



REPLACEMENT PARTS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
1	418-03-354-0002	Knife Guard	51	418-03-411-0001	Handknob
2	904-15-010-7018	Ret Ring (Current Models Only)	52	418-03-043-0001	Fence Body
3	901-04-150-0206	5/16-18 x 5/16" Set Screw (Early Models Only)	53	418-03-327-0001	Clamp Plate w/Stud (Early Models Only, See D)
4	904-10-021-2077	Collar (Early Models Only)	53A	418-06-327-0005	Clamp Plate w/Stud (Current Models Only, See D)
5	901-04-510-8798	Lock Screw	54	418-03-384-0001	Cross Slide Assy., Incl.:
6	418-03-074-0001	Lock Dog	55	901-04-190-0253	1/4-28 x 1/4" Soc Set Scr
7	418-03-112-0002	Adjusting Screw	56	905-01-013-1044	7/32 x 1 3/4" Roll Pin (Current Models Only)
8	905-01-010-2711	1/8 x 5/8" Roll Pin	57	418-03-089-0001	Stop Block
9	418-03-017-0001	Bushing	58	418-03-055-0001	Key
10	904-07-010-5571	Fiber Washer	59	905-01-010-2707	5/32 x 1/2" Roll Pin (Early Models Only)
11	904-01-030-1650	Special Washer	59A	1231522	5/32 x 1/2" Headed Pin (Current Models Only)
12	1096490	Handwheel Assy., Incl.:	60	952-01-041-3985	Pointer
13	901-04-190-0201	5/16-18 x 5/16" Soc Set Screw	61	418-03-395-0001	Fence Segment, Incl.:
14	904-07-010-5571	Fiber Washer	62	901-09-020-6142	1/4-28 x 1" Hd's Set Scr (Early Models Only)
15	904-01-030-1650	Special Washer	63	901-04-410-4561	1/4-28 x 1/4" Hd's Set Scr (Early Models Only)
16	929-76-010-6314	Adjusting Nut	64	951-02-011-3980	Tilt Angle Scale
17	418-03-079-0002	Special Nut	65	901-06-450-2250	#4 x 3/16" Drive Scr
18	928-03-001-3383	Torsion Spring	66	904-02-010-1709	3/8" Lockwasher
19	418-03-020-0001	Handknob	67	901-03-010-0799	3/8-16 x 1 1/4" Soc Hd Scr
20	418-03-079-0001	Retainer Ring	68	904-01-031-2935	Special Washer
21	901-02-050-0723	#8-32 x 1/2" Fil Hd Scr	69	928-05-001-4134	Spring Washer
22	418-03-067-0001	L.H. Bell Crank	70	904-10-161-3878	Collar
22	418-03-067-0002	R.H. Bell Crank	71	902-01-201-2577	Special Jam Nut
23	901-01-060-9538	Special Screw	72	418-03-105-0001	Clamp Sleeve (Early Models Only, See D)
23A	904-01-010-1636	Washer	72A	418-06-105-0002	Clamp Sleeve (Current Models Only, See D)
23B	418-06-017-0001	Sleeve	73	931-04-991-5912	Wrench Assy., Const. of:
24	418-03-071-0003	Shoulder Pin	74	1202610	Rod and Knob Assy.
25	904-02-020-1705	1/2" Lockwasher	75	902-09-040-5916	Cap Nut
26	902-01-100-1006	1/2 - 13 Hex Nut	76		Base (See C)
*	37-811	Cutterhead Assy., (Current Models Only, See A) Const. of:	77		Rear Table (See C)
27	418-06-357-0003	Cutterhead Assy., (Current Models Only, See A) Incl.:	78		Front Table (See C)
28	418-03-060-0003	Bearing Holder (Current Models Only, See A)	79	37-108	Set of 2 Push Blocks
29	920-04-010-5355	Bearing (Current Models Only, See A)	80	37-522	Open End Wrench
30	37-658	Set of 3 Knives (See B)	**	955-03-010-0001	Allen Wrench (1/4" Set Screw)
31	901-09-070-6120	Special Screw	**	955-03-010-0002	Allen Wrench (5/16" Set Screw)
32	418-03-004-0001	Lock Bar	120	37-808	Cutterhead Assy. (Early Models Only, See A)
33	1231114	2-1/2" Dia C.H. Pulley 9/16" Bore, (Current Models Only, See A)	121	961-01-010-7460	Plug (Early Models Only, See A)
34	901-04-150-0206	5/16-18 x 5/16" Soc Set Scr	122	418-03-060-0002	Bearing Hsg Left Side (Early Models Only, See A)
35	901-01-060-9520	3/8-16 x 3 1/4" Hex Hd Scr (Current Models Only, See A)	123	920-08-020-5336	Bearing, Left Side (Early Models Only, See A)
36	927-03-010-2666	1/8 x 1" Key (Current Models Only, See A)	124	920-08-020-5337	Bearing, Pulley Side (Early Models Only, See A)
37	901-04-150-0256	1/4-28 x 5/8" Soc Set Scr	125	418-03-060-0001	Bearing Hsg Pulley Side (Early Models Only, See A)
38	418-03-052-0001	Gib	126	37-659	Set of 3 Knives (See B)
39	960-02-012-0037	Nameplate (Early Models Only)	127	418-03-004-0001	Lock Bar
40	901-06-450-2250	#4 x 3/16" Drive Scr (Early Models Only)	128	901-09-070-6120	Special screw
41	904-02-020-1704	3/8" Lockwasher	129	927-03-010-2662	Key (Early Models Only, See A)
42	418-03-111-0002	Stud (Early Models Only, See A)	130	41-033	C.H. Pulley, 5/8" Bore (Early Models Only, See A) In
43	902-01-010-1207	3/8 - 24 Hex Nut (Early Models Only, See A)	131	901-04-190-0201	5/16-18 x 5/16" Soc Set Scr
44	951-02-010-7821	Depth Scale	***150	49-035	V-Belt (55-3/8" O.C.)
45	901-06-110-3031	#4 x 1/4" Rd Hd Scr	***151	41-123	7" Dia Motor Pulley, Incl.:
46	901-02-010-0551	#10-32 x 1/4" Rd Hd Scr	***152	901-04-150-0206	5/16-18 x 5/16" Soc Set Scr
47	951-01-010-7802	Pointer			
48	901-04-190-0253	1/4-28 x 1/4" Soc Set Scr	*		Not Shown Assembled
49	960-02-012-1420	Rockwell Nameplate (Early Models Only)	**		Not Shown
49	418-06-137-0002	Delta Nameplate (Current Models Only)	***		Not Included with Basic Machine
50	901-06-450-2250*	#4 x 3/16" Drive Scr			

