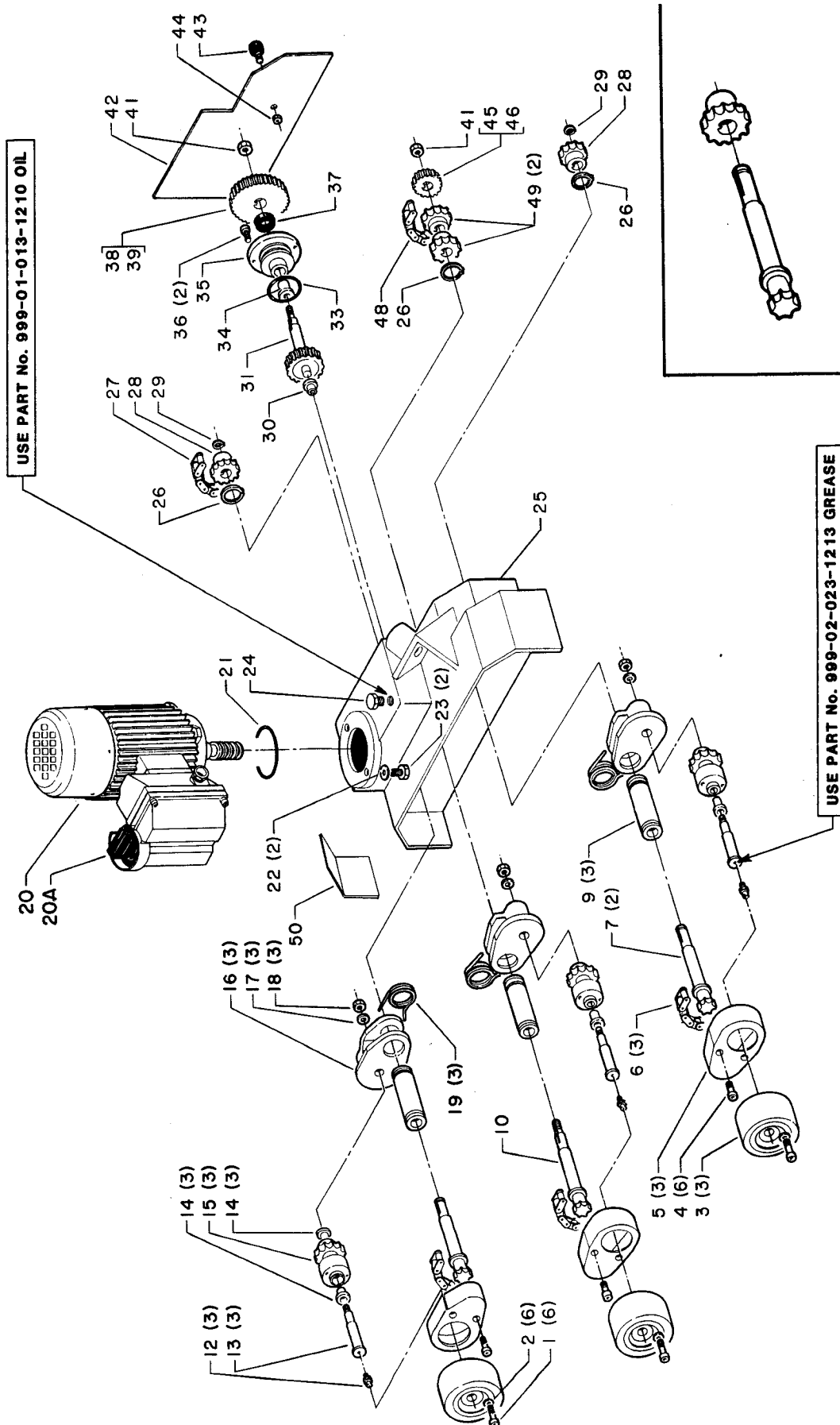




CURRENT STYLE
GEAR & SHAFT CONFIGURATION

34-985 STOCKFEEDER

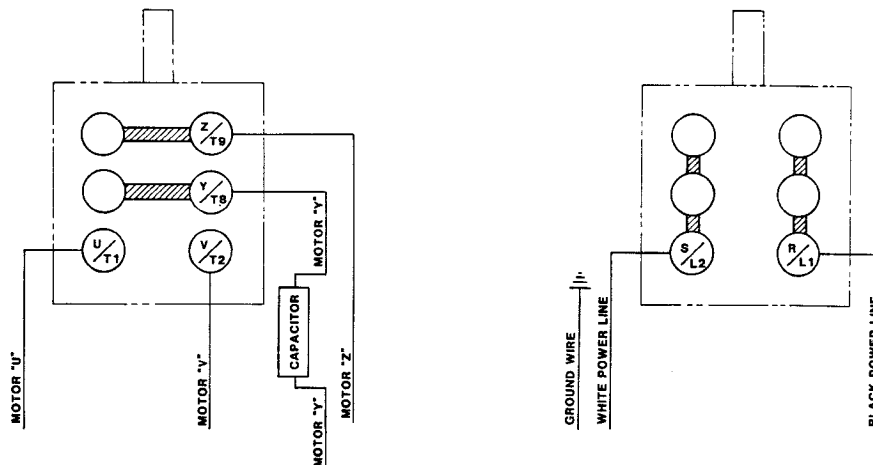
REPLACEMENT PARTS

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	1246050	(DIN 912) M5 x 25mm Soc Hd Cap Scr	25	1340331	Base
2	1340359	(DIN 6798A) 5mm Serrated Washer	26	1340353	(DIN 471) 26e Ext Retaining Ring
3	1340360	Rubber Feed Roller	27	1340347	Chain
4	1340357	(DIN 912) M4 x 25mm Soc Hd Cap Scr	28	1340388	Single Pinion Sprocket
5	1340361	Cover	29	1246196	(DIN 471) 15e Ext Retaining Ring
6	1340365	Chain	30	1340334	Reducing Bushing
7	1340385	Sprocket w/Stem	31	1340386	Main Shaft
9	1340370	Bushing	33	1340338	O-Ring
10	1340384	Sprocket w/Threaded Stem	34	1340337	Bushing
12	1340362	Grease Fitting	35	1340339	Support
13	1340363	Roller Pin	36	1246051	(DIN 912) M5 x 12mm Soc Hd Cap Scr
14	1340369	Hub Bushing	37	1340344	Seal
15	1340364	Roller Hub w/Sprocket	38	1340382	Gear - 26 Teeth
16	1340355	Support	39	1340380	Gear - 34 Teeth
17	1340375	(DIN 6798A) 8mm Serrated Washer	41	1340343	(DIN 936) M10 Hex Nut
18	1243398	(DIN 934) M8 Hex Nut	42	1340378	Cover w/Speed Chart
19	1340354	Spring	43	1340332	Lock Knob
20	1340390	Motor (For 34-985), Incl:	44	1243395	(DIN 934) M5 Hex Nut
20A	1340403	Switch Box w/Cover (See Service Note A)	45	1340381	Gear - 16 Teeth
**	1245099	Bearing - Fan End	46	1340383	Gear - 24 Teeth
**	1340405	Switch	48	1340351	Chain
**	1340410	Capacitor	49	1340389	Double Sprocket
**	920-04-022-4020	Bearing	50	1340505	Warning Label
**	1243395	(DIN 934) M5 Hex Nut			
**	1340408	Power Cord			
21	1340372	O-Ring	**	NOT SHOWN	
22	1340376	(DIN 6798A) 6mm Serrated Washer			
23	1246015	(DIN 933) M6 x 20mm Hex Hd Cap Scr			
24	1340333	Oil Plug			

SERVICE NOTES:

