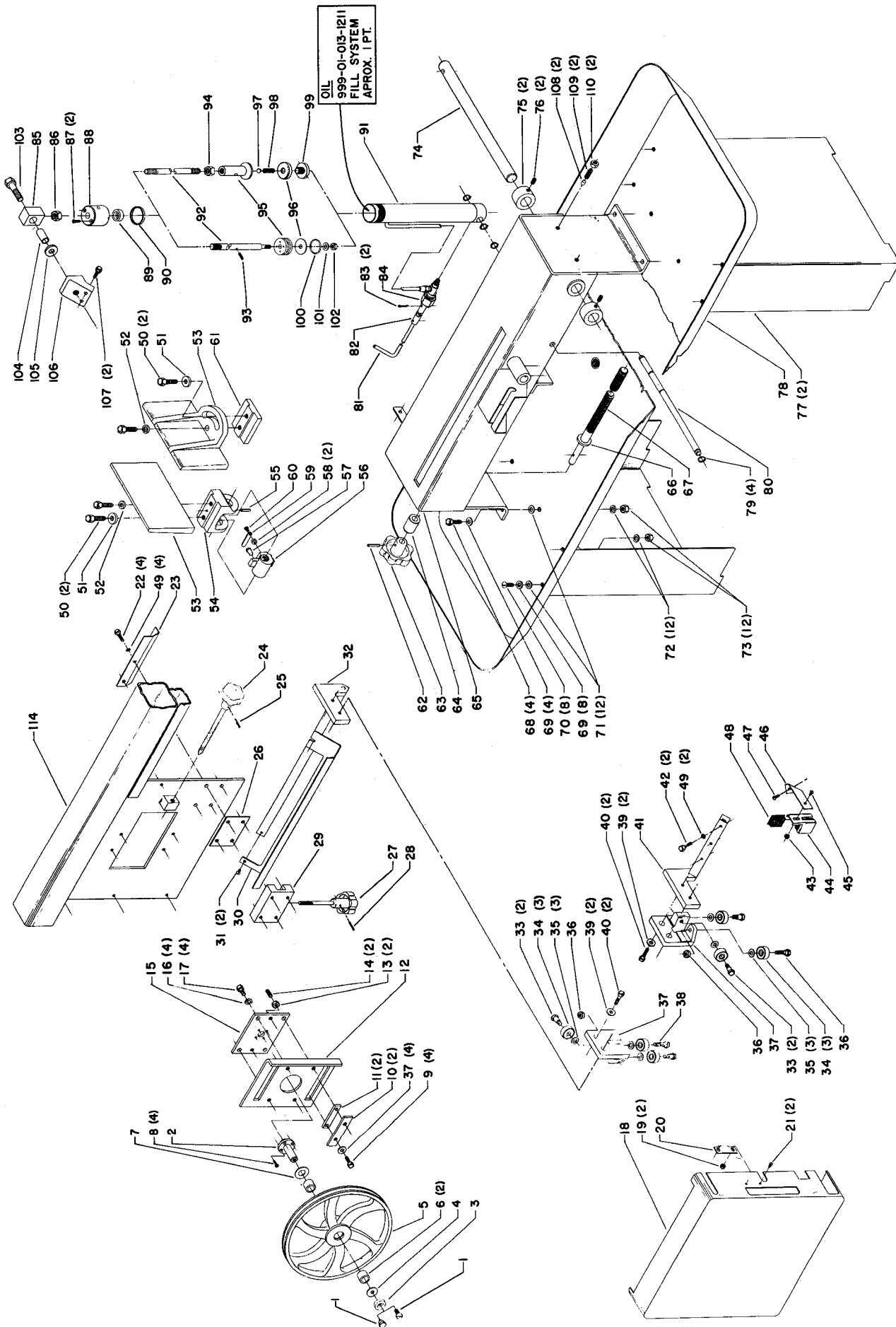




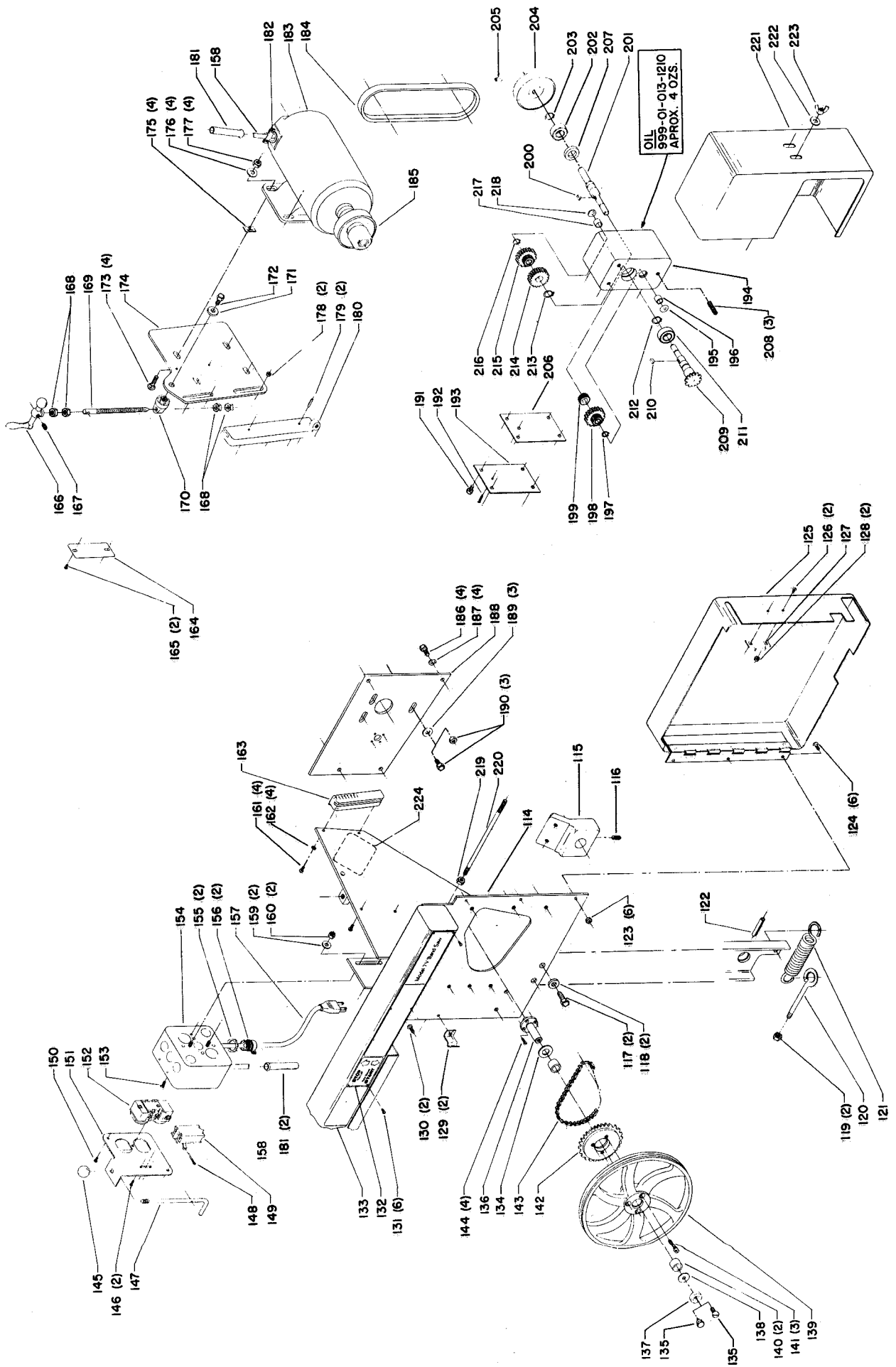
Replacement Parts

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
*	426-06-406-5003	Idler Shaft Kit (See A) Const. of:	56	1200690	Acme Nut Assy., Incl.:
1	426-06-112-5001	Spec. Scr. L.H. (Current Models See A)	57	1200689	Button
1	847213	Spec. Scr. R.H. (Early Models See A)	58	904-01-010-1610	13/64 x 3/8 x 1/32" Washer
2	426-06-106-5002	Idler Shaft W/L.H. Thread (Current Models See A)	59	1200688	Retainer
2	1200637	Idler Shaft W/R.H. Thread (Early Models See A)	60	901-02-010-0551	10-32 x 1/4" Rd. Hd. Scr.
3	863134	Spec. Washer (Early Models See A)	61	1200563	Lock
4	803435	Washer	62	905-01-010-2706	3/16 x 1" Roll Pin
5	1200856	Wheel Assy., Incl.:	63	1200584	Knob
6	1200585	Bearing	64	1200593	Spacer
7	803679	Nylon Washer	65	1200679	Table
8	0906946	Special Screw	66	1200559	Thrust Washer
9	901-01-060-0612	1/4-20 x 5/8" Hex Hd. Scr.	67	1200640	Acme Screw
10	1200552	Retainer	68	901-01-060-0607	5/16-18 x 3/4" Hex Hd. Scr.
11	1200551	Plate	69	904-01-010-1620	11/32 x 11/16 x 1/16" Washer
12	1200658	Plate	70	901-02-010-0506	5/16-18 x 5/8" Rd. Hd. Scr.
13	902-01-020-5435	5/16"-18 Hex Jam Nut	71	1200582	Gasket
14	901-04-150-6733	5/16-18 x 5/8" Soc. Set Screw	72	904-02-010-1703	5/16" Split Lockwasher
15	1200630	Plate	73	902-01-010-1300	5/16"-18 Hex Nut
16	904-02-010-1703	5/16" Split Lockwasher	74	1200597	Pivot Shaft