SERVICE NOTES:

- A Early models utilized different bearings and bearing retainers on each side of cutterhead. Bearing retainers were tapped to accept 3/8-24 x 3 7/8" mounting screws. Early cutterhead pulleys were 5/8" bore.
- Current models have identical bearings and bearing retainers on both sides of cutterhead. These bearing retainers are tapped to accept 3/8-16 x 3 1/4" mounting screws. Current cutterhead pulleys have 9/16" bore.
- Early cutterheads 37-808 are no longer available as complete assemblies. They may be replaced with the current cutterhead 37-811.
- Note - Cutterhead repairs: Special tools are required to remove and replace ball bearings on the cutterhead. When the bearings, or cutterhead need replacement, order a complete new cutterhead assembly no. 37-811, or return the old one to Delta International Machinery Corp., 1200 S. Gloster Street, Tupelo, MS, 38801, for repair at a cost of present list prices for the new parts plus a small labor charge per bearing for installing.
- B Knife Sharpening Service - There is a nominal charge per cutterhead for regrinding and setting the knives. This charge is net and F.O.B. Factory, and does not include replacement of knife blades damaged to the extent that they cannot be re-sharpened. Be sure to send the complete cutterhead assembly with knife blades, ball bearings and housing, less cutterhead pulley to Delta International Machinery Corp., 1200 S. Gloster St., Tupelo, MS, 38801, prepaid express or parcel post insured, for repairs or sharpening service.
- C Important - Base, front and rear tables cannot be supplied separately, as the reassembled machine would not be accurate. For true alignment, we finish grind our jointer table after assembly on the base. When a new table or base is required, send a letter to Delta International Machinery Corp., 1200 S. Gloster Street, Tupelo, MS, 38801, Attention Technical Service Manager, for shipping instructions. Ship the machine less fence and knife guard. The cost will be the list price for new parts plus a nominal fixed charge for assembling and grinding the tables.
- D The early model clamp plate is 5 5/8" overall. The early model clamp sleeve is 4 9/16" long. The current model clamp plate is 4 3/4" overall. The current model clamp sleeve is 3 3/4" long. Early model plates and sleeves cannot be intermixed with current model plates and sleeves.