



Replacement Parts

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
1	Cannot Furnish	Head Ass'y., Incl.:	38	402-08-025-0001	#H5B Supreme Chuck
2	904-03-060-1665	1/4" Tooth Lockwasher	40	65-107	Key for 402-08-025-0001
3	901-02-010-0501	1/4-20 X 1" Rd. Hd. Scr.	40	955-03-081-3740	Key for MC10 R64 Jacobs Chuck
4	902-02-040-1306	1/4"-20 Sq. Nut	50	Cannot Furnish	Belt, Poly V Type, 15-1/2" O.C.
5	402-08-367-0001	Lever	51	402-08-071-0001	Pin
6	904-03-060-1665	1/4" Tooth Lockwasher	52	Cannot Furnish	Motor
7	901-02-010-7512	1/4-20 X 9/16" Rd. Hd. Scr.	53	904-07-010-5555	1/4 X 9/16 X 1/16" Fiber Washer
8	402-08-331-0001	Spring Cover	54	Cannot Furnish	Spring
9	Cannot Furnish	Cap	55	926-03-991-7428	Motor Pulley Ass'y., Incl:
10	901-02-010-7512	1/4-20 X 2-9/16" Rd. Hd. Scr.	56	901-04-150-0236	#10-24 X 3/4" Soc. Set Scr.
11	1225378	Switch	60	902-01-010-1300	5/16"-18 Hex Nut
12	402-08-331-0002	Switch Cover (U.L. Approved)	61	904-02-010-1703	5/16" Split Lockwasher
13	901-01-060-5759	5/16-18 X 2-3/4" Hex Hd. Scr.	62	402-08-405-0001	Sleeve
14	Cannot Furnish	Grommet	63	Cannot Furnish	Guard
15	Cannot Furnish	Retainer Spring	64	Cannot Furnish	Nameplate
16	901-01-060-3118	5/16-18 X 3" Hex Hd. Scr.	65	901-06-450-2250	#4 X 3/16" Drive Scr.
20	926-03-991-7429	Spindle Pulley Ass'y., Incl:	72	402-08-388-0001	Stop Ass'y., Incl:
21	901-04-190-0203	1/4-20 X 3/8" Soc. Set Scr.	73	402-08-412-0001	Screw
22	904-07-011-8401	7/8 X 1-1/8" X 1/16" Fbr. Washer	74	905-01-010-2729	3/16 X 1/2" Roll Pin
23	904-07-011-7757	7/8 X 63/64 X 1/16" Fbr. Washer	75	905-01-010-2721	1/8 X 7/8" Roll Pin
24	402-08-105-0001	Sleeve	76	402-08-406-0001	Shaft Assembly
25	904-15-001-7123	Retaining Ring	77	402-08-408-0001	Rod
28	904-10-991-2447	Collar Ass'y., Incl:	78	904-15-221-2671	Ring
29	901-04-150-6227	1/4-20 X 3/16" Soc. Set Scr.	79	928-01-041-4118	Spring
30	Cannot Furnish	"O" Ring	80	Cannot Furnish	Spring
32	402-08-377-0001	Quill Ass'y.	84	902-02-040-1303	5/16"-18 Sq. Nut
33	920-76-030-7221	Thrust Washer	85	Cannot Furnish	Table
34	921-05-011-6567	Thrust Bearing	86	Cannot Furnish	Column
35	Cannot Furnish	Spindle Ass'y., Incl.:	87	Cannot Furnish	Base
36	Cannot Furnish	Drive Block			
37	905-01-010-2703	1/8 X 1/2" Roll Pin			

* Note: Should Bearings need replaced, return the complete Drill Press Head Assembly to us, as the Bearings must be line reamed with the Head Assembled. Head Assemblies may be returned to:

ROCKWELL INTERNATIONAL
POWER TOOL DIVISION
TUPELO, MISSISSIPPI 38801

ATTN: SERVICE DEPARTMENT