17	901-01-060-0605	5/16-18 x 1/2" Hex Hd. Scr.	75	1200586	Collar Assy., Incl.:
18	1200639	Cover Assy. - L.H.	76	901-04-150-6202	5/16-18 x 3/8" Soc. Set Scr.
19	902-01-120-5436	8-32 Hex Nut	77	1200667	Leg Assy.
20	1200583	Bracket	78	1200676	Collant Pan
21	901-02-010-0558	8-32 x 1/4" Rd. Hd. Scr.	79	904-15-010-7018	Retaining Ring
22	901-01-060-0626	1/4-20 x 3/4" Hex Hd. Scr.	80	1200615	Dash Pot Retaining Shaft
23	1200558	Bracket	81	1200571	Rod
24	1200556	Screw Assy., Incl.:	82	1200660	Dash Pot Assy., Const. of:
25	905-01-010-2704	1/8 x 3/4" Roll Pin	83	1200577	Coupling
26	1200701	Plate	84	905-05-040-2104	3/32 x 1" Cotter Pin
27	1200572	Knob Assembly, Incl.:	85	1200575	Needle Valve
28	905-01-010-2704	1/8 x 3/4" Roll Pin	86	1200569	Pivot
29	1200555	Bracket	87	902-01-020-1227	1/2-20 Hex Jam Nut
30	1200632	Blade Guard	88	901-02-030-0466	8-32 x 3/8" Flat Hd. Scr.
31	901-02-010-0551	10-32 x 1/4" Rd. Hd. Scr.	89	1200565	Cap
32	1200622	Retainer Assembly, L.H.	90	1200574	Oil Seal
*	1200655	Guide Assembly, Incl.:	91	1200845	Gasket
33	1200576	Special Screw	92	1200635	Tube Assy.
34	920-08-020-5352	Bearing	93	1200566	Piston Rod (Early Models See B)
35	0906748	11/32 x 11/16 x 1/32" Washer	94	1201862	Piston Rod (Current Models See B)
36	902-01-020-5435	5/16"-18 Hex Jam Nut	95	905-01-010-2708	3/16 x 1/2" Roll Pin (Current Models See B)
37	1200636	Guide	96	902-01-020-1227	1/2"-20 Hex Jam Nut (Early Models Only See B)
38	1200573	Adjustment Screw	97	1200568	Piston (Early Models See B)
