



Replacement Parts

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
1	404-03-005-5001	Base	55	904-01-010-1610	# 9 Washer
2	404-03-064-5001	Vise Jaw	56	41-033	Arbor Pulley, Incl.:
3	901-04-090-0112	# 10 - 32 x 1/2" Hdls. Set Scr.	57	901-04-150-0206	5/16 - 18 x 5/16" Soc. Set Scr.
4	404-03-055-5001	Vise Guide	58	404-03-133-5001	Belt
5	901-01-060-5770	5/16 - 18 x 2 - 1/4" Hex. Hd. Scr.	59	404-03-054-5002	Belt Guard
6	904-02-010-1716	7/16" Lockwasher	60	901-11-020-0808	5/16 - 18 x 1" Carriage Bolt
7	902-01-020-5435	5/16" - 18 Hex Nut	61	904-01-010-1604	5/16 x 3/4 x 1/16" Washer
8	404-03-406-5001	Shaft Ass'y, Incl.:	62	904-02-010-1703	5/16" Lockwasher
9	905-01-010-2710	3/16 x 7/8" Roll Pin	63	902-01-020-5435	5/16" - 18 Hex Nut
10	404-03-088-5001	Stop	64	41-053	Motor Pulley, Incl.:
11	901-01-060-0648	3/8 - 16 x 1 - 1/4" Hex. Hd. Scr.	65	901-04-150-0206	5/16 - 18 x 5/16" Soc. Set Scr.
12	904-01-030-1650	3/8" Washer	66	955-01-030-1489	Wrench
13	902-01-010-5900	3/8" - 16 Hex. Nut	67	1087708	Wrench
14	803679	Special Washer	68	400-06-603-0001	Envelope
15	928-05-001-4104	Spring Washer	69	400-06-079-0001	Retainer
16	901-01-060-0634	1/4 - 20 x 3 - 3/4" Hex. Hd. Scr.			
17	902-01-120-1034	1/4 - 20 Hex. Nut			
18	901-01-060-0622	1/4 - 20 x 2" Hex Hd. Scr.			
19	902-01-020-9152	1/4 - 20 Hex. Nut			
20	404-03-054-5001	Wheel Guard	*	20-227	Quick Action Vise, Const. Of:
21	901-01-060-0619	1/4 - 20 x 1 - 3/4" Hex Hd. Scr.	80	404-04-406-5001	Shaft Ass'y., Incl.:
22	904-01-010-1604	1/4" Washer	81	905-01-010-2706	3/16 x 1" Roll Pin
23	904-02-020-1702	1/4" Lockwasher	82	404-04-027-5001	Half Nut
24	902-01-120-1034	1/4" - 20 Hex. Nut	83	904-02-020-1708	7/16" Lockwasher
25	404-03-072-5002	Nameplate	84	901-01-060-0680	7/16 - 20 x 3/4" Hex. Hd. Scr.
26	404-03-072-5001	Warning Plate	85	404-04-097-5001	Vise Pivot
27	901-04-190-0203	1/4 - 20 x 3/8" Soc. Set Scr.	86	904-01-030-1650	3/8" Washer
29	404-03-106-5001	Pivot Shaft	87	902-01-210-1081	3/8" - 24 Lock Nut
*	404-03-389-0001	Pivot Arm / Arbor Ass'y., Const. Of:	88	404-04-071-5001	Pivot Pin
30	920-04-020-5335	Bearing	89	904-01-031-6202	3/8" Washer
31	928-07-011-4131	Spring Washer	90	904-15-010-7423	Retaining Ring
32	404-03-104-0001	Spacer	91	404-04-072-5002	Scale
33	902-07-020-7176	Bearing Closure Nut	92	901-06-450-2252	# 2 x 3/16" Drive Screw
34	904-05-010-6664	Washer	*	20-228	Stand, Const. Of:
35	902-01-200-9847	Spindle Nut	93	404-03-366-5001	Bracket Ass'y.
36	404-03-089-5002	Pivot Arm	94	901-01-060-0642	3/8 - 16 x 1" Hex. Hd. Scr.
37	404-03-303-5001	Arbor / Flange Ass'y, Incl.:	95	904-01-010-1606	3/8" Washer
38	905-01-010-2715	3/16 x 1 - 1/8" Roll Pin	96	904-02-020-1704	3/8" Lockwasher
39	404-03-754-5001	Warning Label	97	902-01-010-5900	3/8" - 16 Hex Nut
40	404-03-122-5001	Spring	98	20-226	Stock Stop, Incl.:
41	422-24-079-0001	Arbor Nut	99	901-04-190-9940	1/4 - 20 x 1/4" Brass Set Scr.
42	404-03-103-5001	Outside Flange			
43		Abrasive Wheel			
44	927-03-010-2650	3/16 x 3/16 x 1 3/8" Key	100	438-02-314-0808	Motor Ass'y., Incl.:
45	404-03-016-5001	Rod	101	1225568	Switch - 230 Volt
46	404-03-016-5001	Handle Grip	102	438-01-302-0340	Power Cord - 230 Volt
47	901-01-060-0619	1/4 - 20 x 1 - 3/4" Hex. Hd. Scr.	103	424-01-014-0002	Bracket
48	904-01-010-1614	1/4" Washer	104	438-01-004-0043	Clamp
49	904-02-020-1702	1/4" Lockwasher	105	438-01-009-0011	Lock Nut
50	902-01-120-1034	1/4" - 20 Hex Nut			
51	404-03-389-5001	Belt Guard	106	438-02-314-0809	Motor
52	901-02-010-0559	# 10 - 32 x 1/2" Rd. Hd. Scr.	107	438-01-316-0112	230 Volt - Manual Starter
53	904-03-030-1795	3/16" Ext. Tooth Lockwasher	108	438-01-003-0260	230 Volt Heater Coil
54	901-02-010-0541	# 10 - 24 x 5/8" Rd. Hd. Scr.	109	438-01-009-0075	2" Conduit Nipple
			110	438-01-009-0011	Lock Nut
			**	438-01-312-0010	460 Volt Conversion Kit, Consisting Of.
			**	438-01-003-0254	Heaters
			**	438-01-003-0328	460 Volt Coil
			*		NOT SHOWN ASSEMBLED
			**		NOT SHOWN OR SUPPLIED WITH BASIC MACHINE. USED TO CONVERT 230 VOLT 3 PHASE MACHINES TO 460 VOLT 3 PHASE MACHINES.