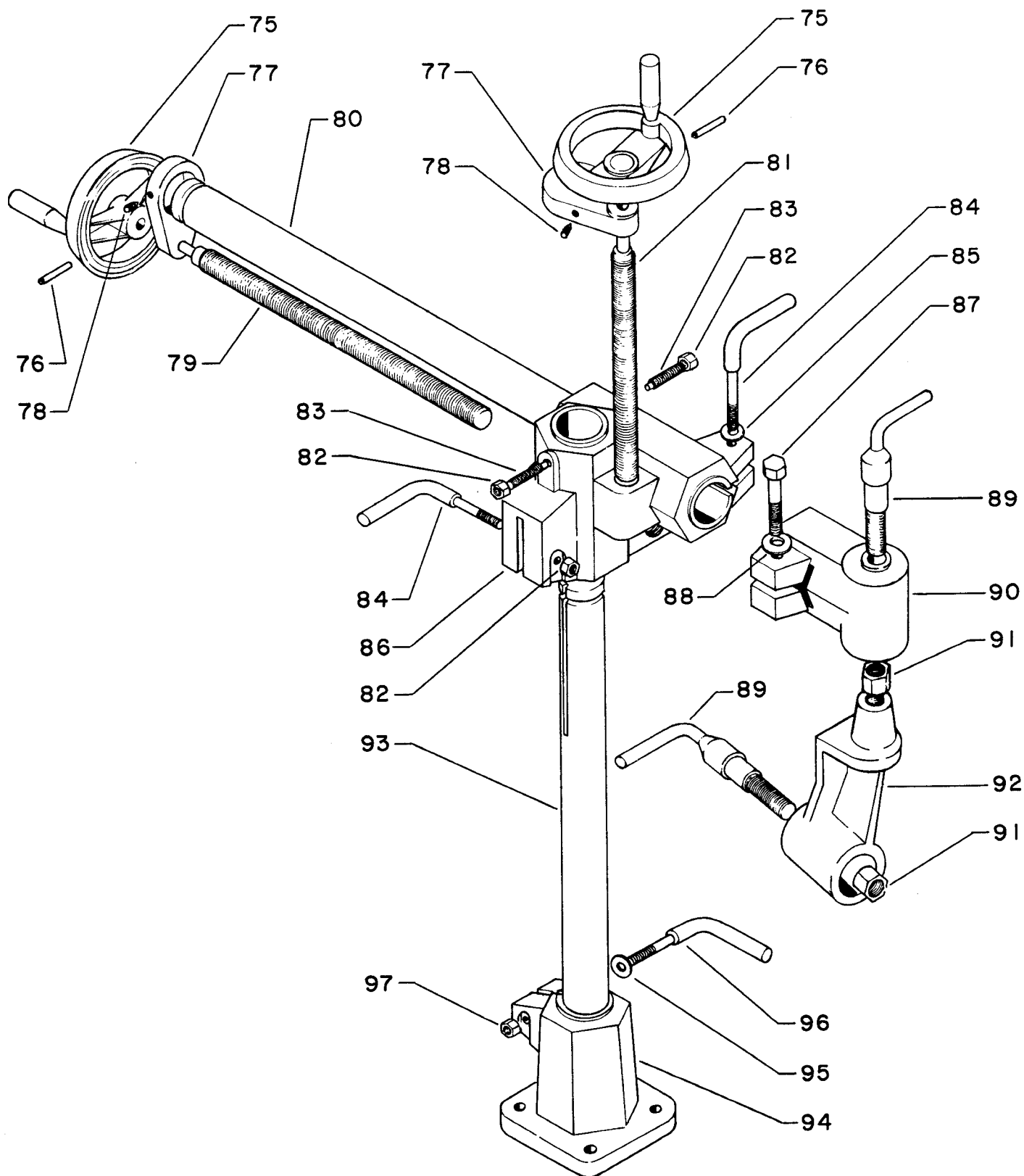
A - Do not remove the switch wires before positive identification of the connections can be made for your unit. The wiring diagrams shown may not agree with the wiring on your unit. If the wires do not have any markings that correspond to the terminal markings on the switch they must be marked before removal.

Switches used for service may come with external jumpers in different positions than those shown on the wiring diagrams or on your unit. They can be easily moved to agree with the positions on your unit or to agree with the wiring diagrams.



