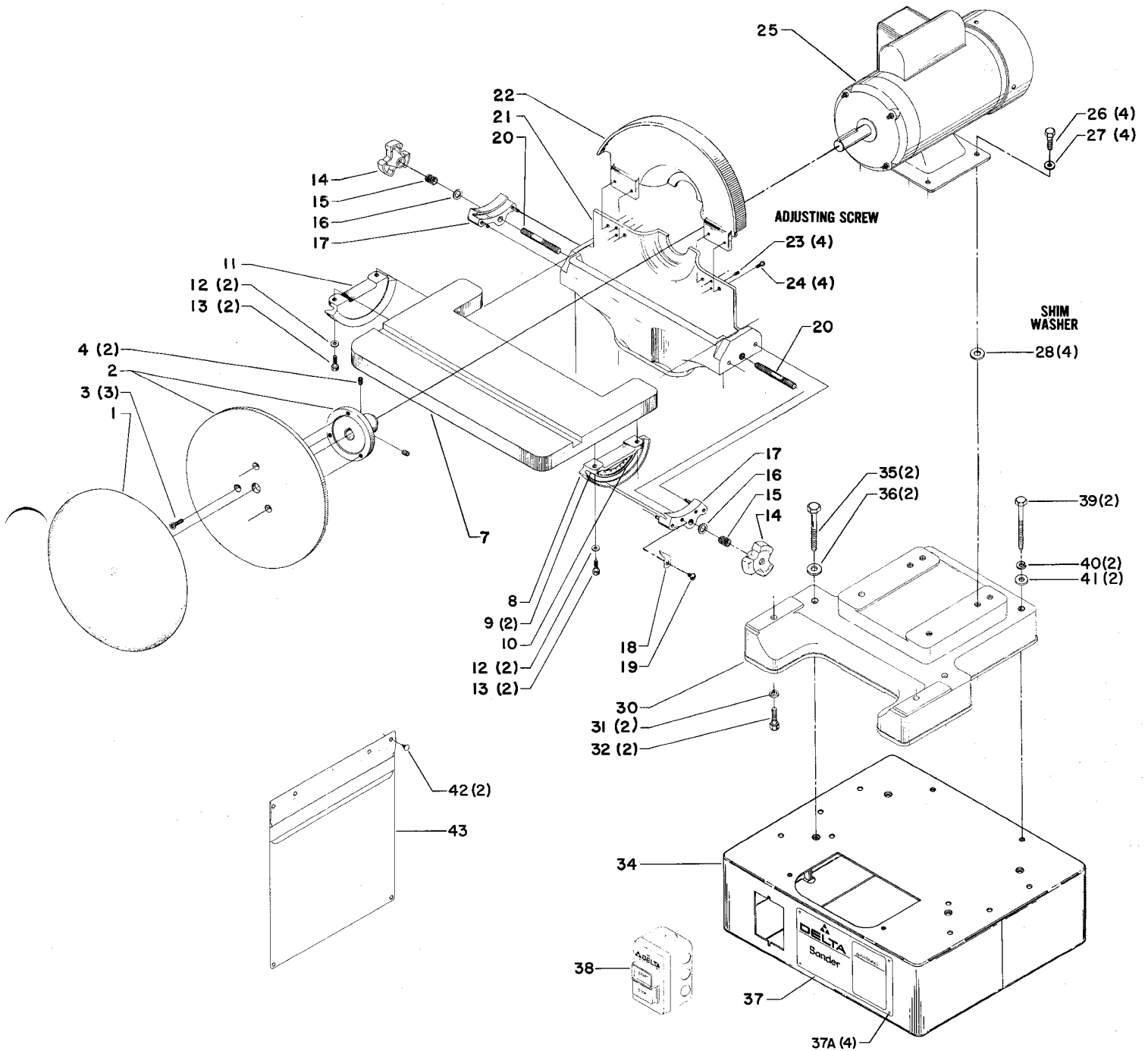


**31-122, 31-125, 31-126
31-131, 31-132
12" DISC FINISHING MACHINE**

AFM-5B

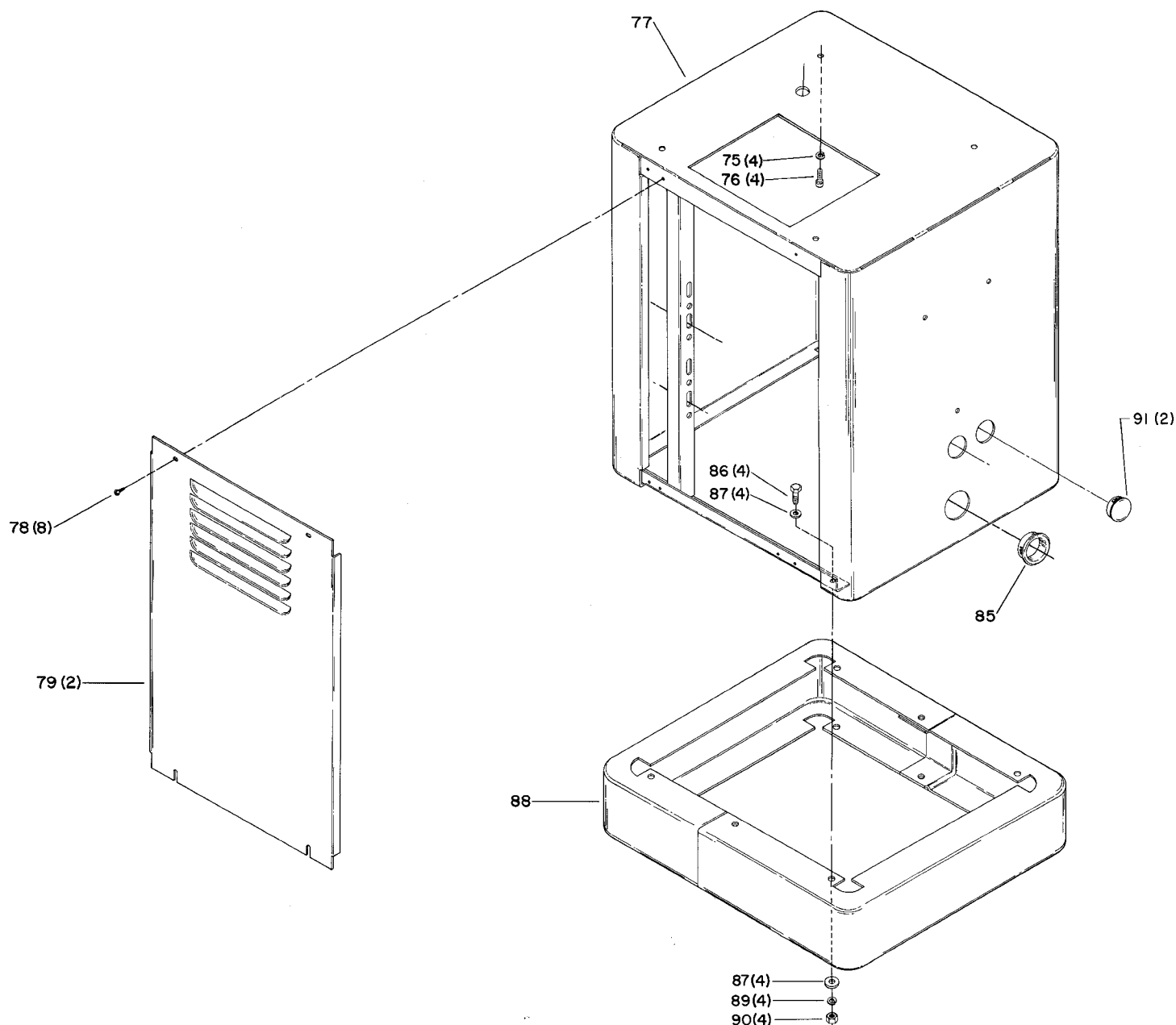
416-02-651-0004

Revised 4-28-88



REPLACEMENT PARTS

Ref. No.	Part No.	Description
1	31-427	Garnet Disc (50 Grit) 6-Pack
1	31-428	Aluminum Oxide Disc (60 Grit) 6-Pack
2	1085259	Disc Ass'y., Incl.:
3	901-03-030-0761	1/4-20 X 1/2" Flat Hd. Screw
4	901-04-190-0201	5/16-18 X 5/16" Hex Soc. Set Screw
7	416-02-091-0001	Table
*	416-02-395-0001	Trunnion Ass'y., Const. of:
8	416-02-095-0001	Trunnion
9	901-06-450-2250	#4 X 3/16" Drive Screw
10	951-02-010-7820	Scale
11	416-02-095-0001	Trunnion
12	904-01-010-1614	1/4" Washer
13	901-01-060-0612	1/4-20 X 5/8" Hex Hd. Cap Screw
14	406-03-138-0004	Knob
15	928-01-021-4125	Spring
16	904-01-031-2925	7/16" Washer
17	416-02-327-0002	Clamp w/Roll Pins
18	420-01-075-0001	Pointer
19	901-02-010-0502	1/4-20 X 1/4" Rd. Hd. Screw
20	420-01-111-0003	Stud
