



REPLACEMENT PARTS

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
1	901-01-060-0658	3/8-24 X 1" Hex Hd. Scr.	64	434-03-012-5001	Tailstock
2	434-04-006-5001	Lathe Bed	65	930-01-990-3643	Handwheel, Incl:
3	434-04-058-5001	Headstock	66	901-04-150-0205	5/16-18 X 1/4" Soc. Set Scr.
4	901-06-450-2250	#4 X 3/16" Drive Scr.	67	902-01-020-1227	1/2"-20 Hex Jam Nut
5	960-02-010-1861	Nameplate	68	901-02-120-7528	1/4-20 X 1/2" Truss Hd. Scr.
6	434-02-371-5001	Index Pin	69	930-04-010-3635	Clamp Handle
7	928-01-021-3378	Spring	70	902-04-030-1408	Serrated Nut
8	921-01-010-0027	7/32" Dia. Steel Ball	71	901-04-190-6217	7/16-14 X 2-3/8" Soc. Set Scr.
9	434-04-054-5001	Guard	72	907-00-000-2486	Oiler
10	901-04-340-7605	Thumbscrew	73	434-03-342-5001	Eccentric Shaft
11	905-04-071-3101	Pin	75	904-03-020-1764	1/4" Lockwasher
15	902-01-201-5456	Spindle Nut (L.H.)	76	901-09-060-6131	Special Set Screw
16	901-02-551-2858	#10-32 X 7/16" Fil. Hd. Scr.	77	434-01-111-0003	"U" Bolt
17	434-02-079-5002	Retainer (See A)	78	434-03-027-5001	Clamp Plate
18	920-04-020-5360	Bearing	79	902-01-210-1212	5/16"-24 Hex Nut
19	928-06-010-7352	Spring Washer			
20	926-04-991-2314	Pulley, Incl:			
21	901-04-190-0201	5/16-18 X 5/16" Set Scr			
22	49-644	Belt	100	931-04-051-4072	Handle
23	434-02-085-5002	Spindle	101	904-01-031-2904	29/64 X 27/32 X 1/16" Stl. Washer
24	920-07-080-5334	Bearing	102	434-02-027-5003	Clamp
25	902-01-201-5462	Spindle Nut (R.H. See A)	103	928-01-040-7395	Spring
27	46-949	Wrench	104	434-02-027-5002	Clamp
28	48-245	5/32" Hex Wrench	105	902-01-200-9725	Special Nut
29	48-273	1/8" Hex Wrench	106	904-01-010-1602	3/16 X 7/16" Stl. Washer
40	434-02-067-5001	Lever	107	901-03-010-0224	#10-32 X 1/2" Soc. Hd. Scr.
41	905-01-010-2708	3/16 X 1-1/4" Roll Pin	108	434-02-377-5001	Quill, Incl:
42	434-02-327-5004	Clamp Bolt	109	905-01-010-2722	1/16 X 1/4" Roll Pin
43	46-690	4" Tool Support	110	434-02-055-5001	3/16" Sq. X 2 Key
44	46-692	12" Tool Support	111	901-04-150-0208	1/4-20 X 1/4" Soc. Set Scr.
45	434-02-005-5002	Base	112	434-02-112-5001	Screw
46	901-04-150-6215	1/4-20 X 3/8" H'dless Set Scr.	113	902-01-200-5441	1/2"-13 Hex Jam Nut
47	901-11-320-0091	Eyebolt	114	904-07-010-5568	Special Washer
48	434-02-103-5001	Flange	115	930-05-991-4787	Bell Crank Ass'y., Incl:
49	902-01-200-9764	5/8-18 X 3/4" Hex Nut	116	901-04-150-0206	5/16-18 X 5/16" Soc. Set Scr.
50	928-01-020-7393	Spring	117	434-04-392-5001	Tailstock, Incl:
51	904-01-031-2903	Washer	118	434-02-020-5001	Cap
52	434-02-042-5001	Shaft	119	902-09-040-5906	Special Nut
53	904-10-101-3151	Bushing	120	904-01-030-1649	33/64 X 1-1/4 X 1/8" Stl. Washer
60	434-02-077-5001	Quill	121	Cannot Furnish	Support
61	434-03-112-5003	Quill Adj. Scr.	122	434-02-112-5002	Special Screw
62	927-01-100-2617	Key	123	434-02-027-5001	Clamp
63	927-03-991-3701	3/16 Sq. X 2-5/8" Key w/Pin	124	901-11-010-2360	1/2-16 X 3-1/4" Sq. Hd. Bolt

OLD STYLE TAILSTOCK ASSEMBLY

SERVICE NOTES:

A - For Replacements Of The Right Hand Spindle Nut and Bearing Retainers On Lathes With Serial Numbers Prior To 128-1312 Order 902-08-021-3078 Spindle Nut And 434-02-079-5001 Bearing Retainer.