Rotary Switch Connections For 34-985

EXTERNAL JUMPER BETWEEN TERMINALS



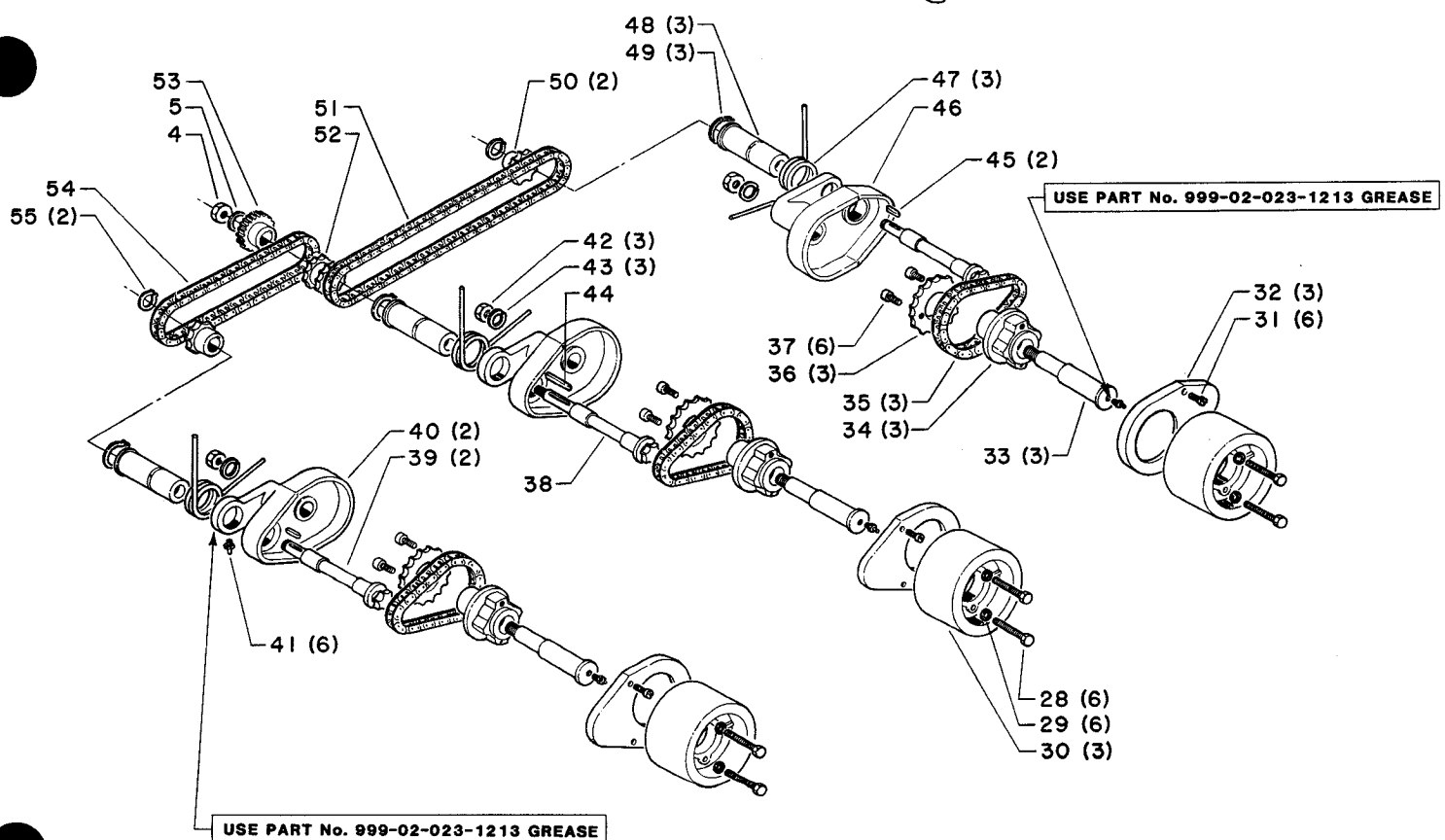
