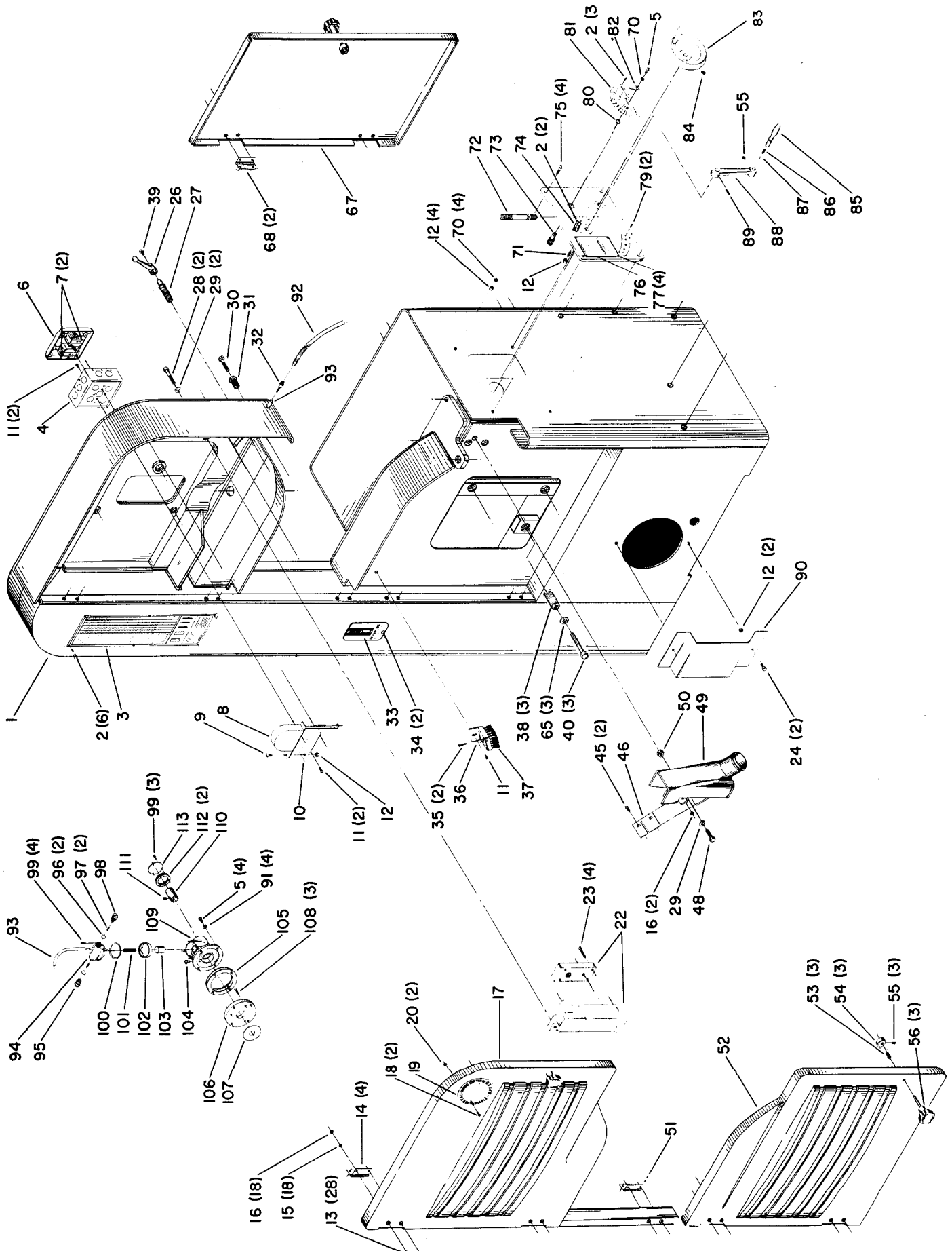




# 28-365 AND 28-366 20" METAL AND WOOD CUTTING BAND SAW (OLD STYLE)

BS-4

Revised 4-15-85



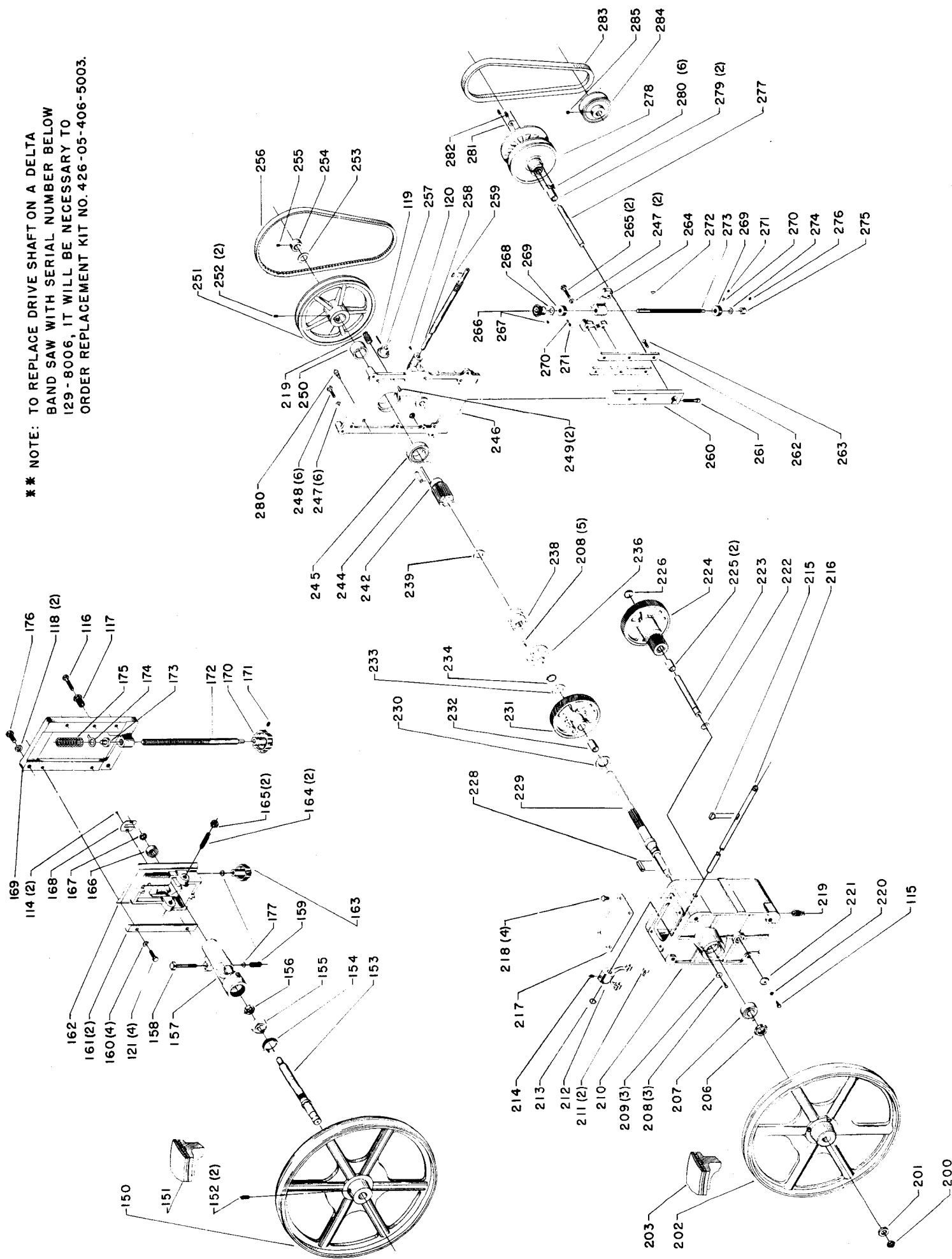
# Replacement Parts

| Ref. No. | Part No.        | Description                    | Ref. No. | Part No.        | Description                      |
|----------|-----------------|--------------------------------|----------|-----------------|----------------------------------|
| 1        | 426-05-349-5001 | Frame Ass'y.                   | 67       | 426-04-331-5008 | Rear Door Assembly               |
| 2        | 901-06-450-2250 | #4 X 3/16" Drive Screw         | 68       | 961-04-021-5001 | Hinge                            |
| 3        | 426-05-072-5007 | Plate (Blade & Speed Chart)    | 70       | 904-03-030-1757 | 1/4" External Tooth Lockwasher   |
| 4        | 438-01-001-0008 | Box                            | 71       | 901-04-160-0293 | 1/4-20 X 5/8" Soc. Set Scr.      |
| 5        | 901-02-010-0509 | 1/4-20 X 1/2" Rd. Hd. Scr.     | 72       | 434-03-112-5003 | Screw                            |
| 6        | 438-01-008-0018 | Cover w/Screws                 | 73       | 434-03-051-5001 | Gear                             |
| 7        | Cannot Furnish  | Receptacle                     | 74       | 426-05-072-5013 | Plate (Hi-Lo)                    |
| 8        | 426-05-032-5001 | Counter Balance                | 75       | 901-02-080-0423 | 1/4-20 X 7/8" Oval Hd. Scr.      |
