

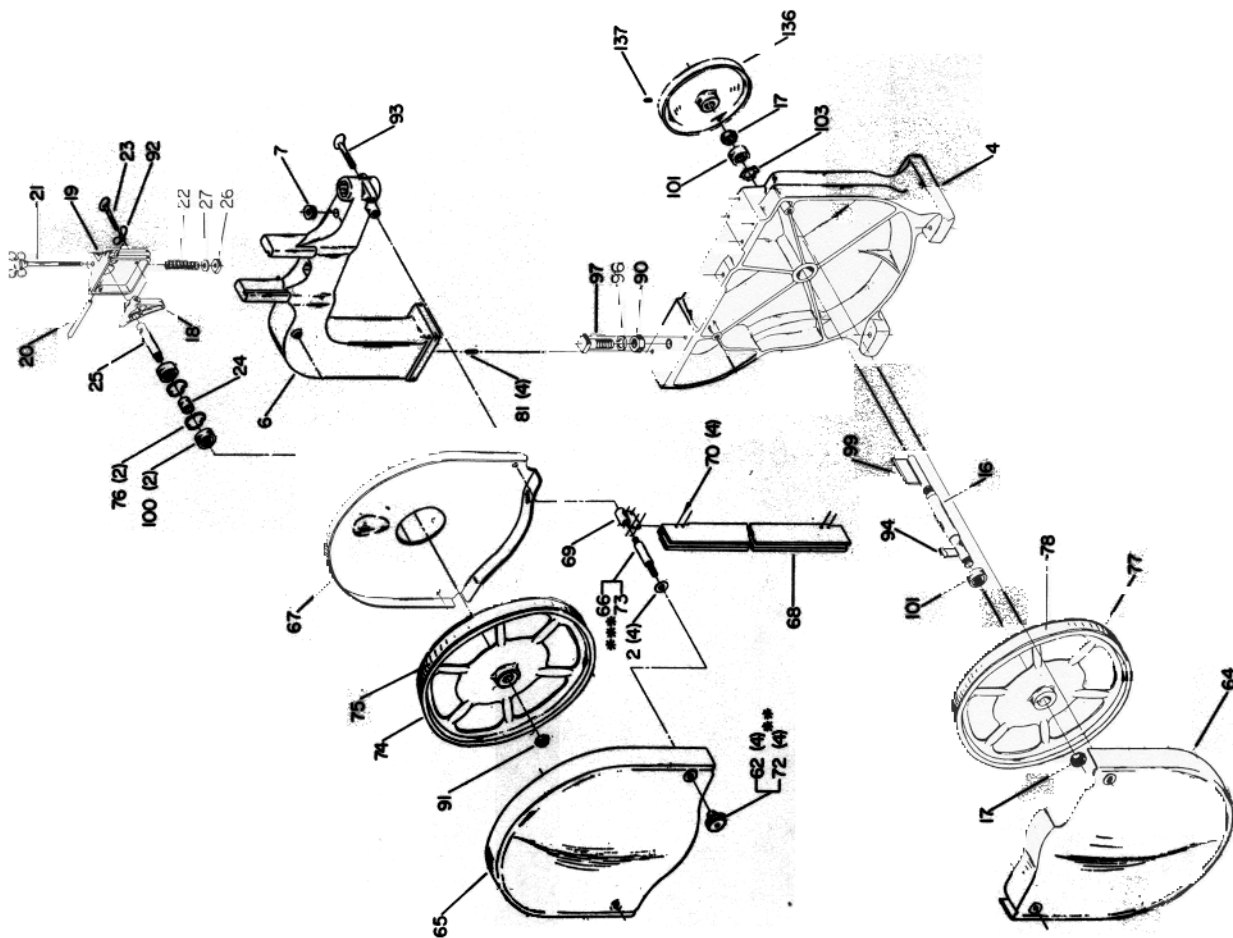
