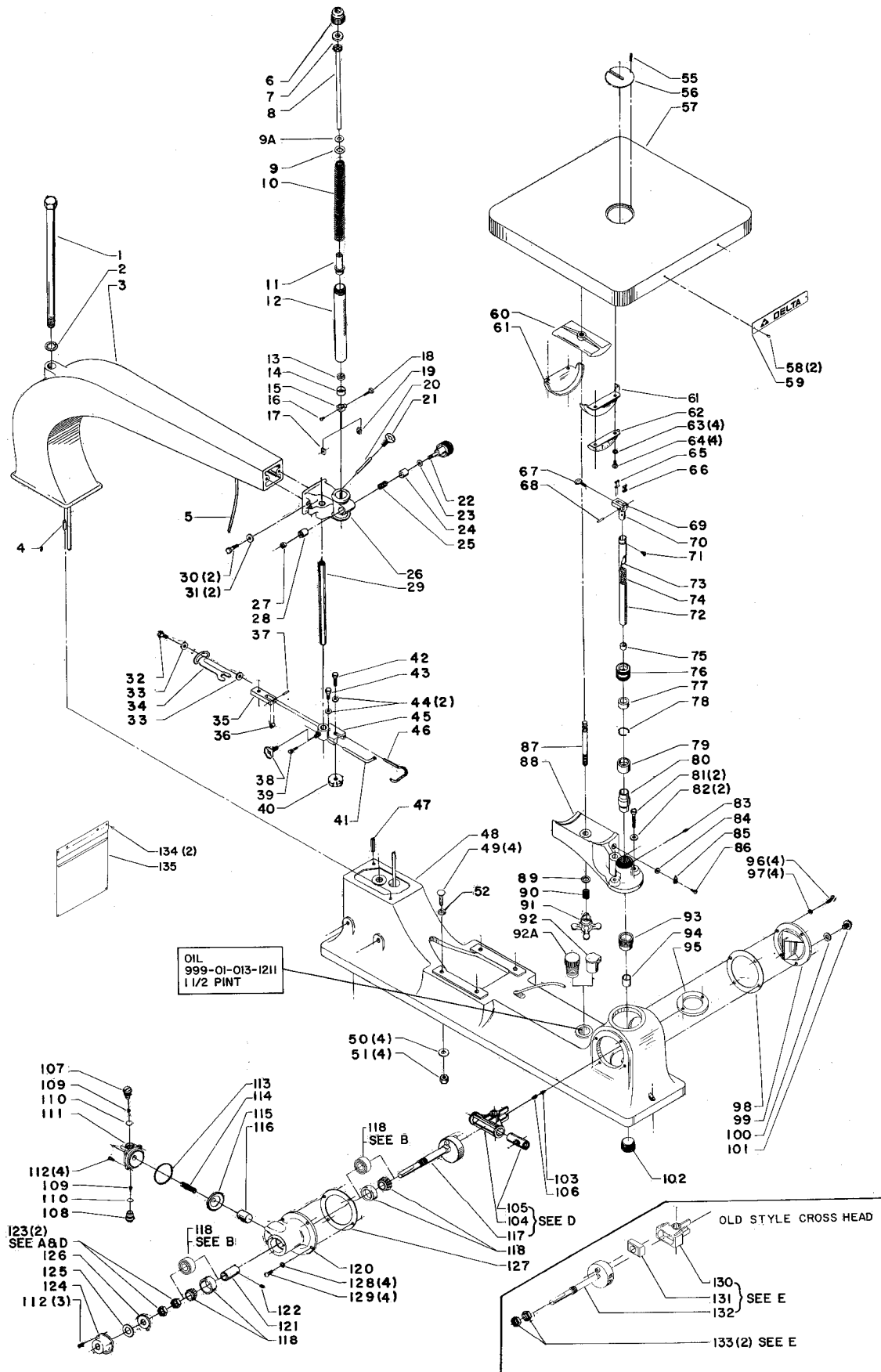


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40-306, 40-311, 40-313, 40-440