39	904-01-010-1604	5/16 x 3/4 x 1/16" Washer	98	1201861	Piston (Current Models See B)
40	901-01-060-0623	1/4-20 x 7/8" Hex Hd. Scr.	99	1200578	Piston Cup (Early Models See B)
41	1200621	Retainer Assy. - R.H.	100	1201860	Piston Cup (Current Models See B)
42	901-01-060-0626	1/4-20 x 3/4" Hex Hd. Scr.	101	921-01-010-0031	3/8" Ball (Early Models Only See B)
43	902-01-120-5436	8-32 Hex Nut	102	1200579	Spring (Early Models Only See B)
44	426-05-079-5001	Wiper Retainer	103	1200567	Special Screw (Early Models Only See B)
45	901-02-010-0558	8-32 x 1/4" Rd. Hd. Scr.	104	0907856	O-Ring (Current Models Only See B)
46	1200554	Wiper Retainer Brkt.	105	904-01-031-2926	Washer (Current Models Only See B)
47	901-02-010-0560	10-32 x 7/16" Rd. Hd. Scr.	106	902-01-020-5435	5/16"-28 Hex Jam Nut (Current Models Only See B)
48	426-05-113-5002	Wiper Brushes - 1 Pr.	107	901-01-060-0616	1/2-13 x 1 1/2" Hex Hd. Scr.
49	904-03-030-1757	1/4" Ext. Tooth Lockwasher	108	1200370	Spacer
50	901-01-060-0642	3/8-16 x 1" Hex Hd. Scr.	109	904-01-031-4959	Washer
51	904-10-031-2093	Washer	110	1200616	Brkt. - Dash Pot to Frame
52	904-01-030-1650	Washer		901-01-060-0623	1/4-20 x 1" Hex Hd. Scr.
53	1200661	Clamp Jaw		408-01-074-5001	Brass Plug (Current Models Only)
54	1200686	Bracket		901-04-150-0230	3/8-16 x 3/4" Set Scr. (Current Models Only)
55	905-01-010-2718	3/16 x 3/4" Roll Pin		902-01-020-5433	3/8"-16 Jam Nut (Current Models Only)