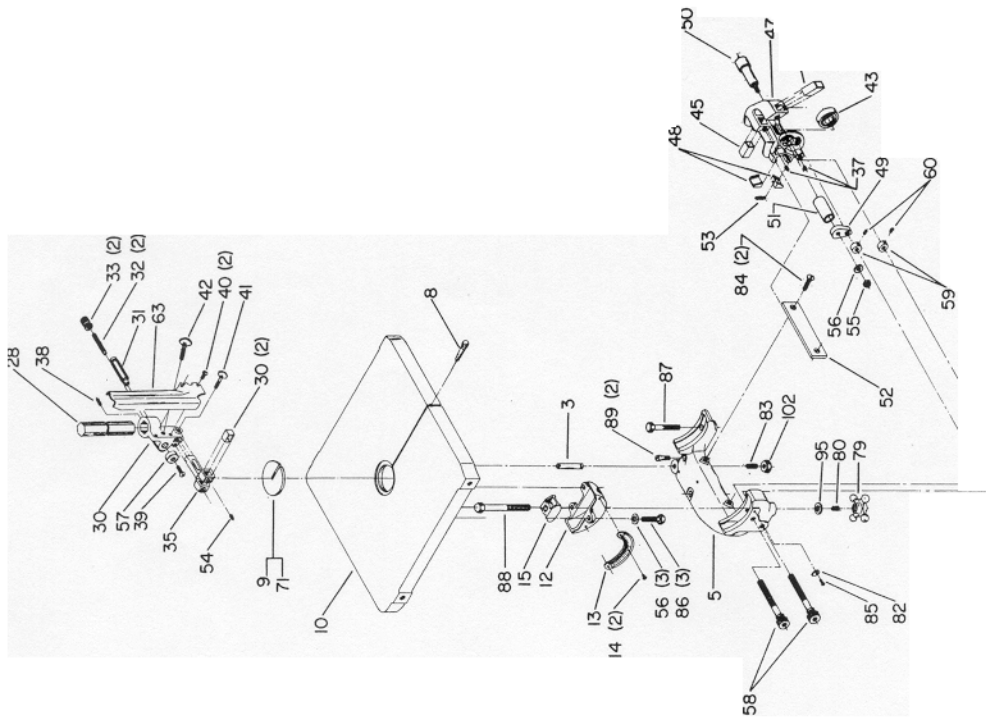