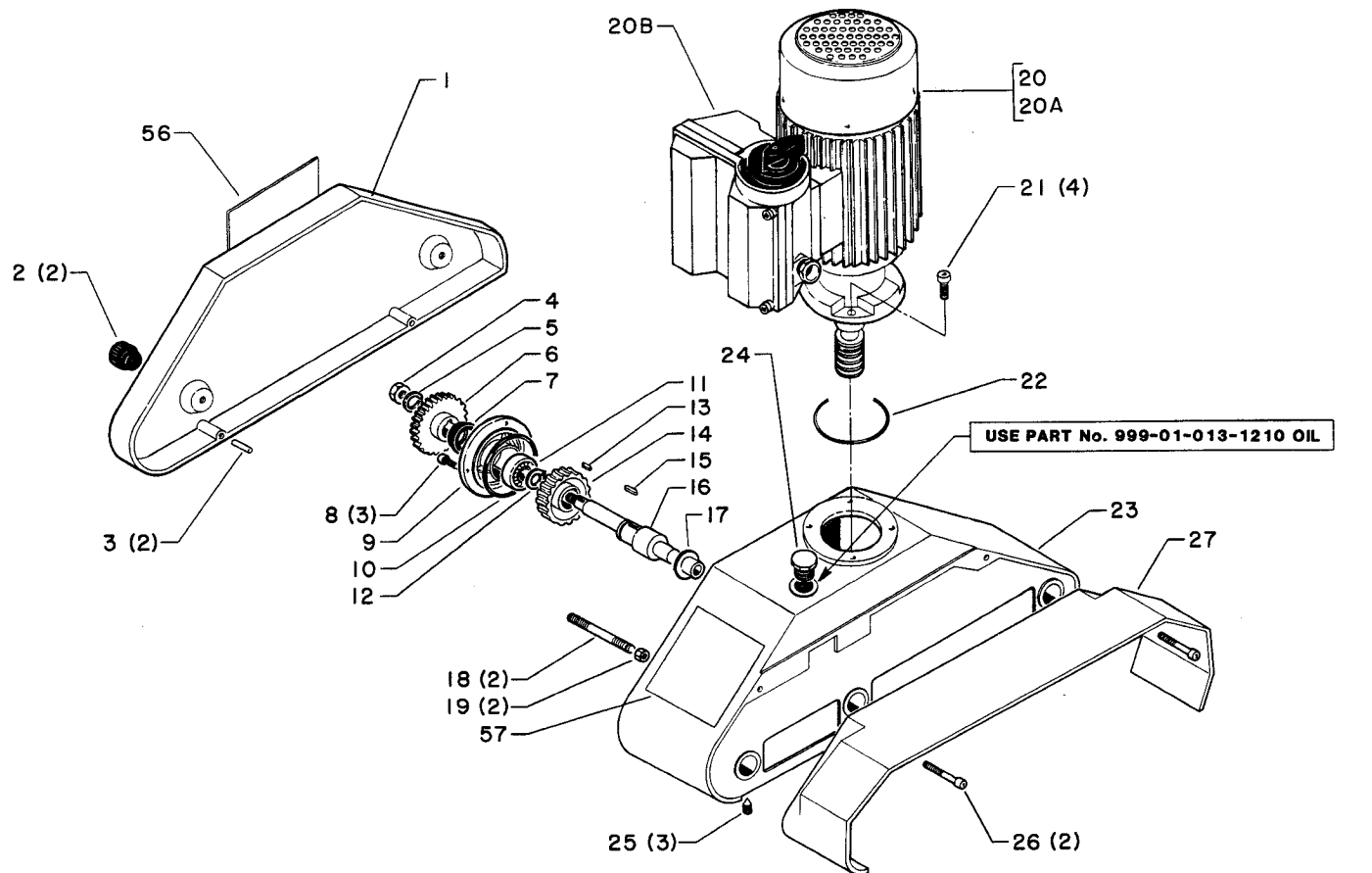
34-986 SUPPORT STAND & 34-989 BASE ASSEMBLY
(FOR 34-985 STOCKFEEDER)