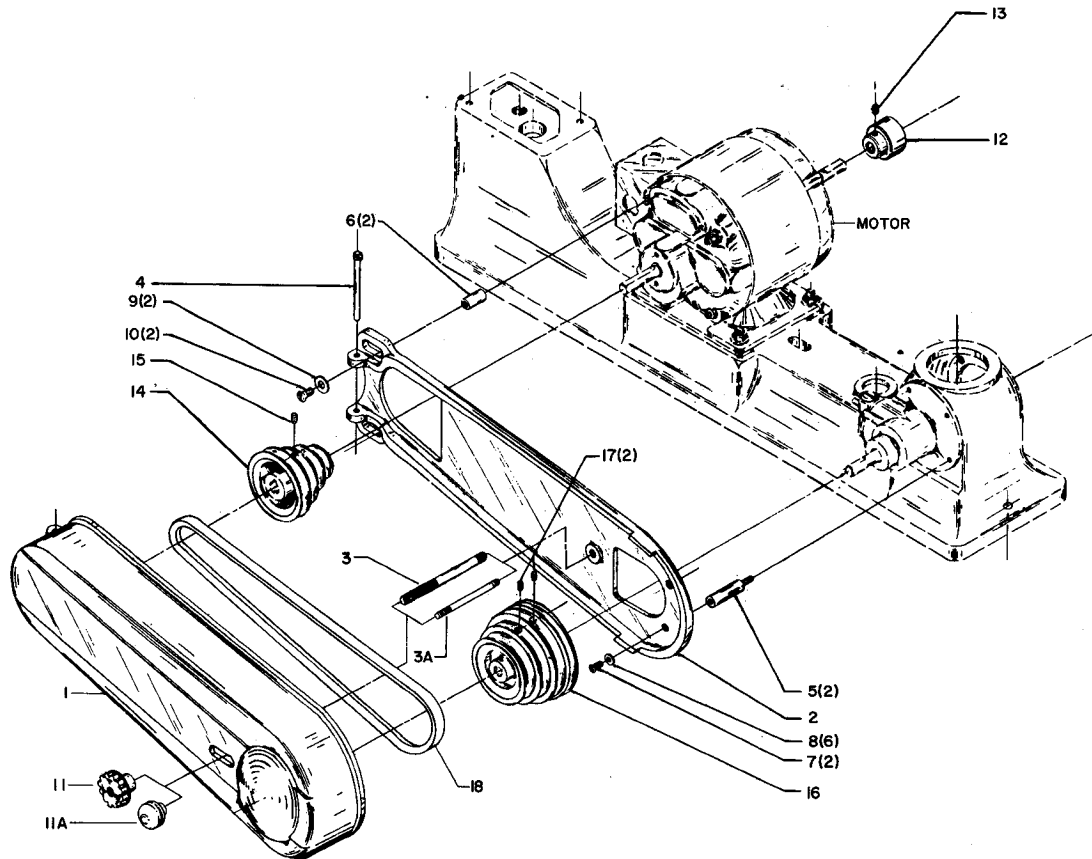
REPLACEMENT PARTS

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	901-01-101-1565	Bolt	79	430-02-079-0001	Bearing Ring
2	904-03-020-1751	5/8" Int Tooth Lockwasher	80	430-02-017-0002	Upper Bearing
3	430-02-089-0001	Overarm	81	901-02-180-2316	1/4-28 x 1" Hex Hd Scr
4	905-04-071-4460	Dowel Pin	82	904-01-031-2924	Washer
5	430-02-061-0003	Rubber Tube	83	901-04-121-3603	#8-32 x 5/16" Hdls Set Scr
*	430-02-325-0007	Upper Plunger Assy., Const of:	84	904-01-010-1610	Steel Washer
6	430-01-020-0005	Knurled Cap	85	951-01-010-7802	Pointer
7	904-08-021-3886	Upper Plunger Bumper	86	901-02-010-0551	#10-32 x 1/4" Rd Hd Scr
8	430-02-628-0006	Plunger Tube Assy., Incl:	87	901-07-261-3239	Trunnion Clamp Stud
9	430-02-104-0003	Sq Hole Fiber Washer	88	430-02-014-0003	Trunnion Swivel Bracket
9A	904-01-031-2925	Special Washer (Current Models Only)	89	904-01-031-2925	Washer
10	928-01-101-4107	Upper Plunger Spring	90	928-01-021-4125	Spring
11	430-02-317-0001	Upper Plunger Bearing & Collar	91	931-03-011-4097	Star Wheel
12	430-02-031-0003	Casing	92	907-00-000-2476	Oil Cup (Early Models Only)
13	904-08-101-4523	Felt Seal	92A	430-02-074-0002	Oil Plug (Current Models Only)
14	430-02-020-0007	Upper Plunger Seal Retainer	93	430-02-079-0002	Bearing Seat
15	1086316	Chuck Body	94	920-75-011-2795	Lower Plunger Bushing
16	901-02-551-2857	#6-40 x 13/64 Spec Fil Hd Scr	95	430-02-079-0003	Clamp Ring
17	1086317	Jaw w/Pin	96	901-02-010-0503	1/4-20 x 5/8" Rd Hd Scr
18	901-04-260-1542	#10-32 x 1/2" Thumb Screw	97	904-07-010-5573	Fiber Washer
19	1086318	Jaw w/Pin	98	430-02-116-0002	Gasket
*	430-02-314-0004	Plunger Housing, Const of:	99	430-01-020-0006	Crank Case Cover
20	905-04-071-3121	Steel Pin	100	904-07-020-5556	Fiber Washer
21	901-04-260-1520	5/16-18 x 1/2" Thumb Screw	101	901-09-120-6122	3/8-16 x 3/8" Truss Hd Scr
22	430-02-411-0001	Knurled Hand Knob	102	906-00-000-6273	Oil Plug