21	416-02-054-0002	Lower Guard
22	416-02-054-0001	Upper Guard
23	901-04-150-9428	#8-32 X 1/2" Slotted Set Screw
24	901-02-010-0560	#10-32 X 7/16" Rd. Hd. Screw
25	82-041	115/230 V, Single Ph. Motor
25	86-044	230/460 V, 3 Phase Motor
25	86-045	200 V, 3 Phase Motor
26	901-01-060-0607	5/16-18 X 3/4" Hex Hd. Cap Screw
27	904-01-010-1604	1/4" Washer
28	904-10-031-2097	Shim Washer
30	416-02-005-0003	Base
31	904-02-020-1704	3/8" Lockwasher
32	901-01-060-0642	3/8-16 X 1" Hex Hd. Cap Screw
34	31-123	Sub Base, Incl.:
35	901-01-060-0695	3/8-16 X 2 3/4" Hex Hd. Cap Screw
36	904-01-010-1606	3/8" Washer
37	406-03-137-0003	Nameplate
37A	1087794	Rivit
38	52-346	Single Ph. Manual Push Button Switch
38	52-347	3 Phase Manual Push Button Switch
38	52-348	Single Ph. & 3 Phase Push Button Magnetic Control Switch
39	901-01-060-3118	5/16-18 X 3" Hex Hd. Cap Screw
40	904-02-010-1703	5/16" Lockwasher
41	904-01-010-1605	5/16" Washer
42	400-06-079-0001	Retainer