* NOT SHOWN ASSEMBLED

SERVICE NOTES:

- Early models used an idler shaft and special retaining screw with right hand threads. Current models use an idler shaft and special retaining screw with left hand threads. Early model idler shafts (1200637) are no longer available, but can be replaced with a service kit part number 426-06-406-5004 which includes a new idler shaft and special retaining screw with left hand threads.
- Early dash pots had bell shaped pistons with ball and spring valves. Current dash pots have much smaller cylindrical shaped pistons with "O" ring seals in the outer circumference.



Replacement Parts

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
114	1200677	Upper Frame Weld Assy., Incl.:	182	438-01-004-0043	Clamp
115	1200617	Bracket	183	438-02-314-0626	Motor Assy.
116	901-04-150-0217	5/16-18 x 1/2" Soc. Set Scr.	184	49-090	V-Belt
117	901-01-060-0640	3/8-16 x 3/4" Hex Hd. Scr.	185	1200603	Variable Speed Pulley
118	904-10-031-2093	Washer	186	901-01-060-0605	5/16-18 x 1/2" Hex Hd. Scr.
119	902-01-010-5900	3/8"-16 Hex Nut	187	904-02-010-1703	5/16" Split Lockwasher
120	1200609	Eye Bolt	188	1200668	Gear Box, Retaining Plate
121	1200644	Spring	189	904-01-031-5655	Washer
122	905-01-010-6716	3/8 x 1 1/2" Roll Pin	190	901-01-060-0605	5/16-18 x 1/2" Hex Hd. Scr.
123	902-01-120-1203	10-32 Hex Nut			(Early Models Only)
124	901-02-010-0560	10-32 x 7/16" Rd. Hd. Scr.	190	902-01-010-1300	5/16"-18 Hex Nut (Current Models Only)
125	1200638	Cover Assy. - R.H.	*	426-06-313-5002	Gear Box Assy., Const. of: (See D)
126	901-02-010-0558	8-32 x 1/4" Rd. Hd. Scr.	191	901-01-060-0601	1/4-20 x 3/8" Hex Hd. Scr.
127	1200593	Bracket	192	901-06-450-2250	Drive Screw
128	902-01-120-5436	8-32 Hex Nut	193	1200595	Gear Box Cover
129	961-04-042-3110	Spring Catch	194	1200662	Gear Box
130	901-05-131-7351	12 x 1/2" Rd. Hd. Scr.	195	0906747	Expansion Plug
131	901-06-450-2250	#4 x 3/16" Drive Scr.	196	920-75-010-7347	Bushing (Early Model Only See D)
132	1200670	Nameplate	196	920-75-511-8073	Bushing (Current Model Only See D)
133	1200842	By Request Only (Early Models Only)	197	904-15-010-7431	Retaining Ring (Early Model Only See D)
134	803679	Nylon Washer	197	904-15-010-7432	Retaining Ring (Current Model Only See D)
*	426-06-406-5004	Pulley Shaft Kit (See C) Const. of:	198	414-02-351-5005	Gear Assy. (Early Model Only See D)
135	426-06-112-5001	Spec. Scr. L.H. (Current Models See C)	198	426-06-351-5002	Gear Assy. (Current Model Only See D)
135	847213	Spec. Scr. R.H. (Early Models See C)	199	414-02-051-5033	Gear