Rockwell
International

880, 890, 28-205, 28-207
14" WOOD AND METAL-WOOD
CUTTING BAND SAWS (OLD STYLE)

BS-2

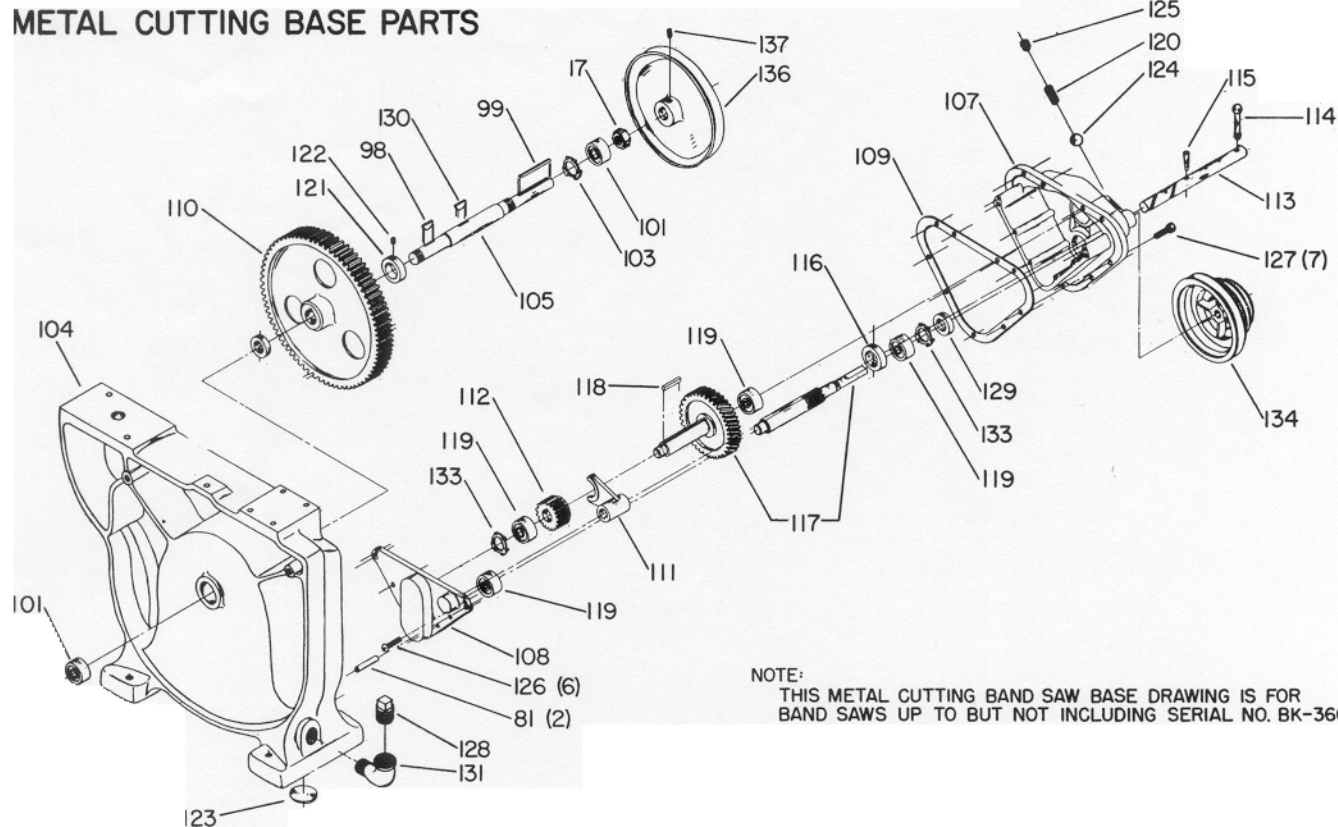
Revised 6-1-84



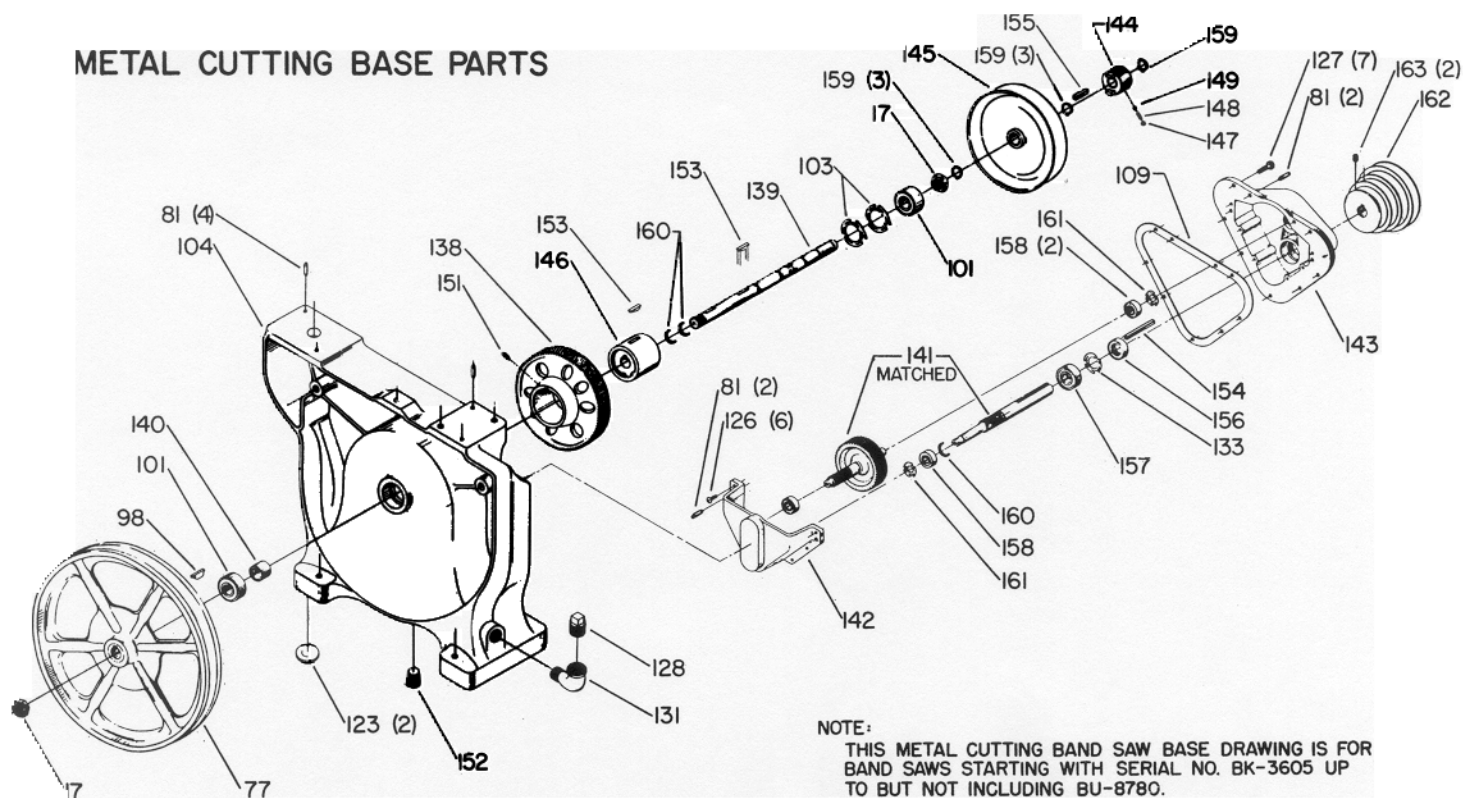
Replacement Parts

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
2	904-10-031-2093	25/64" Washer	*	426-02-355-0004	Lower Guide, Const. of:
3	426-02-088-0001	Table Stop	45	952-02-011-3254	Blade Guide Blocks
4	426-02-005-0001	Base for Wood Cutting	46	952-02-011-3253	Angle Guide Blocks
5	426-02-014-0002	Trunnion Support Bracket	47	426-02-014-0006	Support Bracket
6	426-02-089-0005	Upper Frame Arm	48	426-02-098-0001	Wedge
7	Cannot Furnish	Rubber Grommet	49	426-02-014-0007	Adj. Link
8	426-02-071-0001	Tapered Table Pin	50	426-02-106-0005	Steel Shaft
9	426-02-063-0001	Table Insert	51	904-10-101-3166	Spacing Sleeve
10	426-02-091-0001	Table	53	928-01-021-3387	Coil Spring
*	426-02-395-0002	Trunnion, Const of;	54	901-04-190-0225	5/16-18 x 1/4" Set Scr.
12	426-02-095-0002	Trunnion	55	902-01-120-1034	1/4-20 Hex Nut
13	951-02-010-7832	Scale	56	904-01-010-1603	1/4" Steel Washer
14	903-01-102-2693	Brass Rivet	57	920-08-020-5352	Bearing
15	426-02-027-0001	Trunnion Clamp Shoe	58	426-02-412-0004	Adj. Screw w/Knob
16	426-02-106-0002	Shaft	59	426-03-388-0001	Set Collar, Incl:
17	902-07-030-7171	Hex Jam Nut	60	901-04-150-0208	1/4-20 X 1/4" Set Screw