| 9        | 901-02-010-0514 | 1/4-20 X 3/8" Rd. Hd. Scr.     | 76       | 426-05-072-5001 | Plate                            |
| 10       | 426-05-014-5005 | Bracket                        | 77       | 901-06-450-2252 | #2 X 3/16" Drive Screw           |
| 11       | 901-06-110-3002 | #8 X 3/8" Self-Tapping Screw   | 78       | 426-05-014-5001 | Bracket                          |
| 12       | 902-01-120-1034 | 1/4"-20 Hex Nut                | 79       | Cannot Furnish  | 1/8 X 3/8" Groove Pin            |
| 13       | 901-02-140-0584 | #10-32 X 3/8" Binding Hd. Scr. | 80       | 904-15-010-7406 | Retaining Ring                   |
| 14       | Cannot Furnish  | Hinge                          | 81       | 426-05-072-5002 | Plate                            |
| 15       | 904-03-020-1775 | #10 Internal Tooth Lockwasher  | 82       | 434-03-075-5001 | Pointer                          |
| 16       | 902-01-120-1203 | #10-32 Hex Nut                 | 83       | 930-01-990-3639 | Handwheel, Incl:                 |
| 17       | 426-04-331-5006 | Upper Door Ass'y.              | 84       | 901-04-150-0206 | 5/16-18 X 5/16" Soc. Set Scr.    |
| 18       | 901-02-010-0567 | #6-32 X 1/4" Rd. Hd. Scr.      | 85       | 931-01-061-4769 | Handle                           |
| 19       | 426-05-072-5012 | Nameplate                      | 86       | 928-01-041-5302 | Spring                           |