136	426-06-106-5003	Pulley Shaft W/L.H. Threads (Current Models See C)	200	927-01-010-2633	Key
		Pulley Shaft W/R.H. Threads (Early Models See C)	201	1200641	Input Shaft (Early Model Only See D)
136	803458	Spec. Washer (Early Models See C)	201	426-06-106-5001	Input Shaft (Current Model Only See D)
137	863134	Washer	202	0906777	Bearing
138	803435	Wheel Assy., Incl.:	203	904-15-010-7411	Retaining Ring
139	1200857	Bearing	204	41-052	Pulley, Incl.:
140	1200585	1/4-20 x 1" Fil. Hd. Scr.	205	901-04-150-0206	5/16-18 x 5/16" Soc. Set Scr.
141	901-02-050-0725	Sprocket	206	426-06-116-5001	Gasket
142	1200642	Chain	207	908-30-033-1051	Oil Seal (Current Model Only)
143	1200604	Special Screw	208	901-04-121-3614	5/16-18 x 1" Soc. Set Scr.
144	0906946	Knob			(Current Models Only)
145	931-01-021-3519	4-36 x 3/8" Rd. Hd. Scr.	209	1200643	Output Shaft
146	901-02-010-0570	Rod	210	927-01-010-2633	Key
147	1200613	3/32 x 1" Cotter Pin	211	0906777	Bearing
148	905-05-040-2104	Switch W/Ware Clamp	212	904-15-010-7411	Retaining Ring
149	51-115	6-32 x 1/4" Rd. Hd. Scr.	213	0906841	Retaining Ring
150	901-02-010-0567	Box Cover	214	1200734	Gear
151	1200647	Duplex Outlet	215	414-02-351-5005	Gear Assy.
152	1200592	10-32 x 3/8" Rd. Hd. Scr.	216	904-15-010-7431	Retaining Ring
153	901-02-010-0561	Box	217	920-75-010-7347	Bushing
154	1200648	Lock Nut	218	0906747	Expansion Plug
155	438-01-009-0001	Clamp	219	902-01-020-5435	5/16"-18 Hex Jam Nut
156	438-01-004-0043	Power Cord	220	1200600	Belt Guard Stud
157	438-01-302-0089	Cable	221	1200663	Belt Guard
158	438-01-302-0343	Washer	222	904-01-010-1605	3/8 x 7/8 x 1/16" Washer
159	904-01-031-4993	1/4"-20 Hex Nut	223	902-04-010-1403	5/16"-18 Wing Nut
160	902-01-120-1034	10-32 x 3/8" Rd. Hd. Scr.	224	1200700	Variable Speed Control Plate
161	901-02-010-0561	Shakeproof Ext. Tooth Lockwasher			
162	904-03-030-1795	Motor Plate Guide			
163	430-02-055-0009	Speed Dial			
164	1200608	8-32 x 1/4" Rd. Hd. Scr.			
165	901-02-010-0558	Speed Adjustment Crank, Incl.:			
166	930-05-991-1643	5/16-18 x 1/4" Soc. Set Scr.			
167	901-04-190-0225	3/8"-16 Hex Jam Nut			
168	902-01-020-5433	Speed Adjustment Screw			
169	1200599	Bracket Nut			
170	430-02-014-0007	Washer			
171	904-10-031-2093	5/16-18 x 1/2" Hex Hd. Scr.			
172	901-01-060-0605	5/16-18 x 3/4" Carriage Bolt			
173	901-11-020-0834	Motor Plate			
174	1200645	Speed Nut			
175	902-03-000-2951	3/8 x 7/8 x 1/16" Washer			
176	904-01-010-1605	5/16"-18 Hex Jam Nut			
177	902-01-020-5435	Roller			
178	1203065	Pin			
179	905-04-071-3120	Motor Plate Guide			
180	1200612	Strain Reliever			
181	438-01-011-0045				