REPLACEMENT PARTS

REF. NO.	PART NO.	DESCRIPTION
*	34-986	Support Stand, Const. of:
75	1340306	Handwheel Assembly
76	1340310	Roll Pin
77	1340555	Bracket
78	1340565	(DIN 914) M8 x 8mm Soc. Set Scr.
79	1340561	Crossfeed Screw
80	1340558	Horizontal Column
81	1340559	Raising & Lowering Screw
82	1243398	(DIN 934) M8 Hex Nut
83	1340562	Screw
84	1340556	Handle
85	1243526	(DIN 125) Ø8mm Flat Washer
86	1340552	Main Bracket
87	1340563	(DIN 931) M12 x 50mm Hex Hd. Cap Scr.
88	1243556	(DIN 125) Ø12mm Flat Washer
89	1340560	Lock Screw
90	1340553	End Bracket
91	1340564	(DIN 934) M16 x 1.5 Hex Nut
92	1340554	Angle Bracket
93	1340557	Vertical Column
94	34-989	Base Assembly, Incl:
95	1243502	(DIN 125) Ø10mm Flat Washer
96	1340556	Handle
97	1243496	(DIN 934) M10 Hex Nut
**	1340507	Lube Gun
**	422-31-101-0002	17 x 19mm Open End Wrench
**	422-29-101-0002	4mm Hex Wrench
**	428-07-101-0002	6mm Hex Wrench
*	NOT SHOWN ASSEMBLED	
**	NOW SHOWN	