| 20       | 902-01-120-1215 | #6-32 Hex Nut                  | 87       | 921-01-010-0028 | Ball                             |
| 22       | 426-05-314-5005 | Bkt. Ass'y., Incl: (See A)     | 88       | 419-02-067-5005 | Lever                            |
| 23       | 901-03-010-0755 | 1/4-20 X 3/4" Soc. Hd. Scr.    | 89       | 905-01-010-2719 | 1/8 X 1" Roll Pin                |
| 24       | 901-01-060-0611 | 1/4-20 X 1/2" Hex Hd. Scr.     | 90       | 426-05-054-5002 | Guard                            |
| 26       | 931-04-010-3635 | Handle                         | 91       | 904-02-020-1702 | 1/4" Split Lockwasher            |
| 27       | 426-04-112-5002 | Screw                          | 92       | 426-05-361-5001 | Hose Assembly (Spout w/Nozzle)   |
| 28       | 901-01-060-3102 | 3/8-16 X 1-3/4" Hex Hd. Scr.   | 93       | 426-05-061-5001 | Hose                             |
| 29       | 904-01-010-1615 | 13/32 X 13/16 X 1/16" Washer   | 94       | 430-02-312-0003 | Head Ass'y., Incl:               |
| 30       | 901-01-060-0617 | 3/8-16 X 1-1/2" Hex Hd. Scr.   | 95       | 901-09-080-6148 | Screw                            |
| 31       | 426-04-112-5001 | Special Screw                  | 96       | 952-03-021-4801 | Disk                             |
| 32       | 906-00-000-8720 | Fitting                        | 97       | 928-01-021-4128 | Spring                           |