* NOT SHOWN ASSEMBLED

20-902 MOBILITY KIT

NOT FURNISHED WITH BASIC UNIT

1	1200705	Handle
1	1200704	Shaft
2	1200706	Bracket
2	1200723	Wheel
2	1200707	Foot
4	901-01-060-0640	3/8-16 x 3/4" Hex Hd. Cap Scr.
4	901-01-060-0646	3/8-16 x 2" Hex Hd. Cap Scr.
12	904-01-010-1605	3/8 x 7/8 x 1/16" Washer
1	904-02-020-1704	3/8" Split Lockwasher
2	0906607	Retaining Ring
1	902-01-010-5900	3/8"-16 Hex Nut
4	904-01-010-1622	5/8" Washer

- C. Early models used an pulley shaft and special retaining screw with right hand threads. Current models use a pulley shaft and special retaining screw with left hand threads. Early model pulley shafts (803458) are no longer available, but can be replaced with a service kit part number 426-06-406-5003 which includes a new pulley shaft and special retaining screw with left hand threads.

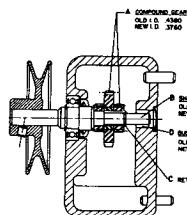
- D. All units built after serial number 1725151, incorporate a new stronger gear box assembly (#426-06-313-5002) in place of the early #1200606 gear box assembly. This new box assembly is completely interchangeable with all old boxes without any retrofit action whatsoever.

Additionally, old style gear box assemblies may be upgraded by replacing the following internal components in unision.

DESCRIPTION	OLD PART NO.	NEW PART NO.	REF.
Comp. Gear	414-02-351-5005	426-06-351-5002	A
Shaft	1200641	426-06-106-5001	B
Ret. Ring	0906841	904-15-010-7423	C
Bushing	920-75-010-7347	920-75-511-8073	D

As a convenience, all four parts are available in kit form under part number 426-06-406-5002.

Old parts may be distinguished from new parts by referring to the dimensional data on the cut-away drawing.



SEVERAL WORDS OF CAUTION

- Only those parts listed above have been changed. All others, including the box, remain the same.
- The four new and old parts listed above are not interchangeable on an individual basis, only in sets of four.
- The compound gear (Ref. A) above was previously used in two locations; one on the input (pulley) shaft and one on the output (sprocket) shaft. Only the input shaft application has been changed to the new part. The output shaft still uses the old compound gear assembly.