43	400-06-603-0001	Envelope
**	49-503	Disc Adhesive
*	NOT SHOWN ASSEMBLED	
**	NOT SHOWN	



REPLACEMENT PARTS

Ref. No.	Part No.	Description
ACCESSORY - NOT FURNISHED WITH BASIC MACHINE		
*	50-139	Stand, Const of:
75	904-02-010-1703	5/16" Lockwasher
76	901-03-010-0762	5/16-18 x 5/8" Soc Hd Cap Screw
77	406-03-318-0001	Cabinet Assembly
78	901-06-423-1170	#10-32 x 5/8" Rd Hd Self Tap Screw
79	436-01-123-0002	Side Panel
85	438-01-011-0020	Insulator
86	901-01-060-0607	5/16-18 x 3/4" Hex Hd Cap Screw
87	904-01-010-1620	5/16" Flat Washer
88	436-01-305-0001	Sub Base
89	904-02-010-1703	5/16" Lockwasher
90	902-01-010-1300	5/16" Hex Nut
91	438-01-011-0065	Hole Plug
**	438-01-011-0051	Bushing Insulator

* NOT SHOWN ASSEMBLED
 ** NOT SHOWN

This parts list is provided to aid in obtaining service parts. Operational and maintenance information is contained in a separate owner's manual which is available through your local service outlet.