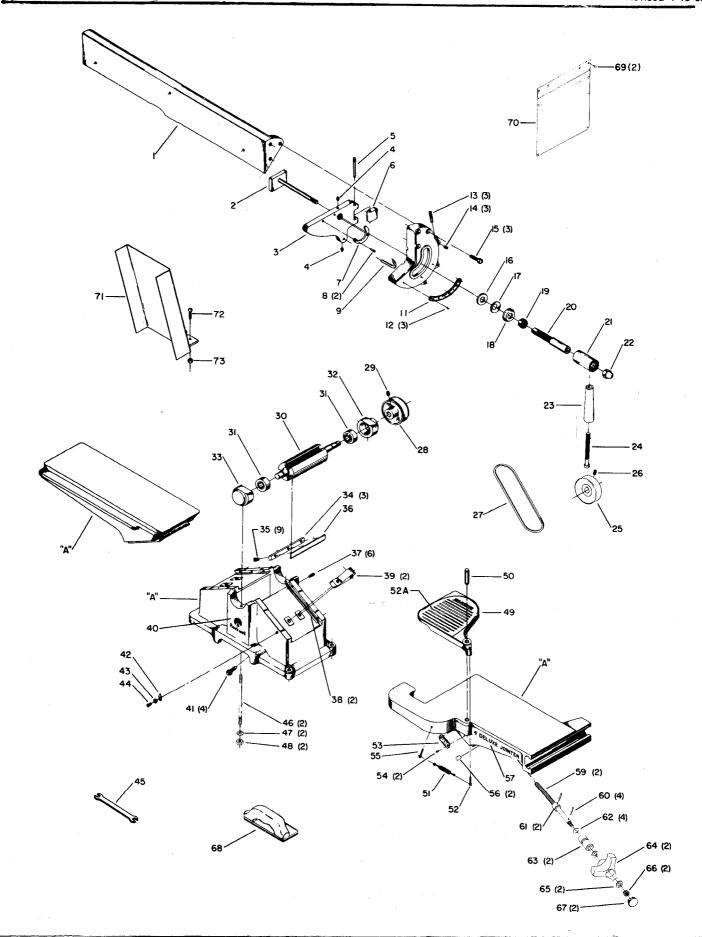
418-02-651-0003 Revised 4-15-85



## Replacement Parts

Ref.	Part			Ref. Part		
No.	No.	Description	No.	No.	Description	
Α .		Base (SEE A)	37	901-09-020-6109	1/4-28 x 19/32 Hdls. Set Scr.	
A		Front Table (SEE A)	38	418-02-052-0001	Gib	
A		Rear Table (SEE A)	39	1087 930	Table Adj. Nut	
1	418-02-043-0001	Fence	40	1088275	Nameplate 'nly	
2	418-02-327-0001	Clamp Plate w/Bolt	41	901-01-060-0607	5/16-18 x 3/4 Hex Hd. Scr.	
3	418-02-014-0001	Cross Slide Plate	42	951-01-010-7802	Pointer	
4	901-04-190-0253	1/4-28 x 1/4" Socket Set Screw	43	904-01-010-1609	13/64 x 7/16 x 1/16" Steel Washer	
5	905-01-010-2705	7/32 x 1-7/8 Roll Pin	44	901-02-010-0551	#10-32 x 1/4" Rd. Hd. Screw	
6	418-03-088-0001	Stop Link	45	37-522	5/16" Open End Wrench	
7	418-03-055-0001	Segment Key	46	418-02-111-0001	Stud	
B	905-01-010-2707	5/32 x 1/2" Roll Pin	47	904-02-020-1702	1/4" Lockwasher	
9	952-01-041-3985	Pointer Rod	48	902-01-120-1034	1/4-20 Hex Nut	
10	418-02-395-0002	Fence Segment, Incl:	49	418-01-354-0002	Knife Guard, Incl.:	
11	951-02-011-4000	Tilt Scale	50	905-04-071-3124	Pin	
12	901-06-450-2250	#4 x 3/16" Drive Screw	51	928-02-161-3399	Spring	
13	901-09-020-6142	Stop Screw (Early Model-SEE E)	52	905-05-040-2101	3/32 x 5/8" Cotter Pin	
13	901-04-193-1064	Stop Screw (Current Model-SEE E)	52 A	418-02-754-0001	Warning Decal	
14	901-04-410-4561	1/4-28 x 1/4 Hdls. Set Scr.	53	951-02-010-7819	Scale	
		(Early Model Only, SEE E)	54	901-06-450-2250	#4 x 3/16 Drive Screw	
15	901-02-050-0707	5/16-18 x 1" Fillister Hd. Screw	55	905-05-040-2101	3/32 x 5/8" Cotter Pin	
16	904-01-031-2923	Washer	56	901-04-150-0206	5/16-18 x 5/16" Socket Set Scr.	
17	928-05-001-3398	Spring Washer	57	1088273	Nameplate	
18	418-02-103-0001	Clamp Collar	*	1087639	Screw Ass'y., Const. of: of:	
19	902-01-201-2555	Clamp Nut	59	1087638	Screw (Early Model, SEE D)	
20	418-02-105-0001	Clamp Sleeve	59	418-02-112-0001	Screw (Current Model, SEE D)	
21	1087 988	Fence Handle Body	60	905-01-010-2704	1/8 x 3/4" Roll Pin	
22	902-09-040-5913	Cap Nut	61	904-10-031-3847	Collar (Early Model, SEE D)	
23	1086395	Handle	61	902-01-201-2579	Hex Nut 7/16-14 (Current Model, SEE D)	
24	901-03-010-0781	5/16-18 x 2-3/4" Soc. Hd. Scr.	62	904-07-011-5711	Fiber Washer	
25	41-043	Motor Pulley, Incl:	63	904-10-121-3848	Sleeve	
26	901-04-150-0206	5/16-18 x 5/16" Soc. Set Scr.	64	1087532	Hand Knob	