This parts list is provided to aid in obtaining service parts.
Operational and maintenance information is contained in a separate
owner's manual which is available through your local service outlet.

Doc. No. 4218G



34-994 & 34-995 STOCKFEEDERS

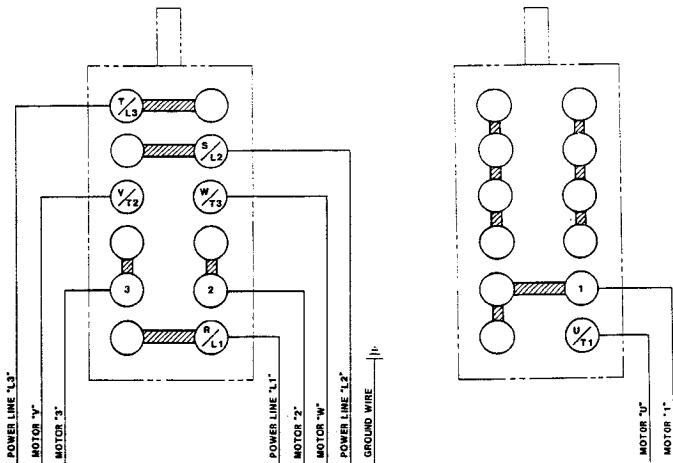
REPLACEMENT PARTS

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	1340480	Cover	21	1246122	(DIN 912) M8 x 15mm Soc Hd Cap Scr
2	1340465	Lock Knob	22	1340503	O-Ring
3	1340502	Pin	23	1340461	Base
4	1340478	(DIN 936) M12 Hex Nut	24	1340333	Oil Plug
5	1246179	(DIN 7980) Ø12mm Lockwasher	25	1243549	(DIN 914) M6 x 12mm Hex Soc Set Scr
6	1340476	External Gear - 40 Teeth	26	1243567	(DIN 9120) M6 x 35mm Soc Hd Cap Scr
7	1340479	Seal	27	1340462	Roller Cover
8	1246098	(DIN 912) M5 x 16mm Soc Hd Cap Scr	28	1246093	(DIN 912) M8 x 35mm Soc Hd Cap scr
9	1340474	Support	29	1340375	(DIN 6798A) Ø8mm Serrated Washer
10	1340473	O-Ring	30	1340496	Rubber Feed Roller
11	1340472	Bearing	31	1340490	(DIN 84) M4 x 8mm Slot Cheese Hd Mach Scr
12	1246180	(DIN 471) 22e Ext Retaining Ring	32	1340492	Cover
13	1340356	Key	33	1340493	Roller Pin
14	1340470	Gear	34	1340494	Roller Hub
15	1340469	Key	35	1340495	Chain
16	1340468	Main Shaft	36	1340500	Sprocket
17	1340467	Bushing	37	1246004	(DIN 912) M6 x 16mm Soc Hd Cap Scr
18	1340466	Stud	38	1340499	Gear w/Threaded Stem
19	1243398	(DIN 934) M8 Hex Nut	39	1340497	Gear w/Stem
20	1340520	Motor - Three Phase (For 34-995), Incl:	40	1340498	Left Support
20B	1340540	Switch Box Assembly (See Service Note A)	41	1340362	Grease Fitting
**	1340538	Seal - Fan End	42	1340478	(DIN 936) M12 Hex Nut
**	920-04-020-5348	Bearing - Fan End	43	1246179	(DIN 7980) Ø12mm Lockwasher
**	1340535	Lever Switch	44	1340371	Key
**	1340534	Switch	45	1340489	Key
**	1245099	Bearing	46	1340488	Right Support
**	1340537	Seal	47	1340487	Spring
**	1340536	Power Cable	48	1340501	Sleeve
20A	1340566	Motor - Single Phase (For 34-994), Incl:	49	1340353	(DIN 471) 26e Ext Retaining Ring
20B	1340540	Switch Box Assembly (See Service Note A)	50	1340486	Single Sprocket
**	1340538	Seal - Fan End	51	1340485	Chain
**	920-04-020-5348	Bearing - Fan End	52	1340484	Double Sprocket
**	1340535	Lever Switch	53	1340483	External Gear - 25 Teeth
**	1340534	Switch	54	1340482	Chain
**	1245099	Bearing	55	1246196	(DIN 471) 15e Ext Retaining Ring
**	1340537	Seal	56	1340506	Feed Rate Chart
**	1340536	Power Cable	57	1340505	Warning Label
**	1340568	Capacitor	**	NOT SHOWN	

