



Replacement Parts

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
1	46-692	12" Tool Rest	44	434-01-306-0001	Bed
2	46-936	3" Face Plate	45	Nameplate	By Request Only
3	41-733	Motor Pulley, Incl:	46	901-06-450-2250	Drive Screw
4	301-04-190-0201	5/16-18 X 5/16" Set Scr	47	904-02-010-1716	7/16" Split Lockwasher
5	49-104	V-Belt	48	901-01-060-3080	7/16-14 X 1-1/4" Hex Hd. Scr.
*	434-01-358-0010	Hdstk, Comp., Constr. Of:	49	434-01-005-0017	Tool Support Rest
6	926-04-991-5610	Hdstk. Pulley, Incl:	50	46-690	4" Tool Rest
7	901-04-150-0206	5/16-18 X 5/16" Set Scr.	51	418-01-412-0001	Lock Level
8	920-08-020-5339	Bearing (Early Model, See A)	52	902-09-040-5914	7/16"-14 Acorn Nut
8	920-04-020-5360	Bearing (Current & Intermediate Models, See A)	53	904-10-031-2097	Washer
9	928-07-010-7356	Spring	54	928-01-021-3377	Spring
10	434-01-385-0001	Spindle (Early Model, See A)	55	434-01-072-0022	Plate
10	434-01-085-0007	Spindle (Intermediate Model, See A)	56	434-01-072-0020	Plate
11	434-01-385-0004	Spindle (Current Model, See A), Incl:	57	901-11-020-0838	7/16-14 X 2-1/4" Carr. Bolt
12	904-15-013-1071	Retaining Ring (Current Model Only, See A)	58	46-949	Wrench
13	434-01-058-0007	Headstock	59	434-01-089-0017	Tool Rest
14	Nameplate	By Request Only	OLD STYLE TAILSTOCK ASSEMBLY		
15	901-06-150-2250	Drive Screw	60	434-01-392-0005	Tailstock
16	928-01-021-3378	Spring	61	901-01-060-0611	1/4-20 X 1/2" Hex Hd. Scr.
17	921-01-010-0028	1/4" Steel Ball	62	904-01-010-1603	Washer
18	434-01-071-0012	Indexing Pin	63	901-04-150-0217	Handle
19	434-01-020-0007	Cap	64	902-04-030-1408	7/16"-14 Serrated Nut
20	901-02-551-2858	#10-32 X 7/16" Mach. Scr.	65	901-07-261-3211	7/16-14 X 2-3/8" Stud
21	902-08-021-3078	Special Nut	66	902-09-040-5914	7/16"-14 Acorn Nut
22	46-933	Drive Center, Incl:	67	904-10-031-2097	Washer
23	434-01-022-0010	Center Point	68	434-01-072-0020	Plate
24	901-04-190-0253	1/4-28 X 1/4" Soc. Set Scr.	69	901-11-020-0887	7/16-14 X 2-3/4" Carr. Bolt
25	46-459	Cup Center, Incl:	* NOT SHOWN ASSEMBLED		
26	434-01-022-0010	Center Point	SERVICE NOTES:		
27	901-04-190-9412	Special Screw	A -		
*	1087869	Tailstock Ass'y., Const. Of:	Early models manufactured prior to 12/75, had bearings with slightly extended inner races. Early spindles had machined bearing support shoulders.		
28	434-01-378-0001	Tailstock Ram	Intermediate models had bearings with flush inner races. Intermediate spindles had machined bearing support shoulders.		
29	1086390	Ram Adj. Scr. Ass'y.	Current models have bearings that are identical to intermediate bearings. Current spindles are assemblies using two retaining rings as bearing support shoulders.		
30	905-01-011-9333	1/8 X 11/16" Roll Pin	Early bearing and spindles are not individually interchangeable with current parts unless replaced as a set. Intermediate and current bearings and spindles are individually interchangeable.		
31	434-01-092-0007	Tailstock			
32	905-01-010-2702	1/4 X 5/8" Roll Pin			
33	1087804	Eccentric			
34	931-01-101-4060	Handle			
35	434-01-027-0004	U-Bolt			
36	931-04-051-4072	Lock Lever			
37	902-01-201-2579	7/16"-14 Hex Nut			
38	901-04-150-1186	#10-32 X 1/4" Soc. Set Scr.			
39	904-07-010-5568	Washer			
40	930-01-043-1138	Handwheel			
41 N	1086423	Eslock Nut			
42	1087806	Pull Down Pad			
43	1088303	Eslock Nut			