| 33       | 438-01-021-0032 | Plate                          | 98       | 901-09-120-6143 | Screw                            |
| 34       | 901-02-010-0577 | #10-32 X 3/16" Rd. Hd. Scr.    | 99       | 901-02-010-0564 | #6-32 X 3/8" Rd. Hd. Scr.        |
| 35       | 901-25-030-7545 | #7 X 1/2" Rd. Hd. Wood Scr.    | 100      | 430-02-116-0001 | Gasket                           |
| 36       | 426-05-014-5006 | Bracket                        | 101      | 928-01-041-3376 | Spring                           |
| 37       | 426-05-113-5001 | Wiper (Lower Wheel)            | 102      | 430-02-388-0001 | Piston Assembly                  |
| 38       | 426-05-112-5001 | Screw                          | 103      | 430-02-010-0002 | Plunger                          |
| 39       | 901-02-120-7528 | 1/4-20 X 1/2" Truss Hd. Scr.   | 104      | 907-00-000-5099 | Oiler                            |
| 40       | 901-01-060-0624 | 1/2-13 X 2-3/4" Hex Hd. Scr.   | 105      | 430-02-116-0002 | Gasket                           |
| 45       | 901-02-010-0559 | #10-32 X 1/2" Rd. Hd. Scr.     | 106      | 426-05-001-5001 | Adapter                          |
| 46       | 426-04-036-5001 | Deflector                      | 107      | 426-05-116-5001 | Gasket                           |
| 48       | 901-01-060-0648 | 3/8-16 X 1-1/4" Hex Hd. Scr.   | 108      | Cannot Furnish  | #10-32 X 5/8" Flat Soc. Hd. Scr. |