18	426-02-059-0001	Upper Wheel Shaft Hinge	61	904-07-010-5571	25/64" Fiber Washer
19	426-02-014-0003	Upper Wheel Sliding Bracket	** 62	931-02-031-3532	Knob-Saws up to Ser. #BK-3605
20	905-04-141-3146	Steel Pin	63	426-02-054-0001	Sliding Blade Guard
21	426-02-412-0002	Blade Tension Screw Assembly	64	426-02-054-0002	Lower Wheel Guard
22	928-01-041-3386	Coil Spring	65	426-02-354-0005	Upper Wheel Guard
23	901-04-261-4005	Thumb Screw	***66	Cannot Furnish	Stud (Saws up to Ser. #BK-3605)
24	904-10-031-3835	Spacing Sleeve	67	426-02-054-0004	Upper Wheel Guard Pan
25	426-02-106-0004	Upper Wheel Shaft	68	1087232	Wooden Guard, Incl:
26	902-02-050-1317	Square Nut	69	426-02-014-0008	Bracket
27	904-07-010-5572	13/32" Fiber Washer	70	Cannot Furnish	#5 x 1/2" Rd. Hd. Wood Scr.
28	1087780	Guide Post	71	426-03-063-0003	Steel Insert
*	426-02-355-0002	Upper Blade Guide, Const. of:	**72	1087256	Knob-Saws Ser. #BK-3605 & Hig.
30	426-02-089-0002	Bracket	***73	901-07-251-3225	Stud-Saws Ser. #BK-3605 & Higher
31	426-02-106-0009	Hex Shaft	74	426-03-400-0007	Upper Wheel, Incl:
32	901-04-081-3629	Set Screw	75	426-02-094-0001	Tire
33	902-08-041-3064	Knurled Nut	76	426-02-079-0001	Bearing Retainer
*	426-02-355-0003	Guide Bracket, Const. of:	77	426-03-400-0010	Lower Wheel, Incl:
35	426-02-014-0004	Bracket	78	426-02-094-0001	Tire
36	952-02-011-3254	Guide Blocks	79	931-03-011-4097	Handknob
