

Replacement Parts

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
1	402-02-054-5003	Rear Guard	66	901-01-060-0626	1/4-20 X 3/4" Hex Hd. Scr.
2	402-02-071-5002	Hinge Pin	67	901-01-060-0604	3/8-16 X 2-1/4" Hex Hd. Scr.
3	901-04-991-3005	Stop Screw Ass'y., Incl:	68	928-01-041-4116	Coil Spring
4	902-01-120-1203	#10-32 Hex Nut	69	402-03-105-5004	Quill Lock Spring
5	402-02-059-5001	Hinge	70	902-09-051-3076	Clamp Nut
6	902-02-040-1303	5/16"-18 Sq. Nut	73	402-03-072-5001	Instruction Plate
7	901-02-080-0412	5/16-18 X 1" Oval Hd. Scr.	74	901-06-110-3000	#6-32 X 1/4" Self Tapping Scr.
8	402-02-054-5001	Front Guard	80	901-03-010-0757	5/16"-3/4 Hex Soc. Hd. Scr.
9	901-06-450-2250	#4 X 3/16" Drive Scr.	81	926-13-701-3796	Spindle Pulley
10	960-02-012-0037	Nameplate	82	402-03-406-5001	Upper Spindle Assembly
11	51-331	Switch Rod, Const. Of:	83	402-03-377-5001	Quill, Including:
12	402-02-355-5001	Support, Incl:	84	904-15-010-7437	Clip
13	961-03-010-2859	Grommet	85	402-03-023-5001	Chain
14	905-05-040-2102	1/16 X 1/2" Cotter Pin	86	402-02-014-5003	Stop Collar
15	901-20-210-3800	5/16-18 X 7/8" Fil. Hd. Lockwasher	87	901-02-050-0731	1/4-20 X 2" Fil. Hd. Scr.
20	14-833	Belt	88	902-01-010-5900	3/8"-16 Hex Nut
21	926-13-991-3798	Motor Pulley, Including:	89	902-01-120-1034	1/4"-20 Hex Nut
22	901-04-190-0201	5/16-18 X 5/16" Soc. Set Scr.	90	402-03-108-5001	Stop Rod
25	902-01-200-9764	Special Nut	91	902-08-061-3080	Knurled Nut
26	904-03-020-1751	5/8" Lockwasher	92	904-01-101-2943	Special Washer
27	402-02-072-5001	Motor Plate	93	402-03-405-5001	Tube Assembly
28	402-02-111-5001	Stud	94	905-05-040-2104	3/32 X 1" Cotter Pin
29	902-01-010-1300	5/16"-18 Hex Nut	95	402-03-385-5001	Spindle Ass'y. (For S/N Lower than 135-4952)
30	904-01-010-1620	11/32 X 11/16 X 1/16" Stl. Washer	95	402-03-385-5002	Spindle Ass'y. (For S/N 135-4952 and Higher)
31	901-11-020-0808	5/16 X 1" Carriage Bolt	96	902-07-020-7174	Bearing Closure Nut
32	402-03-057-5001	Head	97	956-01-011-4151	Key Chuck #72 to 1/4" (For S/N 135-4952 & Higher)
33	901-01-060-0607	5/16-18 X 3/4" Hex Hd. Scr.	97	956-01-011-4172	Key Chuck #80 to 1/4" (For S/N 135-4952 & higher)
34	15-804	Column	98	1200490	Chuck Key (For S/N Lower Than 135-4952)
35	Cannot Furnish	Column Cap	98	955-03-081-8007	Chuck Key (For S/N 135-4952 and Higher)
36	931-04-991-3461	Lock Bolt Assembly	100	15-010	Support Collar, Including:
37	402-03-105-5003	Clamp Sleeve	101	902-01-020-5438	7/16"-14 Hex Jam Nut
38	402-03-027-5002	Column Clamp	102	901-01-060-0641	7/16-14 X 3-1/2" Hex Hd. Scr.
39	402-03-105-5001	Clamp Sleeve	105	15-019	Base Flange, Including:
40	901-01-060-0621	1/2-13 X 5-1/2" Hex Hd. Scr.	106	901-03-010-0752	7/16-14 X 1" Soc. Hd. Scr.
41	402-03-112-5001	Special Screw	107	901-03-010-0751	3/8-16 X 2-1/4" Soc. Hd. Scr.
42	402-02-320-5001	Clock Spring Assembly	110	14-840	Production Table, Incl:
43	402-03-106-5003	Shaft	111	906-00-000-2439	3/8" Pipe Plug
44	904-07-010-5567	Special Washer	*	Cannot Furnish	Table Section, Incl:
45	402-03-080-5001	Chain Reel	121	902-01-010-1208	1/2"-20 Hex Nut
46	901-02-010-0564	#6-32 X 3/8" Rd. Hd. Scr.	122	904-02-020-1705	1/2" Lockwasher
47	904-10-991-2051	Collar Assembly, Incl:	123	901-01-060-0668	1/2-20 X 1-3/4" Hex. Hd. Scr.
48	901-04-150-0208	1/4-20 X 1/4" Soc. Set Scr.	131	Cannot Furnish	End Section
49	402-03-351-5001	Sprocket Assembly, Incl:	132	906-00-000-2437	1/2" Pipe Plug
50	901-04-150-1186	#10-32 X 1/4" Soc. Set Scr.	133	901-01-060-0672	1/2-20 X 1-1/4" Hex Hd. Scr.
51	904-07-010-5555	Special Washer	134	62-151	1/3 H.P. Specially Balanced Single Phase Motor 115/230V
52	901-04-150-0202	1/4-20 X 1/2" Soc. Set Scr.	134	66-189	1/3 H.P. Specially Balanced Three Phase Motor 230/460V
53	905-04-011-1756	1/4 X 1-3/4" Dowel Pin			
54	920-24-060-5319	#B-45 Torrington Needle Bearing			
55	904-10-021-3808	Stop Collar, Incl:			
50	901-04-150-1186	#10-32 X 1/4" Soc. Set Scr.			
60	402-03-106-5002	Pinion Shaft			
61	402-03-027-5001	Handle Adj. Knob			
62	905-04-081-3126	Handle			
63	902-01-020-1228	5/16"-24 Hex Nut			
64	931-02-030-3648	Hand Knob			
65	904-02-020-1702	1/4" Lockwasher			

Albrecht Keyless Chucks #30-J1, #50-J1, and #65-J1 (Not supplied by Rockwell) Mount on 402-03-385-5002. Spindle Assembly.