23	904-07-010-5555	1/4" Bakelite Washer	103	901-04-190-0276	1/4-28 x 1/8" Lock Screw
24	430-02-105-0001	Lock Sleeve (R.H.)	104	430-01-355-0001	Guide, Incl:
25	928-01-040-7385	Stop Rod Spring (Early Model Only)			(Current Models Only - See Note D)
26	430-02-014-0009	Upper Head Bracket	105	1088205	Pin (Current Models Only - See Note D)
27	902-01-120-1209	1/4-28 Hex Nut	106	901-04-160-9414	1/4-28 x 3/8" Dog Pt Set Scr
28	430-02-105-0002	Lock Sleeve (L.H.)	*	430-02-312-0002	Dr Shaft Hou Assy, Const of:
29	430-02-110-0003	Guide Post	107	901-09-120-6143	Exhaust Valve Screw
30	901-01-060-0626	1/4-20 x 3/4" Hex Hd Scr	108	901-09-080-6148	Inlet Valve Screw
31	904-01-031-2924	Washer	109	928-01-021-4128	Spring
*	430-02-355-0003	Saw Guide Assy, Const of:	110	952-03-021-4801	Valve Disk
32	901-01-060-0611	1/4-20 x 1/2" Hex Hd Scr	111	430-02-020-0005	Pump Head
33	904-01-031-2924	Washer	112	901-02-010-0564	#6-32 x 3/8" Rd Hd Screw
34	430-02-027-0005	Hold Down Spring	113	430-02-116-0001	Pump Head Gasket
35	430-02-380-0001	Blade Support Assy, Incl:	114	928-01-041-3376	Blower Spring
36	430-02-080-0001	Blade Support Roller	115	430-02-338-0001	Blower Piston
37	905-04-071-3122	Roller Pivot Pin	116	430-02-010-0002	Plunger
38	901-04-260-1520	5/16-18 x 1/2" Thumb Screw	117	430-02-626-0001	Dr Shaft Retrofit Kit
39	430-02-112-0002	#8-32 x 1/2" Knurled Hd Set Scr			(Current Models Only - See Note D)
40	430-02-055-0011	Blade Guide	118	921-03-990-3464	Tinken Tapered Roller Bearing Cup & Cone
41	430-02-061-0002	Nozzle			(Early Models Only)
42	901-01-060-0626	1/4-20 x 3/4" Hex Hd Scr	118	920-04-010-7272	Ball Bearing
43	901-01-060-0611	1/4-20 x 1/2" Hex Hd Scr			(Current Models Only - See Note B)
44	904-01-031-2934	1/4" Washer	120	430-02-012-0007	Drive Shaft Housing (See Note C)
45	430-02-014-0005	Saw Guide Bracket	121	430-02-319-0001	Pump Eccentric, Incl:
46	430-02-054-0006	Blade Guard	122	901-04-140-0275	1/4-28 x 1/2" Allen Set Screw
47	905-01-010-2720	1/4 x 1" Roll Pin	123	902-01-201-2558	Spec Jam Nut
48	430-02-005-0001	Base			(Current Models Only - See Notes A & D)
49	901-01-060-0602	5/16-18 x 1 1/4" Hex Hd Cap Scr	124	430-02-320-0001	Bearing Seal Cup Assy, Incl:
50	904-01-010-1604	5/16" Steel Washer	125	904-07-010-5566	Fiber Washer
51	902-01-010-1300	5/16" Hex Nut	126	904-07-031-4201	Felt Washer
52	904-02-010-1703	5/16" Lockwasher	127	430-02-116-0002	Gasket
55	905-01-010-6711	1/8 x 3/8" Roll Pin	128	904-07-010-5573	Fiber Washer
56	426-02-063-0001	Table Insert	129	901-02-010-0503	1/4-20 x 5/8" Rd Hd Screw
57	430-02-091-0002	Table	130	430-02-355-0005	Guide (Early Models Only - See Note E)
58	901-06-450-2250	#4 x 3/16" Drive Screw	131	430-02-310-0001	Block (Early Models Only - See Note E)
59	960-02-112-1420	Nameplate	132	430-02-626-0001	Drive Shaft Retrofit Kit
60	430-02-027-0003	Trunnion Clamp Plates			(Early Models Only - See Note E)
61	426-02-095-0001	Trunnion	133	920-75-011-2800	Spec Jam Nut (Early Models Only - See Note E)
62	951-02-010-7833	Index Plate			
63	904-02-020-1702	1/4" Lockwasher	*	NOT SHOWN ASSEMBLED	
64	901-02-010-0514	1/4-20 x 3/8" Rd Hd Scr			
*	430-02-325-0010	Lower Plunger Assy, Const of:			
*	430-02-325-0004	Lower Chuck Assy, Const of:			
65	430-02-064-0003	Plain Jaw			
66	430-02-064-0002	V-Jaw			
67	901-04-260-1543	#10-32 x 5/8" Thumb Screw			
68	905-01-010-2716	Chuck Pin			
69	430-02-027-0002	Yoke			
70	430-02-012-0005	Chuck Body			
71	901-02-551-2857	#6-4 x 13/64" Spec Fil Hd Scr			
72	430-02-361-0002	Lower Plunger Assy, Incl:			
73	430-02-074-0001	Cork Plug			
74		Coarse Steel Wool Filter			
75	402-01-020-0001	Oil Hole Cover			
*	430-02-412-0001	Bearing Assy, Consisting of:			
76	430-02-112-0001	Bearing Retainer Screw			
77	904-08-031-3885	Upper Bearing Packing			
78	904-15-210-7438	Packing Spring			