37	901-04-190-0225	5/16-18 x 1/4" Set Scr.	80	928-01-021-4125	Spring
38	901-04-190-0201	5/16-18 x 5/16" Set Scr.	81	905-04-071-4460	Tapered Dowel Pin
39	901-02-010-0509	1/4-20 x 1/2" Rd. Hd. Scr.	82	951-01-010-7802	Flat Pointer
40	901-02-010-0514	1/4-20 x 3/8" Rd. Hd. Scr.	83	901-04-080-0105	5/16-18 x 2" Set Screw
41	901-04-260-1520	5/16-18 x 1/2" Thumb Scr.	84	901-02-030-0408	5/16-18 x 3/4" Flat Hd. Scr.
42	901-04-260-1528	5/16-18 x 1" Thumb Scr.	85	901-02-010-7562	#10-32 x 5/16" Rd. Hd. Scr.
43	920-08-020-5352	Bearing	86	901-01-060-0612	1/4-20 x 5/8" Hex Hd. Scr.
			87	901-01-060-0625	7/16-14 x 2-1/4" Hex Hd. Scr.
			88	901-01-060-0631	7/16-14 x 4" Hex Hd. Scr.
			89	901-03-010-0757	5/16-18 x 3/4" Fil. Hd. Scr.
			90	902-01-100-1027	3/4-10 Hex Nut
			91	902-01-020-1227	1/2-20 Hex Jam Nut
			92	902-04-010-1403	5/16-18 Wing Nut
			93	901-04-260-1531	7/16-14 x 1-1/4" Thumb Screw
			94	904-01-010-1603	1/4" Steel Washer
			95	904-01-010-1606	7/16" Washer
			96	904-02-020-1707	3/4" Split Lockwasher
			97	Cannot Furnish	3/4-10 x 2" Sq. Hd. Bolt
			98	927-01-100-2603	#705 Hi-Pro Key
			99	927-03-010-2650	3/16 x 3/16 x 1-3/8" Straight Key
			100	920-08-020-5336	Bearing
			101	920-08-020-5338	Bearing
			102	902-01-020-5435	5/16-18 Hex Jam Nut
			103	928-07-010-7353	ND-S-20 Bearing Spring
*	NOT SHOWN ASSEMBLED				