| 49       | 426-04-026-5001 | Chute                          | 109      | 426-05-012-5002 | Body                             |
| 50       | 902-01-040-1026 | 3/8"-16 Hex Nut                | 110      | 426-05-042-5001 | Eccentric                        |
| 51       | Cannot Furnish  | Hinge                          | 111      | 901-04-140-0275 | 1/4-28 X 1/4" Soc. Set Scr.      |
| 52       | 426-04-331-5004 | Lower Door Assembly            | 112      | 426-05-116-5002 | Gasket                           |
| 53       | 928-01-041-4146 | Spring                         | 113      | 426-05-031-5002 | Cover                            |
| 54       | 426-04-019-5001 | Cam                            | **       | 49-315          | Cable Assembly                   |
| 55       | 901-04-150-0208 | 1/4-20 X 1/4" Soc. Set Scr.    | **       | 438-01-004-0004 | Cord Clamp                       |
| 56       | 931-02-991-3475 | Knob Assembly                  | **       | 1201141         | Cord Set                         |
| 65       | 904-02-020-1705 | 1/2" Split Lockwasher          | **       | NOT SHOWN       |                                  |

## SERVICE NOTES:

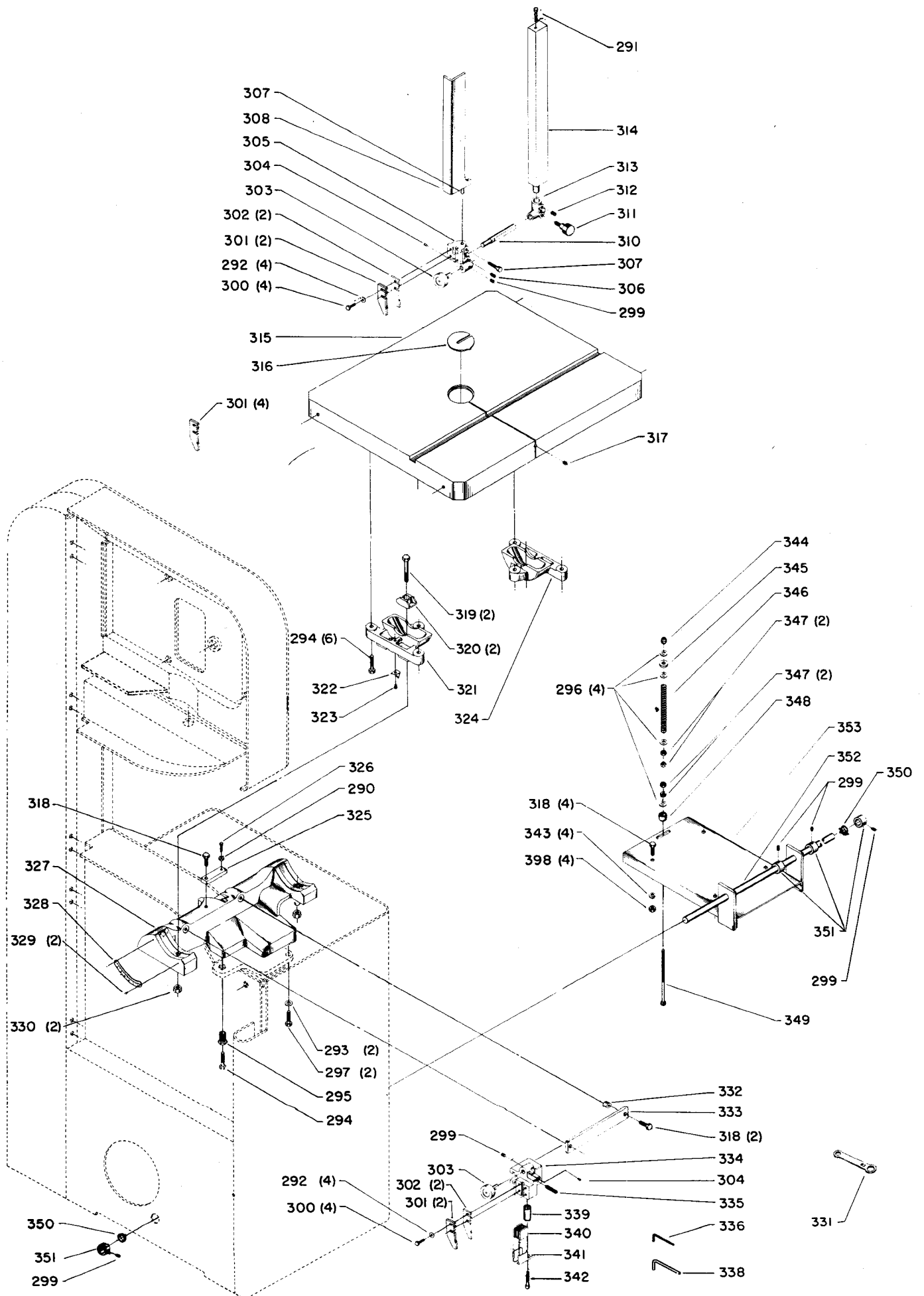
A - Cast Iron Bracket and Bracket Cover are assembled and machined as a set. They cannot be furnished separately.

\*\* NOTE: TO REPLACE DRIVE SHAFT ON A DELTA  
 BAND SAW WITH SERIAL NUMBER BELOW  
 129-8006, IT WILL BE NECESSARY TO  
 ORDER REPLACEMENT KIT NO. 426-05-406-5003.



