



Replacement Parts

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
*	422-16-343-0003	Rip Fence, Consisting of:	*	1086434	Blade Guard; Consisting of:
1	422-04-343-5001	Rip Fence	48	1086334	'See-Thru' Guard
2	901-01-060-0605	5/16-18 x 1/2" Hex Hd. Scr.	49	1087811	Pin
3	904-01-010-1604	5/16 x 3/4 x 1/16" Washer	50	1086388	Push Nut (Cap)
4	901-01-060-9929	3/8-24 x 5/8" Hex Hd. Scr.	51	1086353	Spring
5	904-01-030-1650	Washer	52	422-16-047-0001	Kick Back Finger
6	422-16-310-0004	Front Clamp Block, Including:	53	422-16-071-0002	Pin
7	1087212	Clamp Block	54	1086387	Push Nut
8	904-01-031-7720	2 1/64 x 1/2 x .032" Washer	55	1086337	Pivot Bracket
9	901-02-010-0551	#10-32 x 1/2" Rd. Hd. Mach. Scr.	56	1086350	Splitter W/Bushing
10	422-16-073-0003	Pointer	57	905-01-010-6729	5/32 x 1 1/16" Roll Pin
11	1087531	Handknob	58	422-04-314-0017	Bracket W/Nut, Including:
12	904-01-010-1603	1/4 x 9/16 x 3/64" Washer	59	902-03-013-1063	Tinnerman Nut
13	1087534	Knob	60	904-01-010-1603	1/4 x 9/16 x 3/64" Flat Washer
14	422-04-108-5001	Rod	61	901-01-060-0612	1/4-20 x 5/8" Hex Hd. Scr.
15	928-01-041-4118	Spring	62	901-01-060-0649	5/16-18 x 1" Hex Hd. Cap Scr.
16	422-04-067-5001	Lever	63	422-03-072-0001	Plate
17	1086397	Rear Clamp Block	*	34-895	Miter Gage (Current Model) Consisting of:
18	905-04-071-4459	Pin	64	931-02-010-1085	Handknob
19	422-03-027-0001	Rear Clamp	65	904-07-010-5555	Fiber Washer
20	34-737	Table Insert, Including:	66	901-04-410-4561	1/4-28 x 1 1/4" Headless Set Scr.
21	901-02-321-7630	Screw	67	422-01-050-0001	Miter Gage
22	422-16-017-0003	Rubber Bushing	68	902-01-200-1086	Hex Nut
23	34-862	Ext. Wing Ass'y, Including:	69	901-02-050-0723	#8-32 x 1/2" Fil. Hd. Scr.
24	901-01-060-0681	7/16-20 x 1 1/2" Hex Hd. Cap Scr. (Early Model, See A)	70	901-07-261-3237	Stud
24	901-01-060-0664	7/16-20 x 1" Hex Hd. Cap Scr. (Current Model, See A)	71	951-01-041-3988	Pointer
25	904-02-010-1716	7/16" Split Lockwasher	72	905-04-061-2351	Steel Pin
26	902-01-010-1232	7/16"-20 Hex Nut (Early Model, See A)	73	422-01-088-0002	Stop Link
27	422-16-004-0009	Bar (Current Model, See A)	74	422-01-112-0001	Pivot Screw
28	901-02-030-0409	5/16-18 x 1 1/4" Flat Hd. Scr. (Current Model, See A)	75	422-01-004-0004	Guide Bar
29	904-01-010-1604	5/16" Washer (Current Model, See A)	76	422-16-754-0002	Warning Label
30	904-02-020-2086	5/16" Lockwasher (Current Model, See A)	77	400-06-603-0001	Envelope
31	902-01-010-1300	5/16" 18 Hex Nut (Current Model, See A)	78	400-06-079-0001	Retainer
32	422-16-104-0001	Spacer	*	34-578	Miter Gage (Early Model), Consisting of:
33	422-16-112-0002	5/16"-18 Special Screw	100	1087524	Handknob
34	422-16-055-0005	Front Guide Rail	101	904-07-010-5555	Washer
35	424-01-014-0002	Switch Guard	102	1086924	Special Screw
36	1087794	Rivet	103	1086926	Spring Washer
37	1087905	Nameplate	104	1087689	Emblem
38	902-01-010-1300	5/16"-18 Hex Nut	105	1086399	Miter Gage
39	904-01-010-1604	5/16 x 3/4 x 1/16" Washer	106	1087519	Stud
40	422-03-089-0002	Support	107	901-02-010-7794	#10-24 x 1 1/4" Rd. Hd. Scr.
41	901-02-050-0707	5/16-18 x 1" Fil. Hd. Scr.	108	951-01-020-7849	Pointer
42	1087900	Cabinet	109	901-02-052-2002	#10-32 x 1" Fil. Hd. Scr.
43	904-01-010-1604	5/16 x 3/4 x 1/16" Washer	110	1086393	Guide Block
44	901-01-060-0606	5/16-18 x 5/8" Hex Hd. Scr.	111	1086392	Plunger
45	422-19-091-0003	Table (Early Model, See A)	112	1086396	Guide Bar
46	422-16-104-0001	Spacer (Current Model, See A)	*	NOT SHOWN ASSEMBLED	
47	422-16-055-0004	Rear Guide Rail		Service Note	