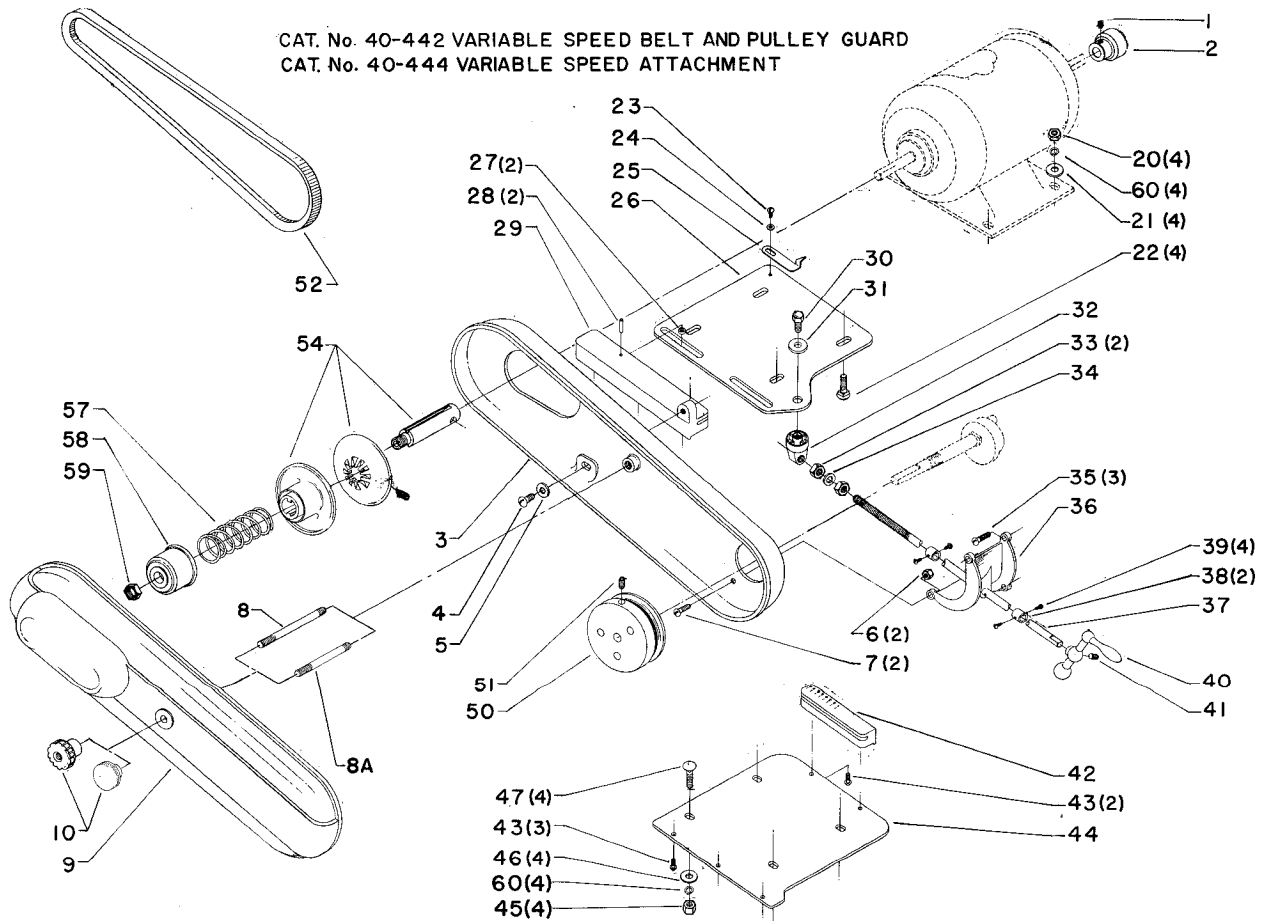
SERVICE NOTES:

- A - Back off first nut 1/16 turn before tightening second nut.
- B - Remove both bearing seals before installing bearing.
- C - When replacing housing on early models containing Tinken tapered roller bearings, the tapered bearings must be replaced with current ball bearings.
- D - For saws with Serial Numbers CS-1395 and higher.
- E - For saws with Serial Numbers CS-1394 and lower.

CAT. No. 40-203 FOUR SPEED BELT AND PULLEY GUARD
CAT. No. 40-207 FOUR SPEED ACCESSORY GROUP



CAT. No. 40-442 VARIABLE SPEED BELT AND PULLEY GUARD
CAT. No. 40-444 VARIABLE SPEED ATTACHMENT



**CAT. #40-203 BELT AND PULLEY GUARD
CAT. #40-207 FOUR SPEED ACCESSORY GROUP**

REF. NO.	PART NO.	DESCRIPTION
*	40-203	4 Speed Belt & Pulley Guard, Const of:
1	430-02-054-0002	Guard
2	430-02-054-0003	Guard
3	901-07-261-3240	Stud (Early Models Only)
3A	1087266	Stud (Current Models Only)
4	905-04-101-3137	Pin
5	905-04-081-4456	Stud
6	902-08-061-3070	Spacing Nut
7	901-02-010-0509	1/4-20 x 1/2" Rd Hd Scr
8	904-01-010-1603	Washer
9	904-01-010-1604	Washer
10	901-02-010-0556	10-32 x 3/4" Rd Hd Scr
11	931-02-031-3532	Hand Knob (Early Models Only)
11A	1087256	Knob (Current Models Only)
12	430-02-320-0003	Knob, Incl:
13	901-04-190-0253	1/4-28 x 1/4" Soc Set Scr
*	40-207	4 Speed Accessory Group, Const of:
14	41-712	Motor Pulley, Incl:
15	901-04-190-0201	5/16-18 x 5/16" Soc Set Scr
16	41-722	Arbor Pulley, Incl:
17	901-04-190-0201	5/16-18 x 5/16" Soc Set Scr
18	49-340	V-Belt

* NOT SHOWN ASSEMBLED

**CAT. #40-442 BELT AND PULLEY GUARD
CAT. #40-444 VARIABLE SPEED ATTACHMENT**

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
*	40-442	Var. Spd Belt & Pulley Guard, Const of:	32	430-02-014-0007	Bracket
1	430-02-320-0003	Knob Assembly, Incl:	33	902-01-010-5900	3/8-16 Hex Nut
2	901-04-190-0253	1/4-28 x 1/4" Soc Set Scr	34	904-01-030-1650	Spec Washer
3	430-02-054-0004	Guard Pan	35	901-02-010-0504	1/4-20 x 3/4" Rd Hd Scr
4	901-02-010-0512	5/16-18 x 1/2" Rd Hd Scr	36	430-02-014-0008	Bracket
5	904-01-010-1604	Washer	37	430-02-408-0001	Rod Assy, Incl:
6	902-01-120-1034	1/4-20 Hex Nut	38	904-10-021-3846	Collar
7	901-02-010-0503	1/4-20 x 5/8" Rd Hd Scr	39	901-02-010-0567	#6-32 x 1/4" Rd Hd Scr
8	901-07-261-3244	Stud (Early Models Only)	40	930-05-991-1643	Crank, Incl:
8A	1087267	Stud (Current Models Only)	41	901-04-190-0225	5/16-18 x 1/4" Soc Set Scr
9	430-02-054-0005	Guard	42	430-02-055-0009	Guide
10	931-02-031-3532	Knob (Early Models Only)	43	901-02-010-0561	#10-32 x 3/8" Rd Hd Scr
10	1087256	Knob (Current Models Only)	44	430-02-005-0003	Base
*	40-444	Var Speed Attach, Const of:	45	902-01-010-1300	5/16-18 Hex Nut
20	902-01-010-1300	5/16" Hex Nut	46	904-01-010-1605	Washer
21	904-01-010-1605	Washer	47	901-11-020-0830	5/16-18 x 1 1/4" Car Bolt
22	901-11-020-0834	5/16-18 x 3/4" Carriage Bolt	50	40-443	Pulley, Incl:
23	901-02-010-0558	#8-32 x 1/4" Rd Hd Scr	51	901-04-150-0206	5/16-18 x 5/16" Soc Set Scr
24	904-01-010-1602	Steel Washer	52	49-303	V-Belt
25	951-01-051-3978	Pointer	54	1200603	Var Speed Pulley (Current Models Only)
26	430-02-005-0002	Motor Base	54	40-446	Var Speed Pulley (Early Models Only), Incl:
27	904-10-031-3845	Roller	57	928-01-041-4119	Spring
28	905-04-071-3120	Pin	58	430-02-031-0002	Cover
29	430-02-055-0008	Guide	59	902-01-200-9764	Spec Nut
30	901-01-060-0605	5/16-18 x 1/2" Hex Hd Scr	60	904-02-010-1703	Lockwasher
31	904-10-031-2093	Spec Washer			

* NOT SHOWN ASSEMBLED