# Replacement Parts

| Ref. No. | Part No.        | Description                        | Ref. No. | Part No.        | Description                    |
|----------|-----------------|------------------------------------|----------|-----------------|--------------------------------|
| 114      | 901-02-010-0567 | #6-32 X 1/4" Rd. Hd. Scr.          | 223      | 419-02-106-5001 | Shaft                          |
| 115      | 901-01-060-0611 | 1/4-20 X 1/2" Hex Hd. Scr.         | 224      | 426-05-351-5001 | Gear Ass'y., Incl:             |
| 116      | 901-01-060-0617 | 3/8-16 X 1-1/2" Hex Hd. Scr.       | 225      | 920-40-020-7290 | Bearing                        |
| 117      | 426-04-112-5001 | Special Screw                      | 226      | 961-01-020-7468 | Expansion Plug                 |
| 118      | 904-02-020-1705 | 1/2" Split Lockwasher              | 228      | 927-03-020-2639 | 5/32 Sq. X 1" Key              |
| 119      | 905-01-010-2719 | 1/8 X 1" Roll Pin                  | 229      | 426-05-106-5009 | Shaft                          |
| 120      | 907-00-000-7103 | Oiler                              | 230      | 920-76-021-3938 | Bearing                        |
| 121      | 901-01-060-0642 | 3/8-16 X 1" Hex Hd. Scr.           | 231      | 426-05-351-5002 | Gear Ass'y., Incl:             |
| 150      | 426-04-400-5001 | Upper Wheel Ass'y., Incl:          | 232      | 920-75-011-5115 | Bearing                        |
| 151      | 426-04-094-5002 | Tire                               | 233      | 920-76-030-7223 | Sleeve Bearing                 |
| 152      | 901-04-150-1133 | 1/2-20 X 3/4" Soc. Set Scr.        | 234      | 904-15-011-7121 | Retaining Ring                 |
| 153      | 426-05-106-5005 | Shaft                              | 236      | 426-05-028-5002 | Clutch                         |
| 154      | 406-03-079-0001 | Retainer                           | 238      | 426-05-028-5003 | Clutch                         |
| 155      | 920-04-020-5383 | Bearing                            | 239      | 920-76-020-7245 | Bearing                        |
| 156      | 426-04-079-5006 | Special Jam Nut                    | 242      | 426-05-351-5007 | Gear Ass'y.                    |
| 157      | 426-05-058-5001 | Headstock                          | 244      | 927-03-010-2658 | 1/4" Sq. X 1-1/4" Key          |
| 158      | 901-11-010-2371 | 3/8-16 X 2-1/2" Sq. Hd. Bolt       | 245      | 920-04-022-4014 | Bearing                        |
| 159      | 928-01-041-4148 | Spring                             | 246      | Cannot Furnish  | Cover                          |
| 160      | 904-02-020-1704 | 3/8" Split Lockwasher              | 247      | 904-02-020-2086 | 5/16" Split Lockwasher         |
| 161      | 426-04-052-5001 | Gib                                | 248      | 901-01-060-0649 | 5/16-18 X 1" Hex Hd. Scr.      |
| 162      | 426-04-084-5001 | Slide                              | 249      | 905-01-010-2702 | 1/4 X 5/8" Roll Pin            |
| 163      | 931-02-011-4758 | Knob                               | 250      | 426-05-104-5001 | Spacer                         |
| 164      | 901-04-530-6149 | 1/2-13 X 1-15/16" Soc. Set Scr.    | 251      | 926-11-991-6350 | Pulley, Incl:                  |
| 165      | 902-01-020-1266 | 1/2"-13 Hex Jam Nut                | 252      | 901-04-150-0206 | 5/16-18 X 5/16" Soc. Set Scr.  |
| 166      | 920-08-020-5336 | Bearing                            | 253      | 904-07-071-4208 | Special Washer                 |
| 167      | 902-01-201-2558 | Bearing Nut                        | 254      | 904-10-991-4548 | Collar, Incl:                  |
| 168      | 426-04-072-5009 | Plate                              | 255      | 901-04-150-0208 | 1/4-20 X 1/4" Soc. Set Scr.    |
| 169      | 426-04-072-5007 | Plate                              | 256      | 49-164          | Belt                           |
| 170      | 931-03-991-4766 | Handwheel, Incl:                   | 257      | 929-12-010-6331 | Mitre Gear                     |
| 171      | 901-04-150-0206 | 5/16-18 X 5/16" Soc. Set Scr.      | 258      | 426-05-106-5002 | Shaft                          |