A. Machines with serial Nos. IB6249 and higher have front and rear extension wing support bars (Ref. No. 27).

Replacement Parts

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
200	1087525	Knob	243	952-01-101-3267	Shaft
201	422-03-333-0002	Handwheel Ass'y.	244	902-01-200-9848	5/8-12 L.H. Hex Arbor Nut
202	904-07-020-5556	Washer	245	422-04-103-5001	Flange
203	1087911	Pointer Ass'y., Including:	246	34-105	10" Combination Blade
204	901-04-150-0203	1/4-20 x 1/4" Soc. Set Scr.	247	422-19-095-0002	Rear Trunnion
205	904-01-030-1643	2 1/4 x 1 1/16 x 1/8" Washer	248	904-01-030-1643	24/64 x 1 1/16 x 1/8" Washer
206	901-01-060-0649	5/16-18 x 1" Hex Hd. Scr.	249	901-01-060-0649	5/16-18 x 1" Hex Hd. Scr.
207	1087233	Front Trunnion Bracket	250	422-02-014-0010	Rear Trunnion Bracket
208	1087893	Tilt Shaft Ass'y., Including:	*	1087908	Motor Bracket Ass'y., Consisting of:
209	905-01-010-2711	1/8 x 5/8" Roll Pin	251	422-19-014-0002	Motor Bracket
210	904-07-010-5554	Fiber Washer	252	901-04-141-9152	1/4-20 x 5/16" Set Scr.
211	426-03-388-0001	Set Collar, Including:	253	422-03-108-0005	Motor Plate Rod
212	901-04-150-0208	1/4-20 x 1/4" Soc. Set Scr.	254	422-02-089-0005	Motor Plate
213	902-01-200-9846	Special Nut	255	901-01-060-0649	5/16-18 x 1" Hex Hd. Scr.
214	902-01-020-1226	5/16"-18 Hex Jam Nut	256	904-01-010-1604	5/16 x 3/4 x .065" Washer
215	422-19-095-0001	Front Trunnion	257	904-03-030-1656	5/16" Ext. Tooth Lockwasher
216	901-04-120-0108	1/4-20 x 3/4" Set Scr.	258	902-01-010-1300	5/16"-18 Hex Nut
217	902-01-120-1034	1/4"-20 Hex Nut	259	41-043	3" Motor Pulley, 5/8" Bore, Incl.:
218	422-02-088-0001	Stop Block	260	901-04-150-0206	5/16-18 x 5/16" Soc. Set Scr.
219	904-01-010-1603	1/4 x 9/16 x 3/64" Washer	261	400-06-133-0001	Belt
220	901-01-060-0612	1/4-20 x 5/8" Hex Hd. Scr.	*	34-965	Belt and Pulley Guard, Consisting of:
221	905-01-010-2710	3/16 x 7/8" Roll Pin	262	901-11-020-0848	1/4-20 x 1 3/4" Car. Bolt
222	1087895	Tie Bar	263	1088314	Guard Plate
223	901-04-020-0301	1/4-20 x 1/2" Sq. Hd. Set Scr.	264	1088385	Speed Nut
224	928-06-010-7381	Spring Washer	265	904-01-010-1603	1/4 x 9/16 x 1/16" Washer
225	1087885	Spacer	266	424-03-017-0003	Spacer
226	422-02-105-0001	Sleeve	267	1088315	Guard Cover
227	1087882	Elev. Shaft, Including:	268	902-04-010-1402	1/4"-20 Wing Nut
228	905-01-010-2711	1/8 x 5/8" Roll Pin	269	1087708	Wrench
229	904-07-010-5554	Fiber Washer			
230	1087087	Spacer			
	1087174	Arbor Bracket Ass'y., Complete, Consisting of:			
231	905-01-010-2710	3/16 x 7/8" Roll Pin	*		NOT SHOWN ASSEMBLED
232	1086894	Bearing			
233	1087857	Spacer			
234	927-03-010-2662	3/16 x 3/16 x 7/8" Key			
235	928-06-020-7382	Load Spring			
236	422-03-303-0002	Arbor W/Flange			
237	422-02-014-0017	Arbor Bracket			
238	1086894	Bearing			
239	902-07-020-7176	Spanner Nut			
240	902-01-200-9847	Special Nut			
241	41-023	Arbor Pulley, Including:			
242	901-04-150-0206	5/16-18 x 5/16" Soc. Set Scr.			