27	49-273	V-Belt	65	904-01-010-1604	5/16" Washer	
28	926-01-991-5606	Cutterhead Pulley, Incl:	66	902-01-010-1300	5/16 x 18" Nut	
29	901-04-150-0206	5/16-18 x 5/16" Soc. Set Scr.	67	1087555	Cap	
30	37-806	Cutterhead, Incl: (SEE B)	68	37-108	Set of 2 Push Blocks	
31	920-08-020-5336	Bearing (Early Model - SEE C)	69	400-06-079-0001	Retainer	
31	920-04-010-7272		70	400-06-603-0001	Envelope	
31 32		Bearing (Current Model-SEE C)	71	436-02-631-0001	Guard Ass'y. (Supplied w/50-518 Stand) I	
	418-01-079-0001	Bearing Retainer - Pulley Size	72	901-05-430-3026	#8 - 18 x 3/4 Truss Hd. Scr.	
33	418-01-079-0002	Bearing Retainer - Left Side	73	902-03-000-2953	Speed Nut	
34	418-01-004-0001	Knife Lock Bar	-		- · ·	
35 36	901-09-070-6120 37-802	Special Set Screw Set of 3 Knives	*	Not Shown Assembled		

- SERVICE NOTES:
- A. Base, front and rear tables cannot be supplied separately, as the re-assembled machine would not be accurate. For true alignment, we finish-grind our jointer tables after assembly on the base. When a new table or base is required, ship the machine, less fence and knife guard, to the factory for rebuilding. The cost will be the list price for the new part plus a fixed charge for assembling and grinding the tables.
- B. Cutterhead Repairs: Special tools are required to remove and replace ball bearings on the cutterhead.

  When the bearings or cutterhead need replacement, order a complete new cutterhead assembly #37-806, or return the old one to us for repairing for which there is nominal charge covering repair work plus a small labor charge per bearing for installing.

Knife Sharpening Service: Our charge for re-grinding and setting knives will be a nominal net charge per cutterhead, F.O.B. factory.

Be sure to send the complete cutterhead assembly with bearing and housing, less pulley, by prepaid express or parcel post insured. Cutterheads may be returned to:

DELTA INTERNATIONAL Power Tool' Division 1200 S. Gloster Street Tupelo, Mississippi 38801

Attn: Service Department

- C. Early models utilized bearings with extended inner race. Current models have bearing with flush inner race.
- D. Early models had collar pinned to screw shaft, current models have hex nut pinned to screw shaft.
- Early models used set screw to lock stop screw. Current model has self-locking stop screw.