| 172      | 952-01-121-3268 | Tension Screw                      | 259      | 927-01-100-2617 | #403 Hi-Pro Key                |
| 173      | 426-04-074-5001 | Plug                               | 260      | 426-05-084-5001 | Slide                          |
| 174      | 951-01-011-3992 | Pointer                            | 261      | 901-03-010-0779 | 5/16-18 X 1-1/2" Soc. Hd. Scr. |
| 175      | 928-01-041-4149 | Spring                             | 262      | 419-02-052-5001 | Gib                            |
| 176      | 901-01-060-0628 | 1/2-13 X 1" Hex Hd. Scr.           | 263      | 901-02-030-5720 | 5/16-18 X 5/8" Flat Hd. Scr.   |
| 177      | 904-01-010-1606 | 7/16 X 1 X .083" Washer            | 264      | 419-02-014-5001 | Bracket                        |
| 200      | 902-01-020-1226 | 5/8"-18 Hex Jam Nut                | 265      | 901-01-060-0602 | 5/16-18 X 1-1/4" Hex Hd. Scr.  |
| 201      | 904-01-031-2901 | Special Washer                     | 266      | 929-12-990-6330 | Mitre Gear, Incl:              |
| 202      | 426-05-400-5005 | Lower Wheel Ass'y., Incl:          | 267      | 901-04-150-0236 | #10-24 X 1/4" Soc. Set Scr.    |
| 203      | 426-04-094-5002 | Tire                               | 268      | 904-07-070-5598 | Washer                         |
| 206      | 426-04-079-5005 | Retainer                           | 269      | 902-08-061-3083 | Nut                            |
| 207      | 920-08-020-5340 | Bearing                            | 270      | 952-01-011-3269 | Plug                           |
| 208      | 901-03-040-8019 | #10-32 X 1/2" Button Hd. Soc. Scr. | 271      | 901-04-520-9453 | Lock Screw                     |
| 209      | 904-01-010-1615 | Special Washer                     | 272      | 927-01-010-2607 | #3 Woodruff Key                |
| 210      | 426-05-012-5001 | Body                               | 273      | 419-02-112-5001 | Screw                          |
| 211      | 419-02-047-5001 | Finger                             | 274      | 904-07-071-4209 | Washer                         |
| 212      | 426-05-302-5001 | Yoke                               | 275      | 426-03-388-0001 | Collar, Incl:                  |
| 213      | 904-15-010-7440 | Snap Ring                          | 276      | 901-04-150-0208 | 1/4-20 X 1/4" Soc. Set Scr.    |
| 214      | 901-04-150-0231 | 5/16-18 X 3/8" Soc. Set Scr.       | 277      | 426-05-106-5004 | Shaft                          |
| 215      | 927-01-010-2613 | #7 Woodruff Key                    | 278      | 926-05-991-4695 | Pulley Ass'y., Incl:           |
| 216      | 426-05-106-5006 | Shaft                              | 279      | 920-75-011-2782 | Bearing                        |
| 217      | 401-04-031-5005 | Cover                              | 280      | 901-04-150-1186 | #10-32 X 1/4" Soc. Set Scr.    |
| 218      | 901-01-060-0629 | 5/16-18 X 3/8" Hex Hd. Scr.        | 281      | 904-15-010-7008 | Snap Ring                      |
| 219      | Cannot Furnish  | 1/2" Pipe Plug                     | 282      | Cannot Furnish  | Grease Fitting                 |
| 220      | 904-03-020-1764 | 1/4" Internal Tooth Lockwasher     | 283      | 49-163          | Belt                           |
| 221      | Cannot Furnish  | Expansion Washer                   | 284      | 926-01-991-4694 | Pulley, Incl:                  |
| 222      | 904-15-010-7443 | Snap Ring                          | 285      | 901-04-150-0206 | 5/16-18 X 5/16" Soc. Set Scr.  |



# Replacement Parts

| Ref. No. | Part No.        | Description                   | Ref. No. | Part No.            | Description                    |
|----------|-----------------|-------------------------------|----------|---------------------|--------------------------------|
| 290      | 902-01-120-1034 | 1/4"-20 Hex Nut               | 323      | 901-02-010-0502     | 1/4-20 X 1/4" Rd. Hd. Scr.     |
| 291      | 901-01-060-0611 | 1/4-20 X 1/2" Hex Hd. Scr.    | 324      | 426-04-095-5002     | R.H. Trunnion                  |
