

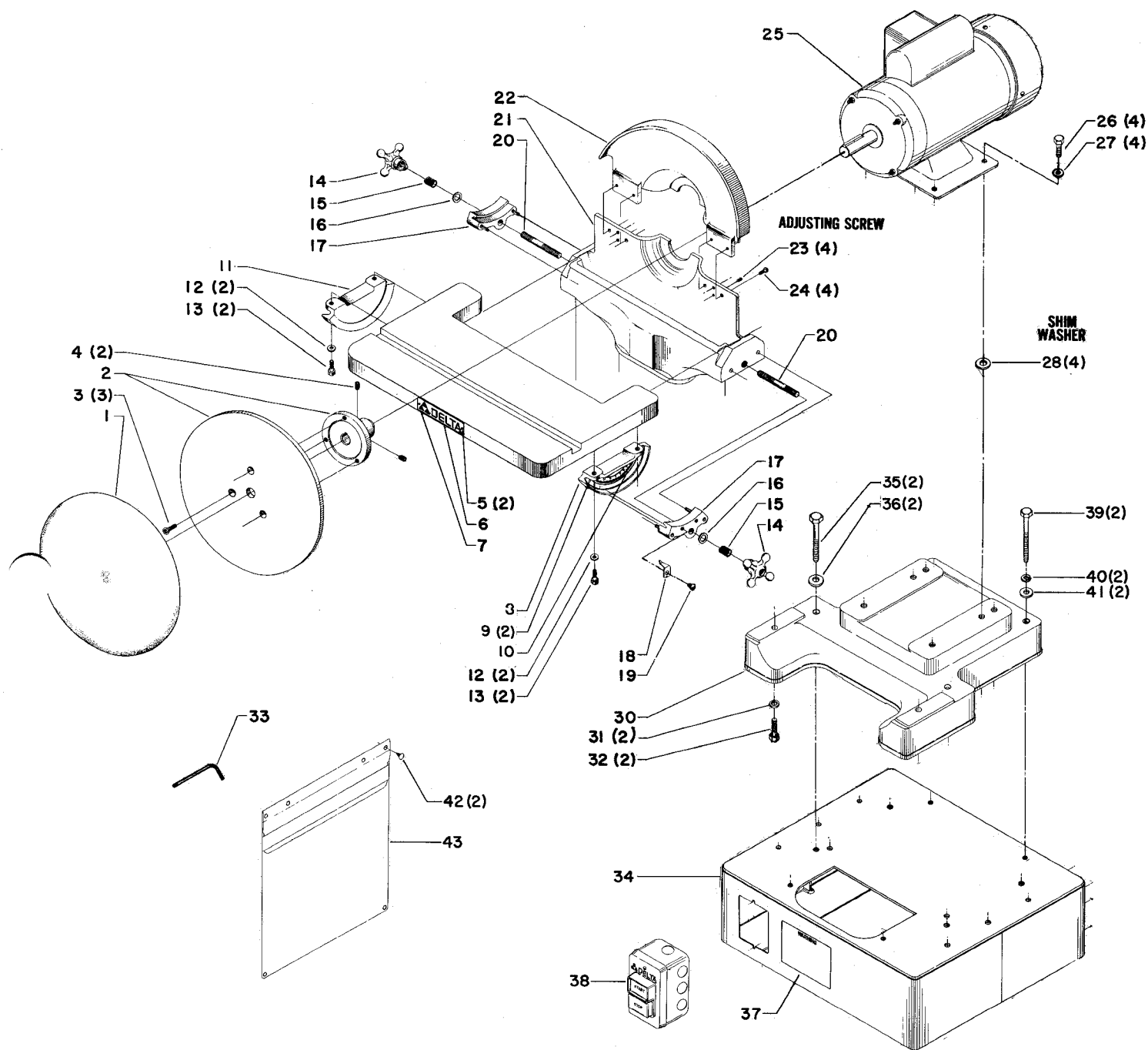


31-122, 31-125, 31-126,
31-131, 31-132
12" DISC FINISHING MACHINE

AFM-5A

416-02-651-0003

Revised 12-10-85



REPLACEMENT PARTS

Ref. No.	Part No.	Description
1	31-427	Garnet Disc (50 Grit) 6-Pack
1	31-428	Aluminum Oxide Disc (60 Grit) 6-Pack
2	1085259	Disc Ass'y., Incl.:
3	901-03-030-0761	1/4-20 X 1/2" Flat Hd. Screw
4	901-04-190-0201	5/16-18 X 5/16" Hex Soc. Set Screw
5	901-06-450-2250	#4 X 3/16" Drive Screw
6	406-03-137-0002	Nameplate
7	416-02-091-0001	Table
*	416-02-395-0001	Trunnion Ass'y., Const. of:
8	416-02-095-0001	Trunnion
9	901-06-450-2250	#4 X 3/16" Drive Screw
10	951-02-010-7820	Scale
11	416-02-095-0001	Trunnion
12	904-01-010-1603	3/16" Washer
13	901-01-060-0612	1/4-20 X 5/8" Hex Hd. Cap Screw
14	406-03-100-0002	Star Wheel
15	928-01-021-4125	Spring
16	904-01-031-2925	7/16" Washer
17	416-02-327-0002	Clamp w/Roll Pins
18	420-01-075-0001	Pointer
19	901-02-010-0502	1/4-20 X 1/4" Rd. Hd. Screw
20	901-07-261-3212	Stud
21	416-02-054-0002	Lower Guard
22	416-02-054-0001	Upper Guard
23	901-04-121-3603	#8-32 X 5/16" Slotted Set Screw
24	901-02-010-0560	#10-32 X 7/16" Rd. Hd. Screw
25	82-041	115/230 V, Single Ph. Motor
25	86-044	230/460 V, 3 Phase Motor
25	86-045	200 V, 3 Phase Motor
26	901-01-060-0607	5/16-18 X 3/4" Hex Hd. Cap Screw
27	904-01-010-1604	1/4" Washer
28	904-10-031-2097	Shim Washer
30	416-02-005-0003	Base
31	904-02-020-1704	3/8" Lockwasher
32	901-01-060-0642	3/8-16 X 1" Hex Hd. Cap Screw
33	48245	5/32" Hex Wrench (Early Models Only)
34	31-123	Sub Base, Incl.:
35	901-01-060-0695	3/8-16 X 2-3/4" Hex Hd. Cap Screw
36	904-01-010-1606	3/8" Washer
37	406-04-754-0002	Warning Decal
38	52-346	Single Ph. Manual
38	52-347	Push Button Switch 3 Phase Manual
38	52-348	Push Button Switch Single Ph. & 3 Phase Push Button Magnetic Control Switch
39	901-01-060-3118	5/16-18 X 3" Hex Hd. Cap Screw
40	904-02-010-1703	5/16" Lockwasher
41	904-01-010-1605	5/16" Washer
42	400-06-079-0001	Retainer
43	400-06-603-0001	Envelope
**	49-503	Disc Adhesive

* NOT SHOWN ASSEMBLED
** NOT SHOWN