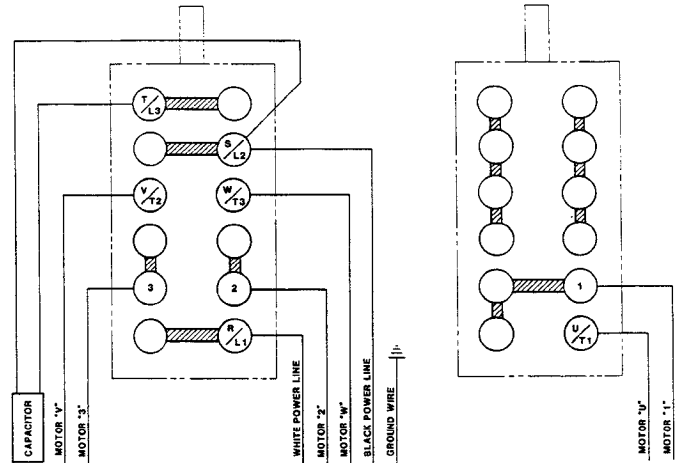
SERVICE NOTES:

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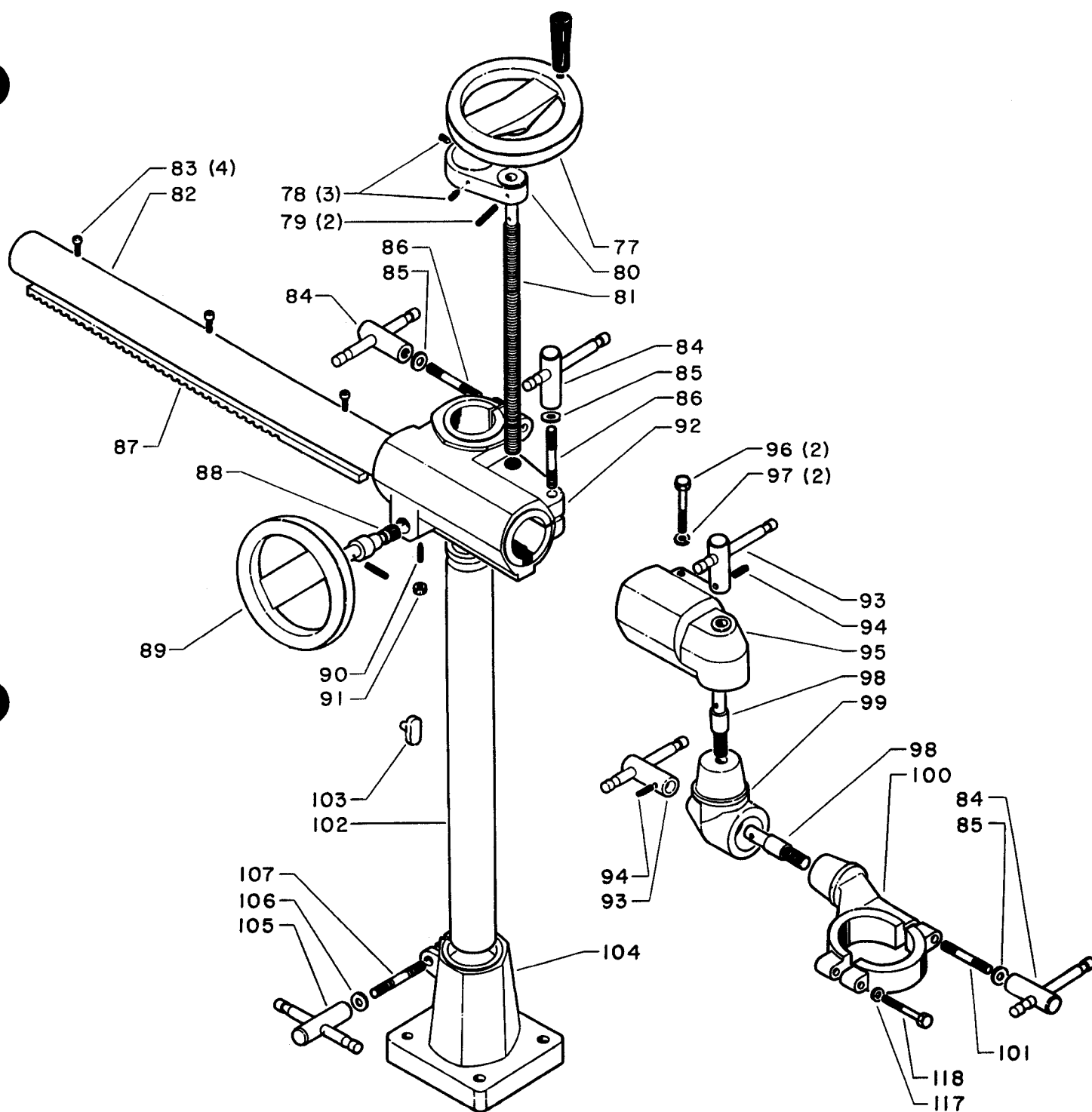