| 292      | 904-01-010-1614 | 9/32 X 5/8 X .065" Washer     | 325      | 426-04-004-5003     | Bar                            |
| 293      | 904-01-010-1615 | 13/32 X 13/16 X 1/16" Washer  | 326      | 901-04-020-0306     | 1/4-20 X 3/4" Sq. Hd. Set Scr. |
| 294      | 901-01-060-0617 | 3/8-16 X 1-1/2" Hex Hd. Scr.  | 327      | 426-04-314-5005     | Bracket, Incl:                 |
| 295      | 426-04-112-5001 | Special Screw                 | 328      | 951-02-011-3991     | Scale                          |
| 296      | 904-01-010-1605 | 3/8 X 7/8 X .083" Washer      | 329      | 901-06-450-2252     | #2 X 3/16" Drive Screw         |
| 297      | 901-01-060-0648 | 3/8-16 X 1-1/4" Hex Hd. Scr.  | 330      | 902-01-040-1004     | 7/16"-14 Hex Nut               |
| 298      | 902-01-040-1026 | 3/8"-16 Hex Nut               | 331      | Cannot Furnish      | Double End Wrench              |
| 299      | 901-04-150-0206 | 5/16-18 X 5/16" Soc. Set Scr. | 332      | 904-10-031-4511     | Collar                         |
| 300      | 901-03-010-3324 | 1/4-28 X 7/8" Soc. Hd. Scr.   | 333      | 426-04-004-5004     | Bar                            |
| 301      | 426-05-372-5001 | Plate Assembly                | 334      | 426-05-014-5010     | Bracket                        |
| 302      | 426-05-072-5011 | Plate                         | 335      | 901-04-190-0214     | 3/8-16 X 1-1/4" Soc. Set Scr.  |
| 303      | 1202640         | Bearing Assembly              | 336      | 48-245              | 5/32" Hex Wrench               |
| 304      | 907-00-000-7103 | Oiler                         | 336      | 48-248              | 3/16" Hex Wrench               |
| 305      | 419-02-014-5002 | Bracket                       | 338      | Cannot Furnish      | 1/4" Hex Wrench                |
| 306      | 901-04-150-6242 | 5/16-18 X 1/2" Soc. Set Scr.  | 339      | 426-05-104-5002     | Spacer                         |
| 307      | 901-04-330-7610 | Thumb Screw                   | 340      | 426-05-113-5002     | Wiper                          |
| 308      | 426-05-354-5001 | Guard, Incl:                  | 341      | 426-05-079-5001     | Retainer                       |
| 309      | 905-04-101-2025 | Pin                           | 342      | 901-02-010-0571     | #8-32 X 1-1/2" Rd. Hd. Scr.    |
| 310      | 419-02-106-5002 | Shaft                         | 343      | 904-02-020-1704     | 3/8" Split Lockwasher          |
| 311      | 931-02-991-3468 | Knob Assembly                 | 344      | 902-01-210-1072     | 5/16"-18 Hex Locknut           |
| 312      | 901-04-150-1111 | 3/8-16 X 3/8" Soc. Set Scr.   | 345      | 904-08-021-3886     | Rubber Washer                  |
| 313      | 426-05-014-5003 | Bracket                       | 346      | 928-01-021-4145     | Spring                         |
| 314      | 426-05-110-5001 | Post                          | 347      | 902-01-020-5435     | 5/16"-18 Hex Jam Nut           |
| 315      | 426-05-091-5001 | Table                         | 348      | 932-01-011-5036     | Rubber Retainer                |
| 316      | 426-04-063-5001 | Insert                        | 349      | 901-11-521-4354     | Bolt                           |
| 317      | 906-00-000-2438 | 1/8" Hex Soc. Pipe Plug       | 350      | 426-04-017-5001     | Bushing                        |
| 318      | 901-01-060-0642 | 3/8-16 X 1" Hex Hd. Scr.      | 351      | 904-10-021-2096     | Collar                         |
| 319      | 901-01-060-3114 | 7/16-14 X 2-1/2" Hex Hd. Scr. | 352      | 426-04-106-5007     | Shaft                          |
| 320      | 426-02-027-0001 | Table Clamp Shoe              | 353      | 426-04-372-5001     | Plate Assembly                 |
| 321      | 426-04-095-5001 | L.H. Trunnion                 | *        | 426-05-355-5001     | Upper Guide Assembly           |
| 322      | 402-05-075-5001 | Pointer                       | *        | 426-05-355-5002     | Lower Guide Assembly           |
|          |                 |                               | *        | NOT SHOWN ASSEMBLED |                                |