METAL CUTTING BASE PARTS



METAL CUTTING BASE PARTS



Replacement Parts

METAL CUTTING BASE PARTS FOR BAND SAWS UP
TO BUT NOT INCLUDING SER. NO. BK-3605

Ref. No.	Part No.	Description
104	Cannot Furnish	Base
105	426-02-406-0001	Drive Shaft w/Stop Collar
107	Cannot Furnish	Gear Case
108	426-03-031-0002	Gear Case Cover
109	426-03-116-0001	Gasket
110	Cannot Furnish	Drive Gear
111	Cannot Furnish	Shift Yoke
112	426-03-051-0002	Pinion
113	Cannot Furnish	Shift Yoke Shaft, Incl:
114	Cannot Furnish	Handle
115	905-03-010-2424	#OX1 Tapered Pin
116	Cannot Furnish	Spacing Collar
117	426-03-351-0002	Gear & Shaft (Matched), Incl:
118	Cannot Furnish	Key
119	920-08-020-5353	Bearing
120	928-01-021-3388	Coil Spring
121	400-00-379-0001	Set Collar, Incl:
122	901-04-190-0201	5/16-18 x 5/16" Set Scr.
123	426-03-074-0001	1-1/2" Expansion Plug
124	921-01-010-0032	5/16" Steel Ball
125	901-04-150-1112	3/8-16 X 1/4" Set Screw
126	901-02-010-0559	#10-32 x 1/2" Rd. Hd. Scr.
127	901-01-060-0626	1/4-20 x 3/4" Hex Hd. Scr.
128	906-00-000-2437	1/2" Pipe Plug
129	908-00-000-2478	Oil Seal
130	927-01-010-2601	#9 Woodruff Key
131	906-00-000-3545	1/2 x 1/2 x 90° St. Elbow
133	928-07-010-7351	Bearing Loading Spring
134	41-722	Drive Pulley, 1/2" Bore, Incl.:
135	901-04-190-0201	5/16-18 X 5/16" Set Screw
134	41-723	Drive Pulley, 5/8" Bore, Incl.:
135	901-04-190-0201	5/16-18 X 5/16" Set Screw
134	41-724	Drive Pulley, 3/4" Bore, Incl.:
135	901-04-190-0201	5/16-18 X 5/16" Set Screw
136	41-144	Pulley, 3/4" Bore, Incl.:
137	901-04-190-0201	5/16-18 X 5/16" Set Screw

METAL CUTTING BASE PARTS FOR BAND SAWS
STARTING WITH SER. NO. BK-3605 UP TO
BUT NOT INCLUDING SER. NO. BU-8780

Ref. No.	Part No.	Description
138	Cannot Furnish	Drive Gear
139	426-03-106-0010	Drive Shaft
140	Cannot Furnish	Sleeve
141	426-03-351-0006	Intermediate Gear Ass'y.
142	426-03-031-0004	Cover
143	426-03-013-0002	Body
144	Cannot Furnish	Clutch
145	Cannot Furnish	Drive Pulley
146	Cannot Furnish	Clutch
147	426-03-020-0001	Cap
148	Cannot Furnish	Coil Spring
149	921-01-010-0029	3/16" Steel Ball
151	Cannot Furnish	1/4-20 x 3/8" Hex Soc. Set Scr.
152	906-00-000-2438	1/8" Pipe Plug Hex Soc. Hd.
153	927-01-100-2604	Key
154	927-03-010-2651	3/16 x 3/16 x 3-1/8" Key
155	927-03-010-2662	3/16 X 3/16 X 7/8" Key
156	920-08-020-5353	Garlock Packing
157	920-04-020-5374	Bearing
158	920-04-020-5375	Bearing
159	904-15-010-7036	Ring
160	904-15-220-7047	Retaining Ring
161	928-07-010-7354	Spring
162	41-724	Pulley, 3/4" Bore, Incl.:
163	901-04-190-0201	5/16-18 X 5/16" Set Screw