Rotary Switch Connections For 34-995



Rotary Switch Connections For 34-994

EXTERNAL JUMPER BETWEEN TERMINALS



34-996 SUPPORT STAND & 34-990 BASE ASSEMBLY
(FOR 34-994 & 34-995 STOCKFEEDERS)

REPLACEMENT PARTS

REF. NO.	PART NO.	DESCRIPTION
*	34-996	Support Stand, Const. of:
77	1340322	Handwheel Assembly
78	1340435	(DIN 914) M8 x 12mm Hex Soc Set Scr
79	1340434	Pin
80	1340436	Bracket
81	1340433	Raising & Lowering Screw
82	1340431	Horizontal Column
83	1246051	(DIN 912) M5 x 12mm Soc Hd Cap Scr
84	1340421	Handle Assembly
85	1243556	(DIN 125) Ø12mm Flat Washer
86	1340422	Threaded Stud
87	1340429	Gear Rack
88	1340428	Gear
89	1340427	Handwheel
90	1340426	(DIN 915) M8 x 25mm Hex Soc Set Screw
91	1243398	(DIN 934) M8 Hex Nut
92	1340452	Main Bracket
93	1340444	Handle Assembly
94	1340443	Pin
95	1340454	End Bracket
96	1246162	(DIN 933) M12 x 70mm Hex Head Cap Screw
97	1243556	(DIN 125) Ø13mm Flat Washer
98	1340442	Lock Screw
99	1340445	Angle Bracket
100	1340446	End Bracket
101	1340447	Threaded Stud
102	1340451	Vertical Column
103	1340449	Gib
104	34-990	Base Assembly, Incl:
105	1340421	Handle Assembly
106	1243556	(DIN 125) Ø13mm Flat Washer
107	1340422	Threaded Stud
117	1243526	(DIN 125) Ø8mm Flat Washer
118	1246032	(DIN 933) M8 x 50mm Hex Hd Screw
**	1340507	Lube Gun
**	422-31-101-0002	17 x 19mm Open End Wrench
**	422-29-101-0002	4mm Hex Wrench
**	428-07-101-0002	6mm Hex Wrench
*	NOT SHOWN ASSEMBLED	
**	NOT SHOWN	

This parts list is provided to aid in obtaining service parts. Operational and maintenance information is contained in a separate owner's manual which is available through your local service outlet.